

THE

Velocette

**TWO STROKE
FOUR SPEED MODEL G.T.P.**

SPARE PARTS LIST.

**WITHOUT PRICES.
(FOR PRICES SEE SEPARATE LIST)**

NOTE

A copy of this book is supplied with each machine at time of purchase. Further copies are charged at 6d. each post free.

VELOCE LIMITED
HALL GREEN WORKS • YORK RD
HALL GREEN • BIRMINGHAM (28)

Telephone: **SPRINGFIELD** 1145—1146.

Telegrams: "VELOCE, BIRMINGHAM."

INTRODUCTION.

The prompt despatch of spares depends to a very large extent upon the co-operation of customers when ordering. To avoid the delay involved through orders having to be referred back for more information customers are urged to observe the following suggestions :

1. Write clearly on one side of the paper only, keep order separate from any request for technical or other information (which must always be on a separate sheet) and do not omit full address and name.
2. Give the Serial letters of engine, frame and gearbox with numbers. The numerals alone are insufficient.
3. Always give part numbers accurately—this is more important than the description of parts. Where stated in list give lengths (e.g. of spokes, rubber hose, etc.) Also always state number of teeth on sprockets or gears.

The following is an example of a correctly worded order :—
Please despatch to :—(give full name and address).

- 1 T61 /2 Washer.
- 2 T66 Nuts.

Remittance enclosed value.....

TELEGRAMS.

Full use should be made of the code (given on another page) when ordering by telegram. The quantity of parts required and the part numbers only need be given. Unless sender has a registered Telegraphic address the full name and address should be given, example:

Veloce, Birmingham. VELOD. One C.K. Twenty-One Stroke Two One C. Nineteen.

If telegraphic money orders are sent the name and address of sender must be given in the space provided for private message—unless this is done the address will not be transmitted to us.

TERMS.

Our terms are strictly net cash before despatch except in cases where customers are appointed Agents, or have a Deposit or Ledger Account with us. Customers with Deposit Accounts must see that the words "Deposit Account" appear on their order. In all other cases where no cash is received with order spares will be sent per C.O.D. unless the value of the spares is less than 2/- net, in which case a request for payment before despatch will be made. The minimum C.O.D. fee and postage amounts to 10d. Cash should be sent to cover all small orders of 2/- or less. Coin must not be sent unless registered and postal or money orders should be made payable to "Veloce Limited" and crossed. All spares orders over 2/- net value are despatched carriage free to addresses in Gt. Britain and Ireland (except I.F.S.). Carriage extra on all Export orders.

SAMPLES.

Parts sent as samples will not be returned unless we are specially requested to do so and will be disposed of immediately on despatch of the order. We reserve the right to charge carriage on all such returns. Parcels containing parts should include a note giving senders name and address which should refer to order which should be posted separately. Remittances must not be sent with samples but should be sent with order per separate post. Wherever possible our name and address should be written on the parcel as tie-on labels occasionally get torn off in the post.

PROPRIETARY ARTICLES.

We carry no stock of spares for such components as Magnetos, Carburetters, Electric Horns, etc., and all orders for such spares should be addressed to the manufacturers of such equipment direct. A list of addresses appears on another page.

IMPORTANT NOTE.

In the case of certain spares such as wheel spokes, rubber hoses, etc., the length needed must be given, in addition to the part number, and in the case of gears or sprockets the number of teeth should be mentioned.

REPAIRS.

All motor cycles or parts sent by rail for repair should be addressed to us and consigned to Hall Green Station. G.W.R., carriage paid, and must be labelled with senders name and address, (or parcel should contain a note giving this information). All parts must be securely packed and cylinders, heads, petrol tanks, etc., which are liable to damage, must be packed in strong wooden cases. Where goods are received insufficiently packed we supply boxes which are charged extra. Complete machines should have moveable equipment such as tools, inflators, removed before despatch. A letter giving full instructions for repairs needed should be posted and should state date of despatch of goods. Any machines or parts received without instructions or other means of identifying sender will lie here at Owner's Risk and we shall be under no obligation in regard to them.

ESTIMATES.

We are pleased to give estimates for repairs needed to any machines or parts sent to us if required and in such cases we do not commence repairs until such estimates are returned accepted. Such estimates are prepared as accurately as possible but may be subject to slight revision if, when repairs are actually in progress, it is found that additional parts are needed. In the event of an Estimate not being accepted a charge will be made for stripping and assembling. No guarantee is given with any repair if the Estimate is not accepted in full.

TERMS FOR REPAIRS.

Our terms for all repairs are as for spares, but carriage and packing is charged extra in all cases. Packing cases (when invoiced) will be credited if returned in good condition within seven days from date of despatch of goods. Parts removed and replaced with new ones will be disposed of at once unless instructions are received for their return at the same time as order. In cases where Estimates are submitted the old parts will be available for inspection before the Estimate is accepted but will be disposed of on acceptance of Estimate unless instructions are received otherwise.

CONDITIONS

UNDER WHICH REPAIRS ARE UNDERTAKEN.

Unless appointments are made and confirmed beforehand we cannot undertake to start and complete repairs during one day. We will at any time arrange appointments on request. Attention is drawn to the fact that during the winter months the demands upon our Repair Dept. are smaller than during the Summer period. In consequence we are able to deal more expeditiously with repairs during the winter. This should be borne in mind when contemplating an overhaul. Whilst every reasonable care is taken, customers machines and property are received, stored, and driven at customers' sole risk and we accept no responsibility for loss or damage arising from fire, accident, theft or otherwise. Customers wishes as to delivery will be adhered to as far as is practicable, but no responsibility can be accepted for delays in the carrying out of any repairs, or for the quality of, or delays in procuring, any replacements that are not of our manufacture.

When repairs are completed customers will be advised by post unless we are otherwise instructed.

HOURS OF BUSINESS :

9 a.m. to 1.0 p.m. and 2 p.m. to 5.30 p.m. Mondays to Fridays.
9 a.m. to 12 noon Saturdays.

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CODE.

For the convenience of customers, to ensure accuracy, and to save cost of telegraphing, we draw your attention to the following Code Words and their meanings :—

VEL ..	..	Despatch immediately per passenger train to address below.
VELAIR ..	..	Despatch immediately per Air.
VELO ..	..	Despatch immediately per passenger train to station to be called for.
VELOD ..	..	Despatch C.O.D.
VELOR ..	..	Despatch immediately per parcels post.
VELOX-1715		Expedite delivery of our Order No. 1715.
VELOC ..	..	Send immediately by goods train to address below.
VELORIS ..	..	Send immediately by goods train to station to be called for.
VELORUM ..		Send immediately by registered post.

We strongly advise the use of above Code Words when telegraphing. When remittance is sent by Telegraphic Money Order, unless NAME and ADDRESS are given in the space provided for a Private Message, the Post Office will not give this information in the Telegram.

PROPRIETARY ARTICLES.

CUSTOMERS ARE EARNESTLY REQUESTED TO DEAL DIRECT WITH THE MANUFACTURERS OF PROPRIETARY ARTICLES IN ALL CASES, BOTH FOR SPARES AND IN EVENT OF ANY CLAIM BEING MADE UNDER GUARANTEE

For our Customers' convenience we give the addresses of our Suppliers below :—

CARBURETTER EQUIPMENT :—

Amal Ltd., Holford Works, Perry Barr, Birmingham, 20.

IGNITION AND LIGHTING EQUIPMENT :—

H. Miller & Co., Aston Brook Street, Birmingham.

J. Lucas, Ltd., Great King Street, Birmingham.

B.T.H. Co. Ltd., Alma Street, Coventry.

SADDLES :—

Lycett Saddle & Motor Accessories Co. Ltd., Arthur Street, Small Heath, Birmingham.

SPARKING PLUGS :—

K. L. G. Sparking Plugs Ltd., Robinhood Eng. Works, Putney Vale, London, S.W.15.

Lodge Plugs Ltd., Rugby.

ELECTRIC HORNS :—

Clear Hooters Ltd., Lombard Street, Birmingham.

TYRES :—

Dunlop Rubber Co. Ltd., Fort Dunlop, Birmingham.

Goodyear Tyre Co., Bell Barn Road, Birmingham.

BATTERIES :—

Chloride Electrical Storage Co., Dale End, Birmingham

CHAINS :—

Renold & Coventry Chain Co., Limited. Didsbury, Manchester.

Perry & Co., Tyseley, Birmingham.

SPEEDOMETERS :—

S. Smith & Sons (M.A.) Ltd., Cricklewood Works, Cricklewood London, N.W. 2.

Lorsque des pièces détachées ou des machines sont retournées de l'étranger à la fabrique, il est essentiel que le procédé suivant soit adopté pour faciliter la délivrance des marchandises par la douane anglaise.

On doit nous notifier à l'avance que les marchandises ont été expédiées, en ajoutant tous les détails des pièces, et le contenu précis de la caisse ou du paquet. Le numéro du moteur de la machine d'où on a pris les pièces est également à spécifier.

Le nom de l'expéditeur par l'intermédiaire duquel on nous renvoie les marchandises est à spécifier, ainsi que toutes marques ou numéros par lesquels la caisse puisse être identifiée.

Il vaut la peine de faire une déclaration certifiant que la marchandise n'a subi aucun procédé de fabrication, d'addition ou de renouvellement pendant son séjour à l'étranger, et qu'elle nous est renvoyée pour être examinée ou réparée.

Enfin nous vous suggérons que dans tous les cas possibles on devrait nous renvoyer les marchandises par l'intermédiaire des agents distributeurs du pays intéressé.

Envoyez par poste à Veloce Ltd. les détails suivants :-

1. Le nom et l'adresse du propriétaire des marchandises.
2. La date de l'expédition.
3. Le contenu de la caisse ou du paquet.
4. Le numéro du moteur de la machine.
5. Le nom de l'expéditeur.
6. La Déclaration.

Quando si ritornano pezze o macchine dall'estero alla fabbrica, è necessario adottare il procedimento seguente per facilitare la liberazione della merce dalla dogana britannica.

Si deve avvisarci per iscritto che la merce è stata spedita, facendoci sapere tutti dettagli in quanto alle pezze. e mostrando il contenuto esatto della cassa o del pacco. Ugualmente deve specificarsi il numero del motore della macchina da cui le pezze sono state distaccate.

Si deve dettagliare il nome dello speditore per l'intermediario di cui si ritorna la merce, ed anche qualunque marca o numero per cui si possa identificare la cassa.

Vale la pena di fare una dichiarazione certificando che la merce non abbia subito nessun processo di fabbricazione, addizione, modificazione o rinnovazione mentre che è stata all'estero, e che ci si vien ritornata per essere esaminata o riparata.

Finalmente suggeriamo che in tutti i casi possibili ci si ritorni la merce per l'intermediario del- l'agente distributore del paese interessato.

Vogliate inviar alla Veloce Ltd. per la posta i dettagli seguenti :-

1. Nome ed indirizzo del padrone della merce.
2. Data della spedizione.
3. Contenuto della cassa opp. del pacco.
4. Numero del motore della macchina.
5. Nome dello speditore.
6. Dichiarazione.

Wenn Bestanteile oder Maschinen an die Fabrik aus dem Ausland zurückgeschickt werden, so ist es unerlässlich, folgende Verfahrungsart zu gebrauchen, um die Entlassung der Waren vom britischen Zollamt zu erleichtern.

Man gebe uns schriftlich bekannt, dass die Waren angesandt worden seien, und man füge alle Einzelheiten über die Bestandteile hinzu, indem man den genauen Inhalt der Kiste bzw. des Paketes gebe. Die Motornummer der Maschine, der die Teile entnommen worden sind, muss auch bekanntgegeben werden.

Der Name des Expeditors, durch den man die Waren zurücksendet, ist auch anzugeben, sowie irgend welche Zeichen oder Nummer, mittelst der die Kiste identifiziert werden kann.

Es lohnt sich der Mühe, eine Deklaration zu machen, dass während sie im Ausland gewesen sind, die Waren keinem Herstellungs-, Hinzusetzungs-, Änderungs- oder Erneuerungsverfahren unterworfen worden seien, und dass sie an uns zu Untersuchungs- oder Reparationszwecken zurückgesandt werden.

Endlich schlagen wir vor, dass in allen möglichen Fällen die Waren an uns durch den Verteilungsagenten für das in Frage kommende Land zurückgesandt werden.

Senden Sie die Folgenden an Veloce Ltd., per Post :-

1. Name und Adresse des Besitzers der Waren.
2. Absendungsdatum.
3. Inhalt der Kiste oder des Paketes.
4. Motornummer der Maschine.
5. Name des Speditors.
6. Deklaration.

Cuando se devuelvan piezas o máquinas del extranjero a la fábrica, es indispensable que se haga uso del procedimiento siguiente para facilitar la liberación de las mercaderías por la aduana británica.

Se debe notificarnos por escrito que las mercaderías han sido expedidas, dándonos todos detalles con respecto a las piezas, y mostrándose el contenido exacto de la caja o del paquete. El número del motor de la máquina de la cual se ha tomado las piezas debe indicarse también.

El nombre del expedidor por cuyo intermedio se devuelven las mercaderías debe anunciarse, así como toda marca o todo número mediante los cuales se pueda identificar la caja.

Vale la pena de hacer una declaración certificando que no hayan subido las mercaderías a ningún procedimiento de fabricación, adición, modificación o renovación durante su quedada al extranjero, y que se nos devuelven para examinación o reparación.

En fin sugerimos que en todos los casos posibles se nos devuelvan las mercaderías por el intermedio de los agentes distribuidores del país interesado.

Envíense por el correo a la Veloce Ltd. los siguientes :-

1. Nombre y dirección del propietario de las mercaderías.
2. Fecha de la expedición.
3. Contenido de la caja o del paquete.
4. Número del motor de la máquina.
5. Nombre de los expedidores.
6. Declaración.

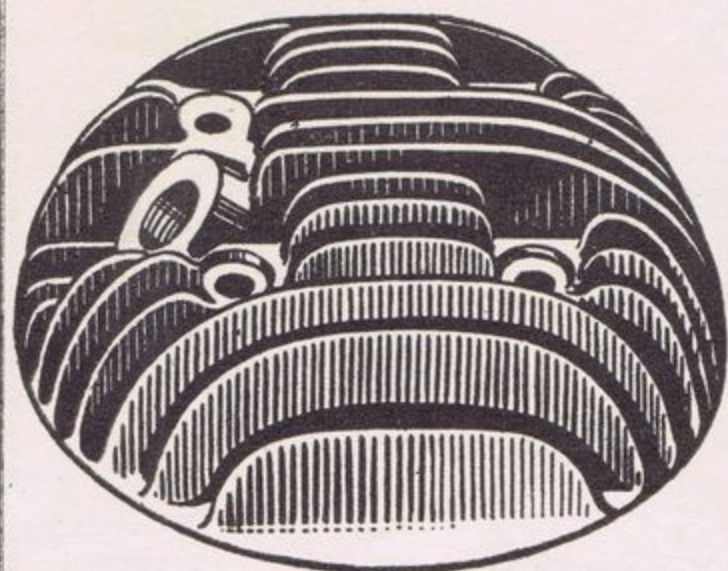
ENGINE SECTION.

Always quote Engine Number and Serial Letters when ordering parts.

Part No.	Name of part.	For Illustration See Plate No.
RT1 /2	Cylinder head (18m.m. sparking plug hole) ..	1
RT1 /3	Cylinder head (for 14m.m. sparking plug) Used from Engine No. GB5031 as illustration RT1 /2	1
RT8	Cylinder head bolt	1
SL6 /41	Washers for cylinder bolts	6
SL30 /7	Induction pipe stud	1
T66	Induction pipe stud nut	1
T9 /2	Induction pipe	1
T111 /2	Induction pipe washer	1
T61 /2	Paper washer for cylinder base	1
SL3 /3	Piston ring	1
RT31	Gudgeon pin	1
RT149	Circlips	1
SL3 /4	Piston Ring ($\frac{1}{2}$ m.m. Oversize)	1
RT27 /3	Piston	1
RT27 /3 /0	Piston $\frac{1}{2}$ m.m. Oversize	1
RT22 /3	Cylinder barrel	1

CRANKCASE AND CRANKSHAFT AND FLYWHEEL ASSEMBLY SECTION.

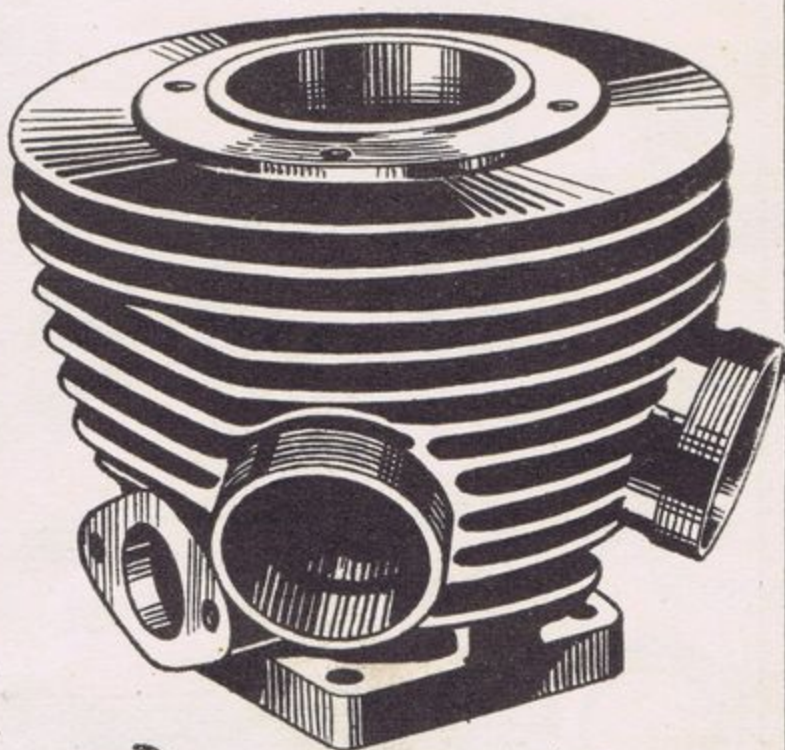
K119	Oil feed pipe union	1
RT185	Ball valve union	1
K100	$\frac{1}{4}$ " steel ball	1
RT115	Ball valve spring	1
K121	Crankcase oil union	1
T79 /2	Connecting rod	2
RT29	Small end bush	2
RT61 /2	Crankpin	2
RT191	Crankpin rollers (14 off)	2
RT191 /2	Crankpin rollers. .0005" O.S. (14 off)	2
RT191 /3	Crankpin rollers. .001" O.S. (,, ,,).. .. .	2
RT26 and RT25	Crankshaft and balance weight (driving side)	2
RT24 and RT25 /2	Crankshaft and balance weight (pump side) ..	2
RT43 /2	Driving side crankcase	2
RT43 /3	Pump side crankcase	2
RT170 /3	Crankshaft bush (driving side)	2
RT170 /4	Crankshaft bush (pump side)	2
SL80 /10	Locating screw for crankshaft bush	2
K107	Packing shim for crankshaft .003"	3
K107 /2	Packing shim for crankshaft .005"	
K107 /3	Packing shim for crankshaft .008"	
SL31 /3	Cylinder holding stud	2
SL56 /13	Cylinder stud nut	1
B38	Crankcase drain plug	2
RT189	Oil thrower washer	—
SL30 /14	Stud for crankcase	2
SL56 /4	Nut for crankcase stud	2
SL6 /32	Washer for crankcase stud	2
RT89 /2	Engine Sprocket (20T for .305" Chain)	2
RT89 /3	Engine sprocket (for $\frac{3}{8}$ " $\times$.225" chain). Used from gearbox No. 6-1150	—



RT-1/2



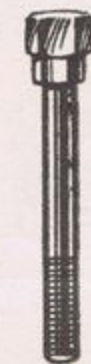
P 11/2



RT-22/3

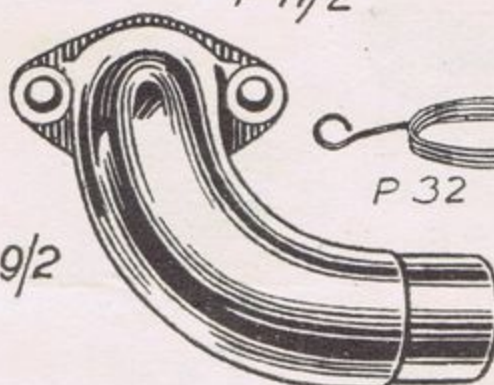
SL-30/7

T-66



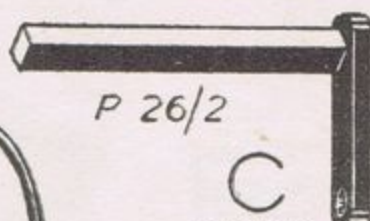
RT-8

T-9/2

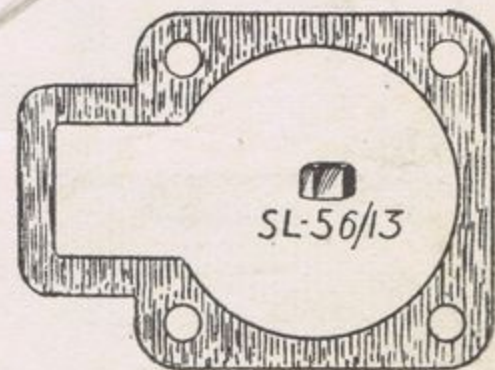


P 32

P 26/2

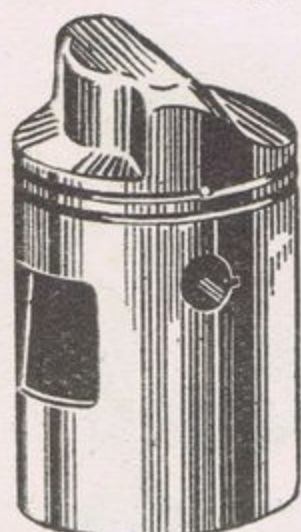


RT-149



T-61/2

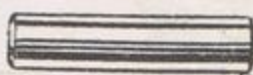
SL-56/13



RT-27/3



SL-3/3 STD
SL-3/4 O/S



RT-31

SL 56/12



E-35



E-33



E-15



E-18



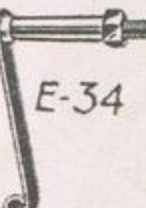
E-22



E-23



E-24



E-34



K-119



K-187/2



P-25



SL-6/28



K-55



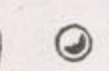
SL-6/25



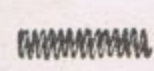
P-20



RT-185



K-100



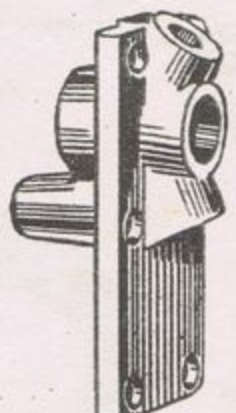
RT-115



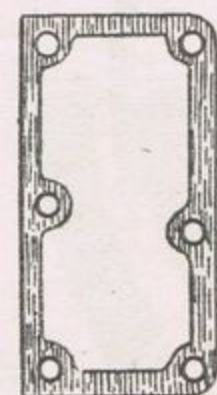
SL-6/37



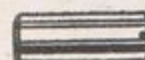
SL-56/2



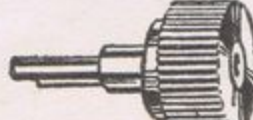
RT-45



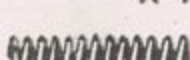
RT-68



P-22



P-5 & P-6



P-10

P-28



P-1/2



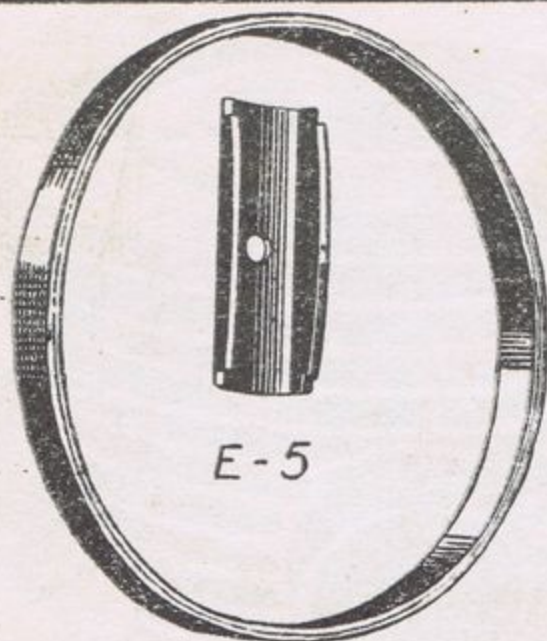
P-21



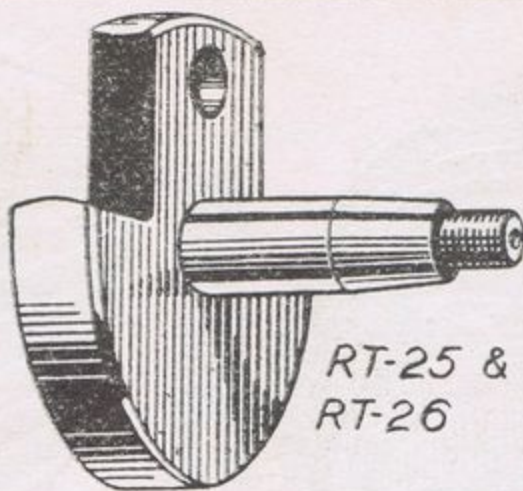
K-121



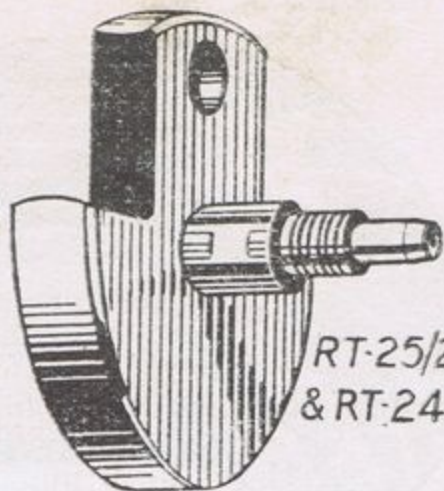
P-23



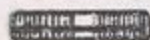
E-5



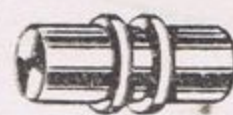
RT-25 &
RT-26



RT-25/2
& RT-24



SL-30/16



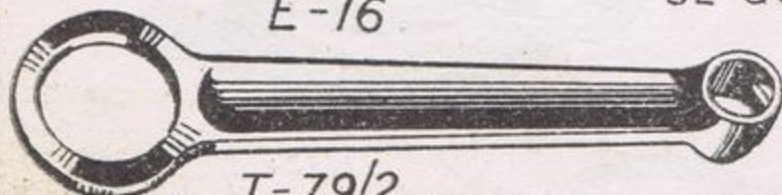
RT-61/2



SL-80/10



K-107



T-79/2

SL-56/4



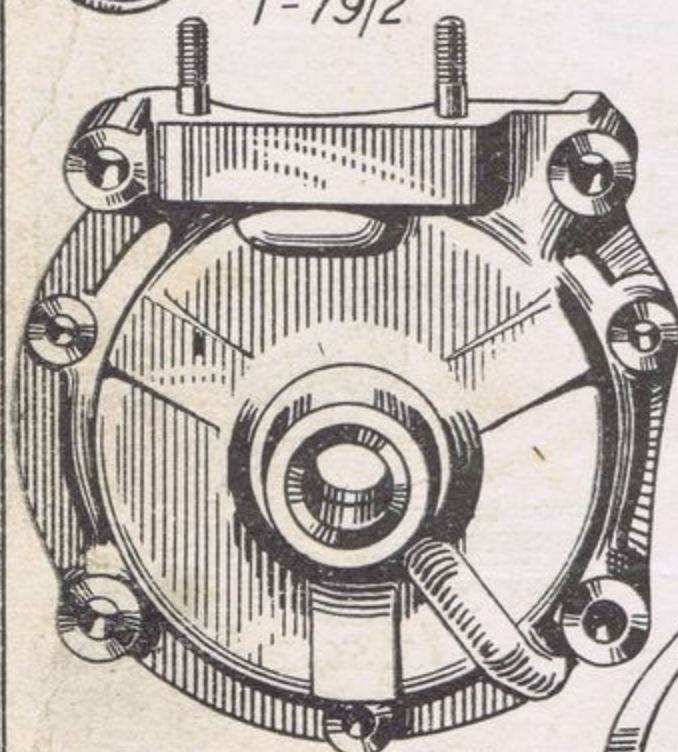
RT-170/3



RT-170/4



RT.191 STD
RT.191/2 O/S
RT.191/3 O/S



RT-43/2

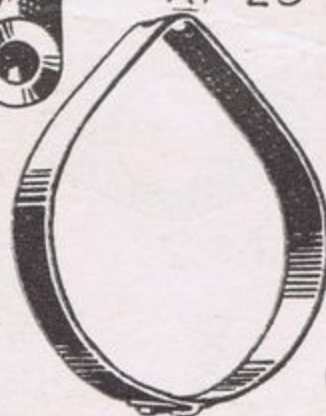
FK-43



SL-6/36



RT-29



E-6



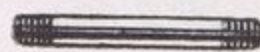
B-38



SL-56/4



SL-6/32



SL-30/14



RT 221



P29



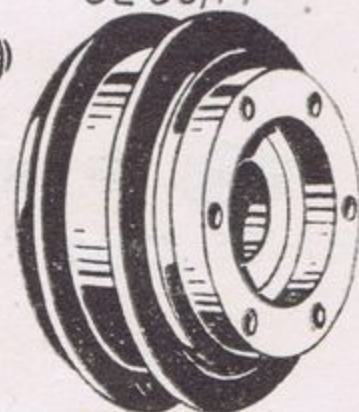
SL-56/4



RT-89/2



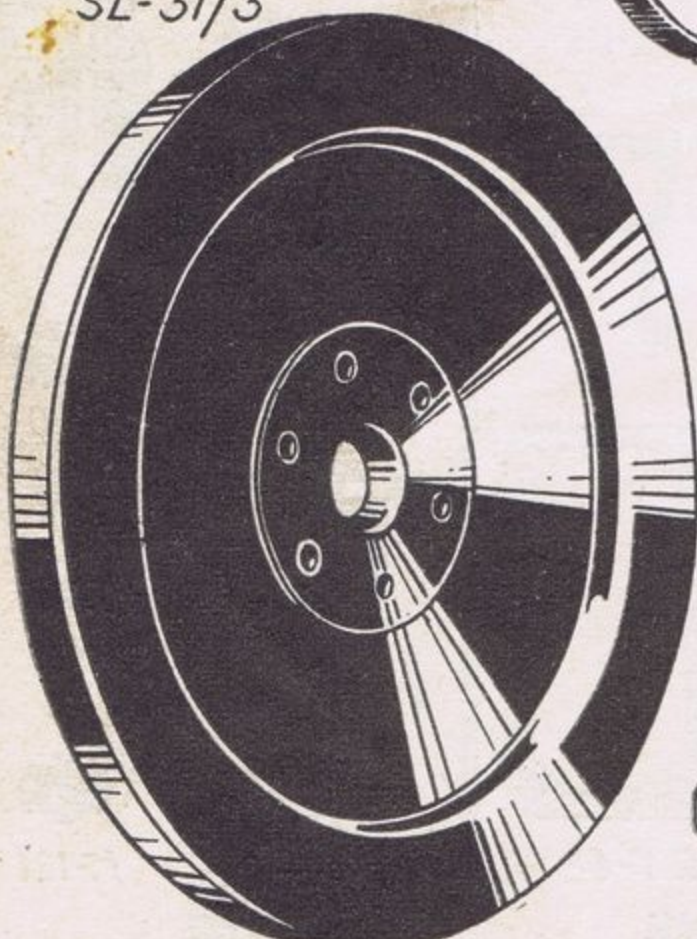
P27



RT-175/2



T-43/2



RT-175/3

BARNSTORMERS.CO.NZ

Part No.	Name of Part.	For Illustration See Plate No.
T43 /2	Flywheel nut	2
RT175 /3	Flywheel	2
RT175 /2	Flywheel centre belt pulley	2
RT221	Flywheel centre studs (6 off)	2
SL56 /4	Flywheel centre nuts (12 off)	2

OIL PUMP SECTION.

RT45	Oil pump cover	1
K55	Oil pump cover screws (6 off)	1
RT68	Oil pump cover washer (1 off)	1
P21	Pump inter gear spindle	1
SL6 /25	Pump inter gear spindle washer $\frac{3}{16}$ "	1
P20	Pump inter gear	1
SL56 /2	Pump inter gear nut	1
SL6 /37	Pump inter gear washer $\frac{1}{4}$ "	1
P5 and P6	Pump Plunger and pump driving gear	1
P22	Pump ram	1
P10	Pump spring	1
P23	Pump spring housing	1
P28	Control rod	1
P29	Trunnion	2
P27	Grub Screw for sleeve	2
SL56 /12	Nut for control rod (2 off)	1
P1 /2	Oil pump body	1
P25	Sleeve	1
P11 /2	Adjusting screw	1
SL71 /2	Split pin for adjusting sleeve	3
P32	Return Spring for Oil Control Sleeve	1
P26 /2	Control plunger and arm	1
SL80 /22	2 BA Screw (Spring to Engine plate)	15

CONTACT BREAKER SECTION.

E15	Contact breaker cam (also used for Lucas sets)	1
E18	$\frac{3}{16}$ " Bolt for securing cam	1
SL6 /28	Washer for above	1
E48	Steel bush for contact breaker	1
K187 /2	Felt washer (used with steel bush E48)	1

ADDITIONAL PARTS necessary when Magneto Ignition is fitted.

RT113	Magneto chain	1
RT47	Magneto chain cover, front	1
RT48	Magneto chain cover, back	1
F110 /13	Engine plates, RH or LH	1
RT219	Magneto Platform	1
RT75	Driving sprocket on crankshaft	1
T8319A	Magneto sprocket on armature	1
SL31 /6	Magneto platform stud	1
RT220	Magneto platform distance piece to fit above	1
RT57	Magneto chain cover steady	1
K95	Magneto chain cover screws	1
K55	Magneto chain cover screws, short	1
SL8 /2	Bolts—Magneto to platform	1

LIGHTING AND IGNITION SECTION.

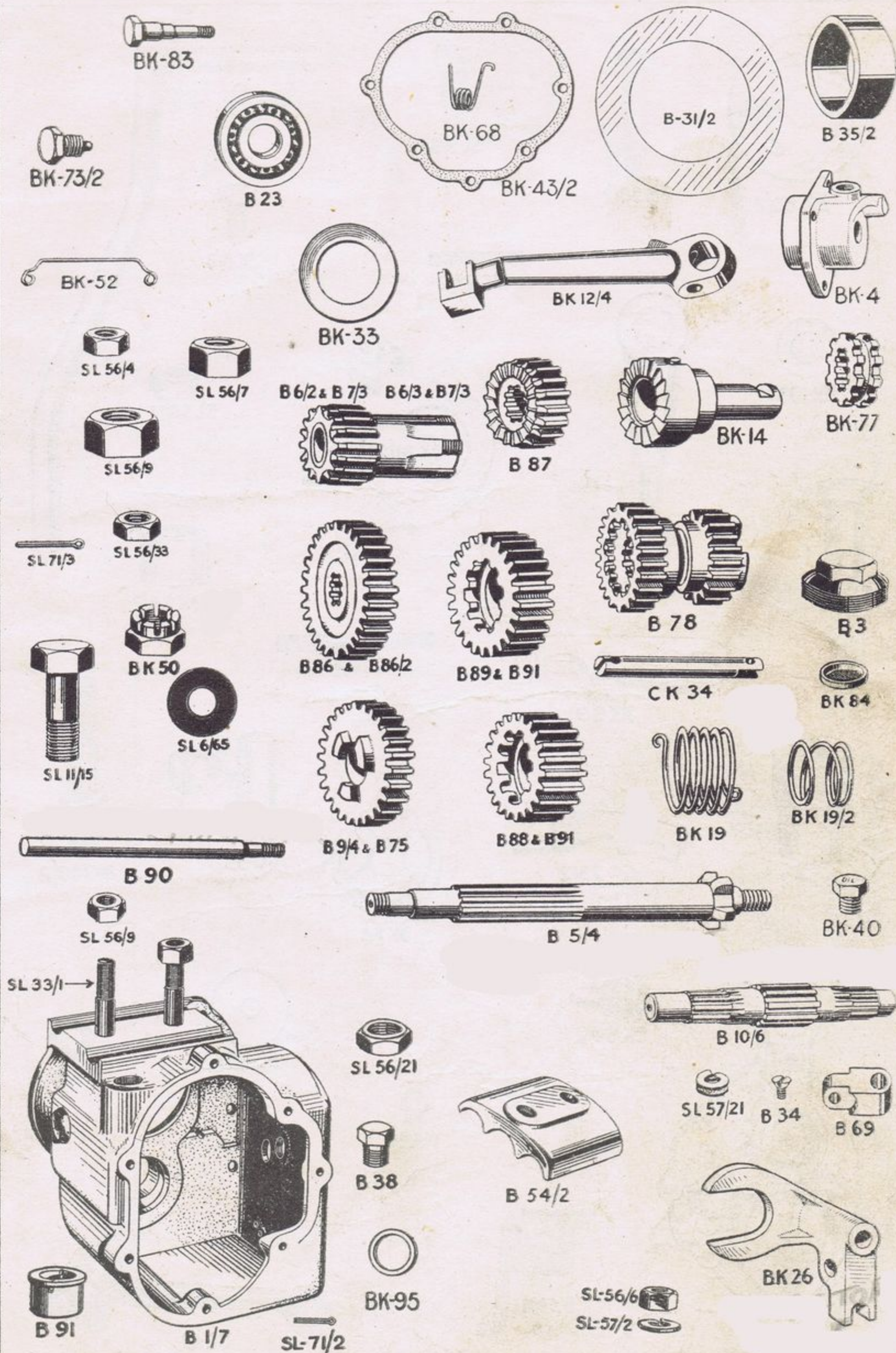
Part No.	Name of Part.	For Illustration See Plate No.
E16	Belt	2
E6	Dynamo strap	2
E5	Bridge piece	2
FK43	Trunnion	2
SL30/16	Dynamo strap stud	2
SL56/4	$\frac{1}{4}$ " Nut for above	2
SL6/36	$\frac{1}{4}$ " Washer	2
E17/2	Rubber packing for Lucas Coil	—
E17/3	Rubber packing for Miller Coil	—

GEARBOX, CLUTCH and GEAR CONTROL SECTION.

(All 4 speed Boxes with Foot Change have Prefix Serial 6/)

(Always quote Serial and Gearbox Number when ordering Gearbox Parts.)

A254	Spring for retaining K/S footpiece	—
B1/7	Gearbox Housing	3
B2/4	End cover	4
B3	Bearing cap for Gearshaft	3
B5/4	Gearshaft	3
B6/2 and B7/3	Sleeve gear (Bushed) 16T standard ratio	3
B6/3 and B7/3	Sleeve gear (Bushed) 17T (close ratio)	3
B7/3	Bush for sleeve gear	5
B9/4 and B75	First Gear (Bushed)	3
B10/6	Layshaft	3
B20	Kick start cotter with nut and washer	5
B22	Sleeve gear ball race	5
B23	Ball race for gear shaft (in end cover)	3
B31/2	Shims for sleeve gear race	3
B34	Screw for wire clip	3
B35/2	Sleeve gear distance piece	3
B38	Drain plug	3
B38/2	Oil Level screw for end cover	4
B39/26	Ball race retaining ring	5
B54/3A	Gear box top plate	3
B60/2	Kick start and foot gear lever rubber	5
B69	Knuckle joint	3
B75	First gear bush	5
B78	Sliding gear	3
B86	Layshaft driving gear 28T (standard ratio)	3
B86/2	Layshaft driving gear 27T (close ratio)	3
B87	First gear wheel (on layshaft)	3
B88 and B91	Second gear wheel (on layshaft) bushed	3
B89 and B91	Third gear wheel (on layshaft) bushed	3
B90	Selector Bar	3
B91	Bush for second and third gear wheels	3
BK4	Bearing for kick starter	3
BK12/4	Kick-starter crank	3
BK14	Kick-start ratchet	3
BK18	Footpiece	5
BK19	Kick start return spring	3





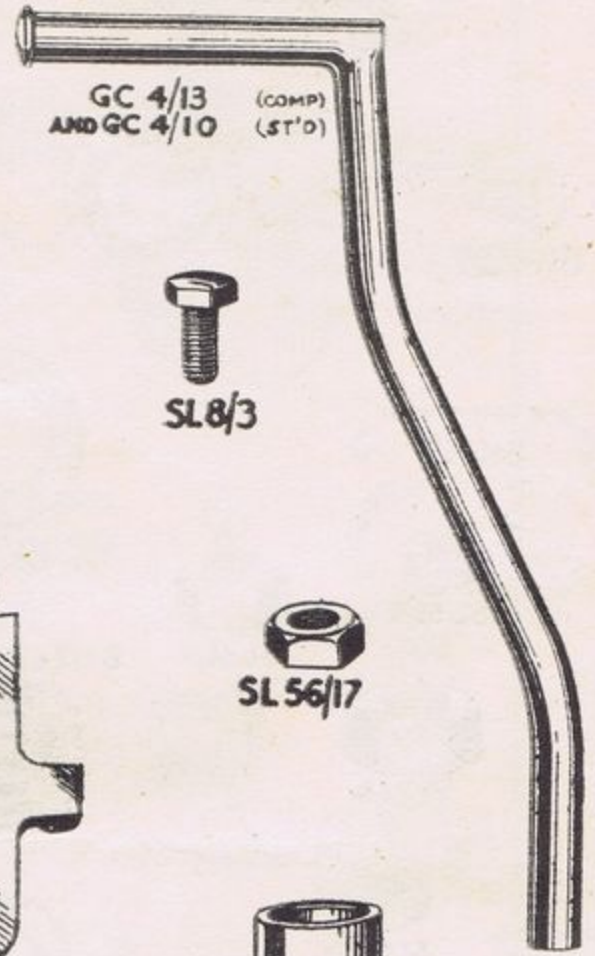
BK 80/2



B 38/2



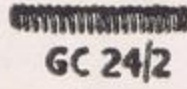
SL 9/6



GC 4/13 (COMP)
AND GC 4/10 (ST'D)



SL 8/3



GC 24/2



BK 103



BK 65/3



BK 81/2



SL 56/17



BK 102



BK 36/2



BK 99



GC 8/13



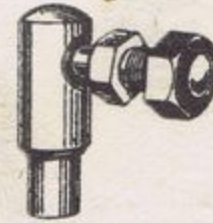
GC 42



GC 23/2



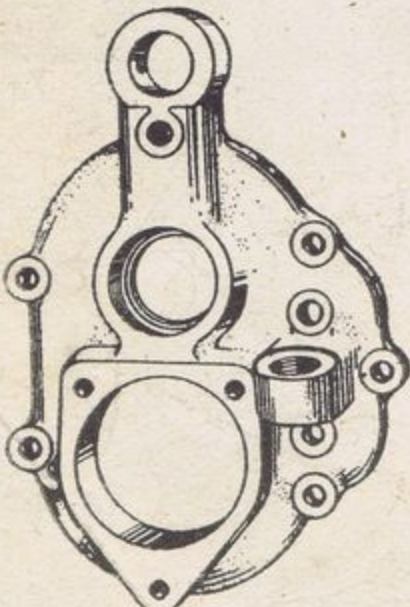
BK 98



GC 35



BK 100/2



B2/4



BK 64/2



SL 6/35



SL 6/41



KA 46

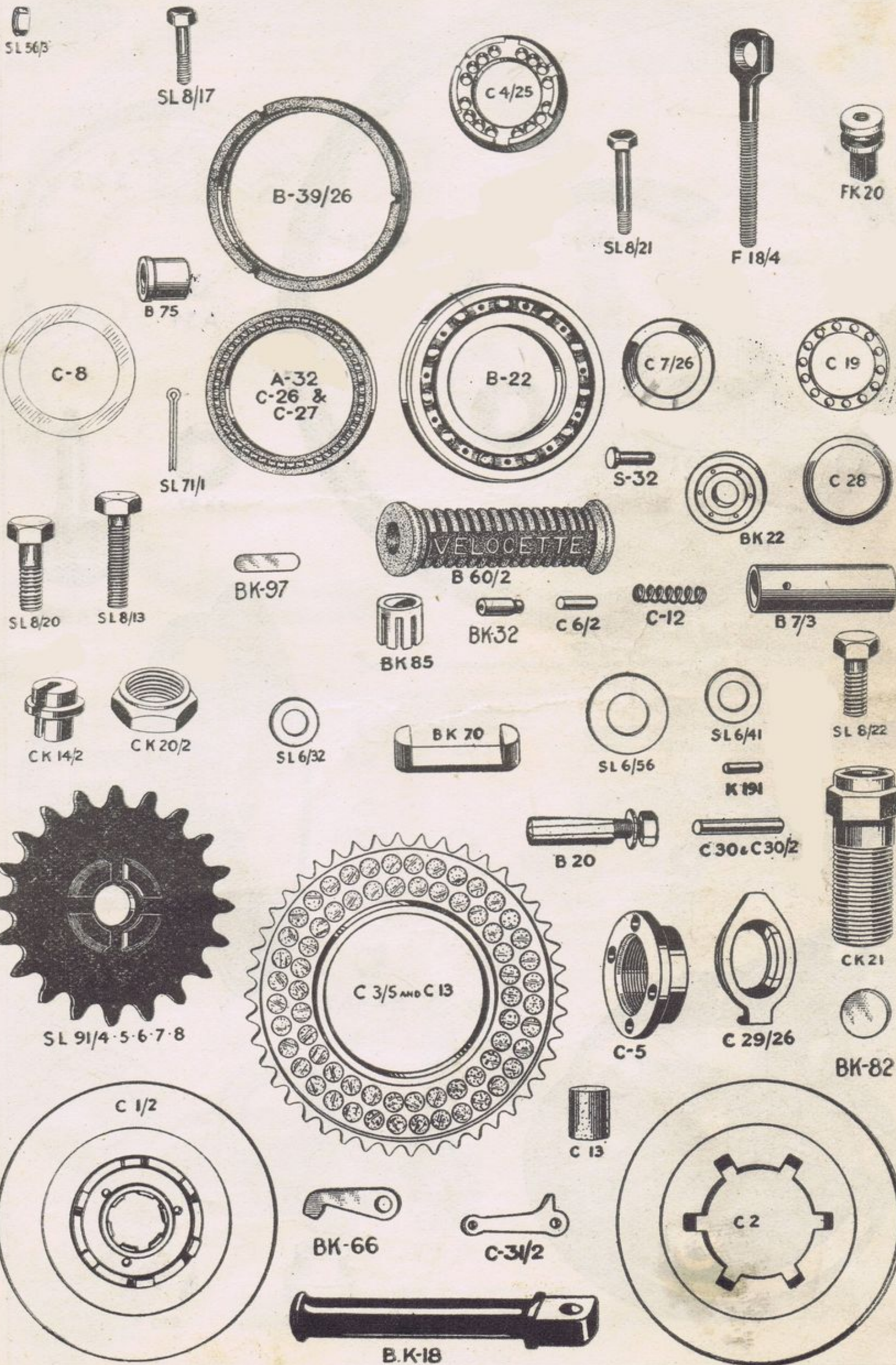


BK 101



GC 41

Part No.	Name of part.	For Illustration See Plate No.
BK19 /2	Kickstart engaging spring	3
BK22	Layshaft ball race	5
BK26 and		
BK32	Selector fork and pin	3
BK32	Pin for selector fork	5
BK33	Oil thrower washer	3
BK36 /2	Bush for striking lever	4
BK40	Filler plug	3
BK43 /2	Packing for end cover	3
BK50	Castellated nut for gearshaft	3
BK52	Wire for thrust cup	3
BK64 /2	Pivot for cam-plate	4
BK65 /3	Outside striking lever	4
BK66	Indexing pawl	5
BK68	Spring for ditto	3
BK70	Thrust cup bearing	5
BK73 /2	Anchor peg for kick start spring	3
BK77	Sliding dog (on layshaft)	3
BK80 /2	Camplate	4
BK81 /2	Striking plate	4
BK82	Layshaft thrust washer	5
BK83	Pivot for indexing pawl	3
BK84	Sealing cap	3
BK85	Roller cage	5
BK95	Layshaft thrust washer	3
BK97	Packing shim for BK70 (number as required)	5
BK98	Ratchet plate	4
BK99	Centralising lever	4
BK100 /2	Pivot for centralising lever	4
BK101	Centralising spring	4
BK102	Sleeve for pivot	4
BK103	Shim for sleeve (Number per gear box as needed)	4
C1 /2	Clutch back plate	5
C2	Clutch front plate	5
C3 /5 and		
C13	Clutch chain wheel, corked	5
C3 /6 & C13	Chain wheel corked, for $\frac{3}{8}'' \times .225''$ chain. (Used from Gearbox No. 6-1150)	—
C4 /25	Spring holder	5
C5	Sleeve gear lock nut	5
C6 /2	Thrust pins for back plate	5
C7 /26	Plain thrust washer	5
C8	Washer for sleeve gear nut	5
C12	Clutch springs (12 per set)	5
C13	Clutch corks (62 per set)	5
C19	Clutch thrust race	5
C26 and	Clutch chain wheel ball race	5
C27		
A32		
C28	Spherical thrust washer	5
C29 /26	Thrust cap	5
C30 /2	Thrust pin (oversize in length)	5
C30	Thrust pin (standard)	5
C31 /2	Operating lever inside box	5
CK14 /2	Cable stop	5
CK20 /2	Lock nut for adjuster	5
CK21	Cable adjuster	5
CK21 /2	Cable stop holder (non adjustable)	—
CK34	Operating rod for cable	3



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Plate No. 5.

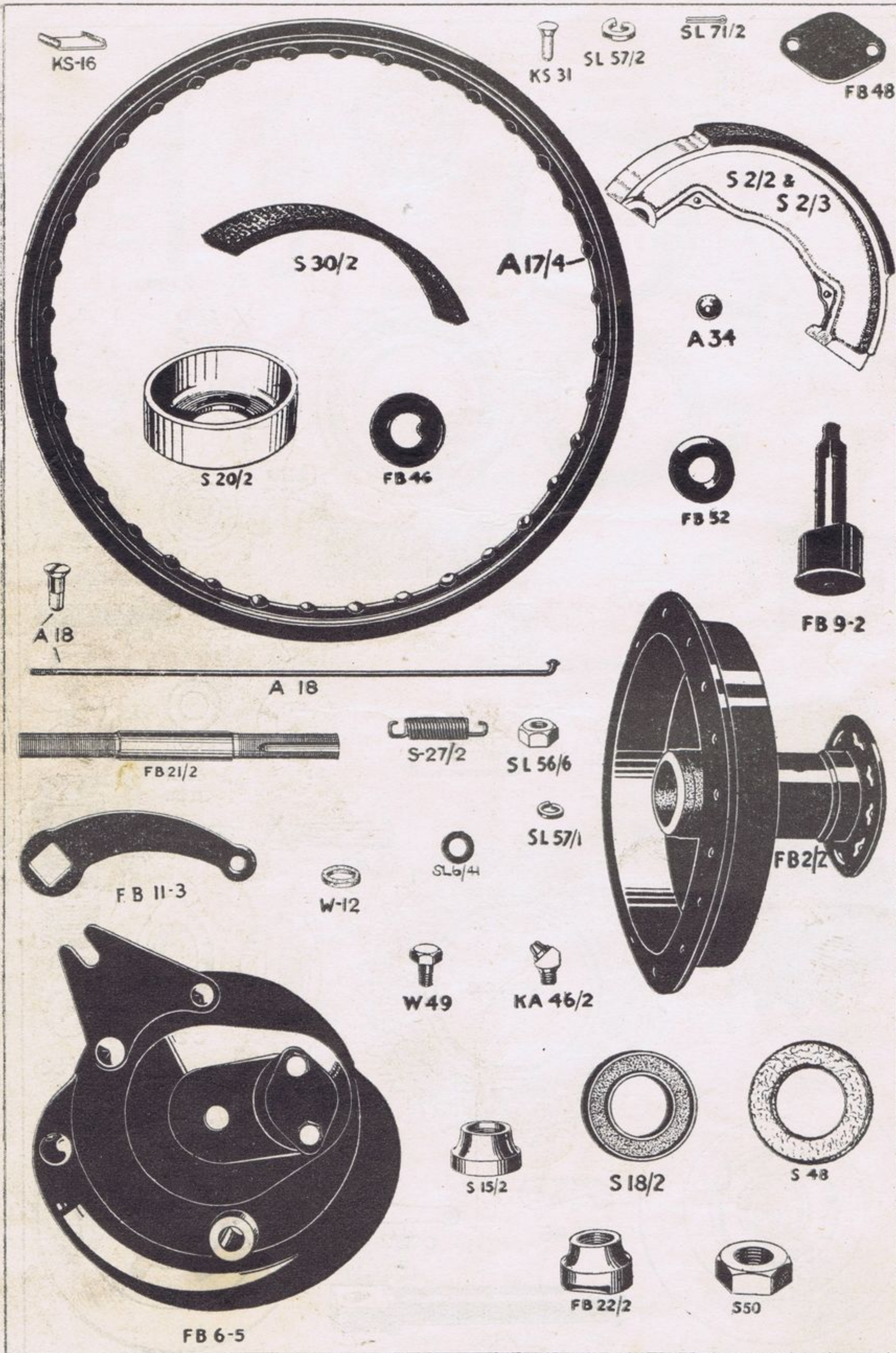
Part No.	Name of Part.	For Illustration See Plate No.
CK34/2	Operating rod for clutch cable (used from Engine No. GB5250)	—
F18/4	Gearbox adjuster bolt	5
FK20	Nut for ditto	5
S32	Swivel pin	5
SL6/32	Washers ($\frac{1}{4}$ ")	5
SL6/36	Washer for ditto	—
SL6/41	Washers for selector bars	5
SL6/56	Washers for gearbox Holding studs	5
SL6/65	Washers for sprocket nut	3
SL8/1	Bolt for securing above	—
SL8/13	Pivot pin for clutch operating lever	5
SL8/17	Bolt (for top of end cover)	5
SL8/20	Bolts for end cover	5
SL8/21	Bolt for bottom of K.S. bearing	5
SL8/22	Bolts. (K.S. bearing to cover)	5
SL11/15	Pivot pin for kick start footpiece	3
SL33/1	Holding studs for gearbox	3
SL56/4	Nuts $1/4$, 26T	3
SL56/9	Nuts for gearbox holding studs	3
SL56/21	Nuts for gearshaft K/s side	3
SL56/33	Nuts for selector bars	3
SL57/21	Thackeray Washer for end cover bolt	3
SL56/7	Nut for striking spindle $\frac{3}{8}$ " $\times$ 20T	3
SL71/1	Split pin for gearshaft nut	5
SL71/2	Split pin for S32	3
SL91/4	Sprocket 19T	5
SL91/5	Sprocket 20T	5
SL91/6	Sprocket 21T	5
SL91/7	Sprocket 22T	5
SL91/8	Sprocket 23T	5
K191	Rollers for Layshaft and kick start	5
Note. —To change to Close-ratio replace B6/2 with B6/3 and B86 with B86/2.		

FOOT GEAR OPERATION SECTION.

GC4/14	Foot control lever (replaces GC4/10 and 11)	4
GC4/13	Ditto for Competition ex pipes	4
GC23/2	Pawl	4
GC24/2	Spring for ditto	4
GC41	Gear operating lever	4
GC42	Bush for ditto in end cover	4
KA46	Greaser for bush	4
GC8/13	Gear control rod	4
GC35	Top Ball joint complete for gear rod	4
SL8/3	Bolt for operating lever	4
SL6/35	Plain washer for ditto	4
SL9/6	Clamping bolt for foot lever	4
SL6/41	Washer for ditto	4
SL56/17	Nut for centralising lever pivot	4

FRONT WHEEL AND BRAKE SECTION.

FB2/2	Front hub and brake drum	6
A18/2	Spokes and nipples (nearside)	6



Part No.	Name of Part.	For Illustration See Plate No.
A18 /2	Spokes and nipples (offside)	6
A17 /4	Rim, 36 holes for 25"×3" tyres	6
S20 /2	Hub cups	6
FB21 /2	Front hub spindle	6
S15 /2	Fixed cone	6
SL6 /64	Washer for fixed cone	—
FB22 /2	Adjusting cone	6
FB /46	Single tongued washer	6
SL56 /24	Lock nut for adjusting cone (shown as S50)	6
S18 /2	Dust cap	6
S48	Felt washer	6
A34	$\frac{1}{16}$ " steel balls, (20 per set)	6
KA46 /2	Greaser for hub	6
SL56 /34	Hub spindle nut (shown as S17 /2)	7
S19 /2	Spindle washer	7
FB48	Speedometer drive cover plate	6
W49	Bolts for ditto	6
SL57 /1	Spring washers for ditto	6
A166	Gear for driving speedometer, in hub	7
S2 /2 & S2 /3	Brake shoes, lined (supplied in pairs only) ..	6
S30 /2	Brake lining	6
KS31	Rivets	6
S27 /2	Brake shoe springs	6
KS16	Brake shoe steel end	6
FB9 /2	Brake cam	6
SL56 /6	$\frac{1}{16}$ " nut for cam	6
SL6 /41	Washer for nut	6
FB6 /5	Front brake-plate	6
FB52	Distance piece for spindle	6
FB11 /3	Cam spindle lever	6
FB60	Square hole washer for above	7
W12	Felt for cam spindle	6
SL56 /6	Nut for cam spindle	6
SL57 /2	Spring washer for above	6
FB54	Shackle for cable nipple	7
FB61	Felt washers for shackle pin (shown as FB6)	7
FB55	Plain pin for shackle	7
SL71 /2	Split pin for ditto	6

REAR WHEEL AND BRAKE SECTION.

KA18 /10	Spokes and nipples (offside)	7
A18 /4	Spokes and nipples (nearside)	7
A17 /5	Rim 40 holes for 25"×3" tyres	7
S20 /2	Hub cups	6
KA46 /2	Grease nipple for hub shell	6
S18 /2	Dust cap	6
S15 /2	Fixed cone	6
S14 /2	Adjusting cone	7
S46	Double tongued washer	7
SL56 /24	Lock nut for adjusting cone (shown as S50)	6
A34	Steel balls $\frac{1}{16}$ " 20 per set	6
SL56 /34	Hub spindle nut (shown as S17 /2)	7
S19 /2	Hub spindle washer	7
S19 /3	Hub spindle tongued washer	7
SL56 /6	Nuts for chain wheel bolts	6
SL56 /2	Spring washer for chain wheel bolts	6
S1 /2	Brake plate	7



KA 46

A17-5



S 41



FB 54



S 23/2



SL 56/9



FB 6



SL 6/57



S 19/2



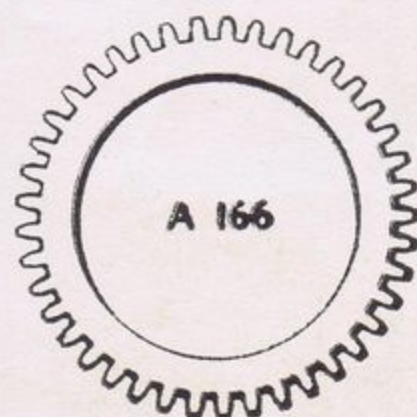
S 17-2



S 36/23AC



S 19/3



A 166



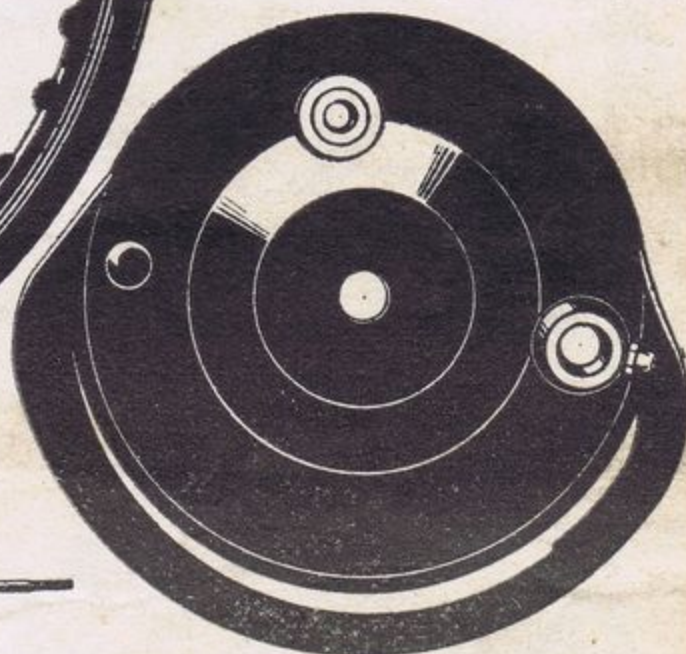
S 46



SL 6/48



KA-18



S 1-2



S 52



FB 60



S 3/2



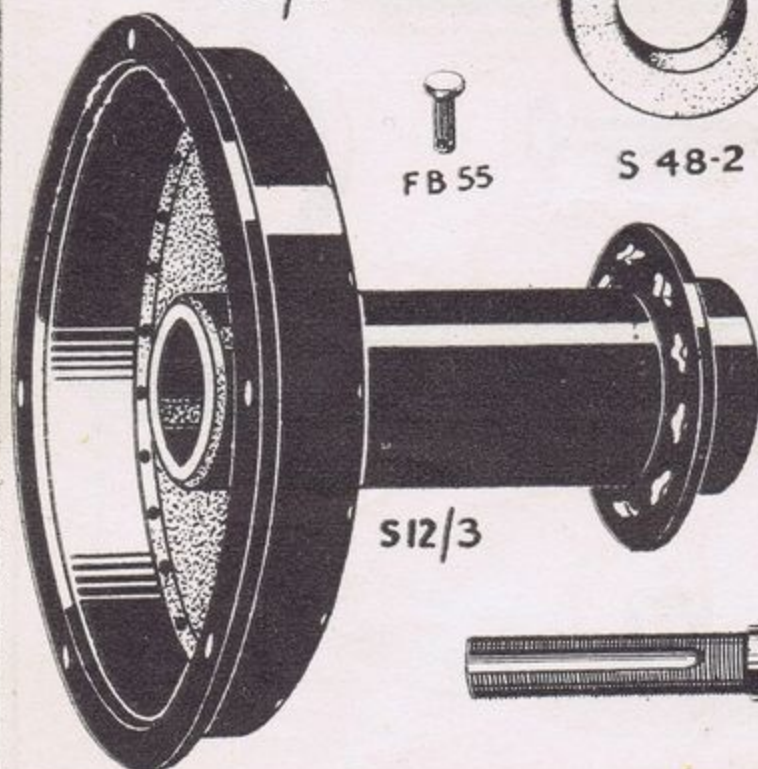
S 48-2



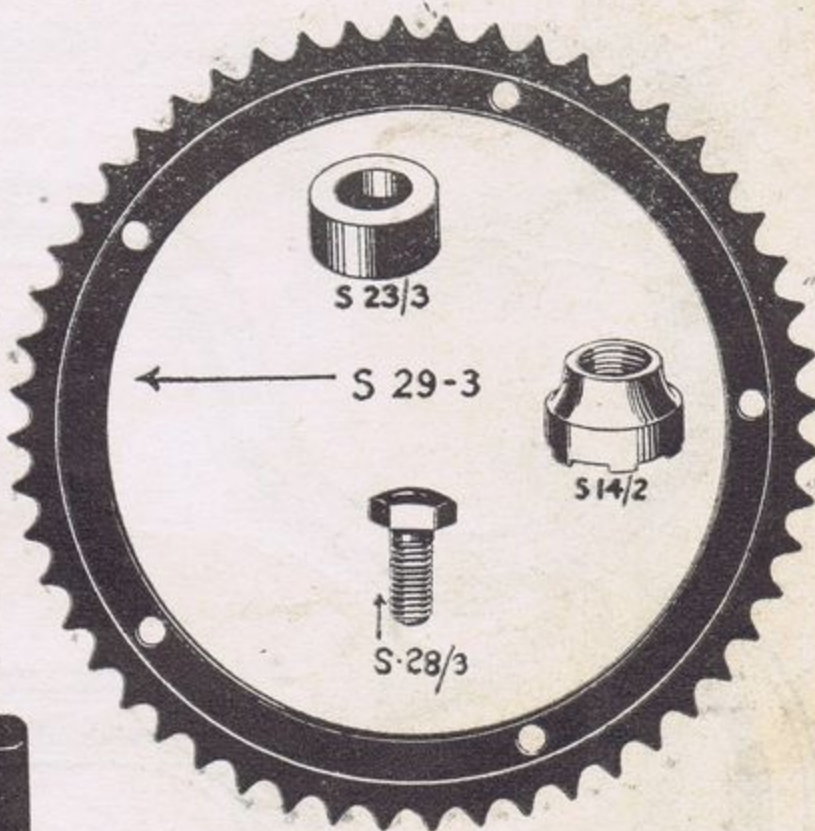
FB 55



S 4-2



S 12/3



S 23/3

S 29-3



S 14/2



S 28/3



S 13/3

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Plate No. 7.

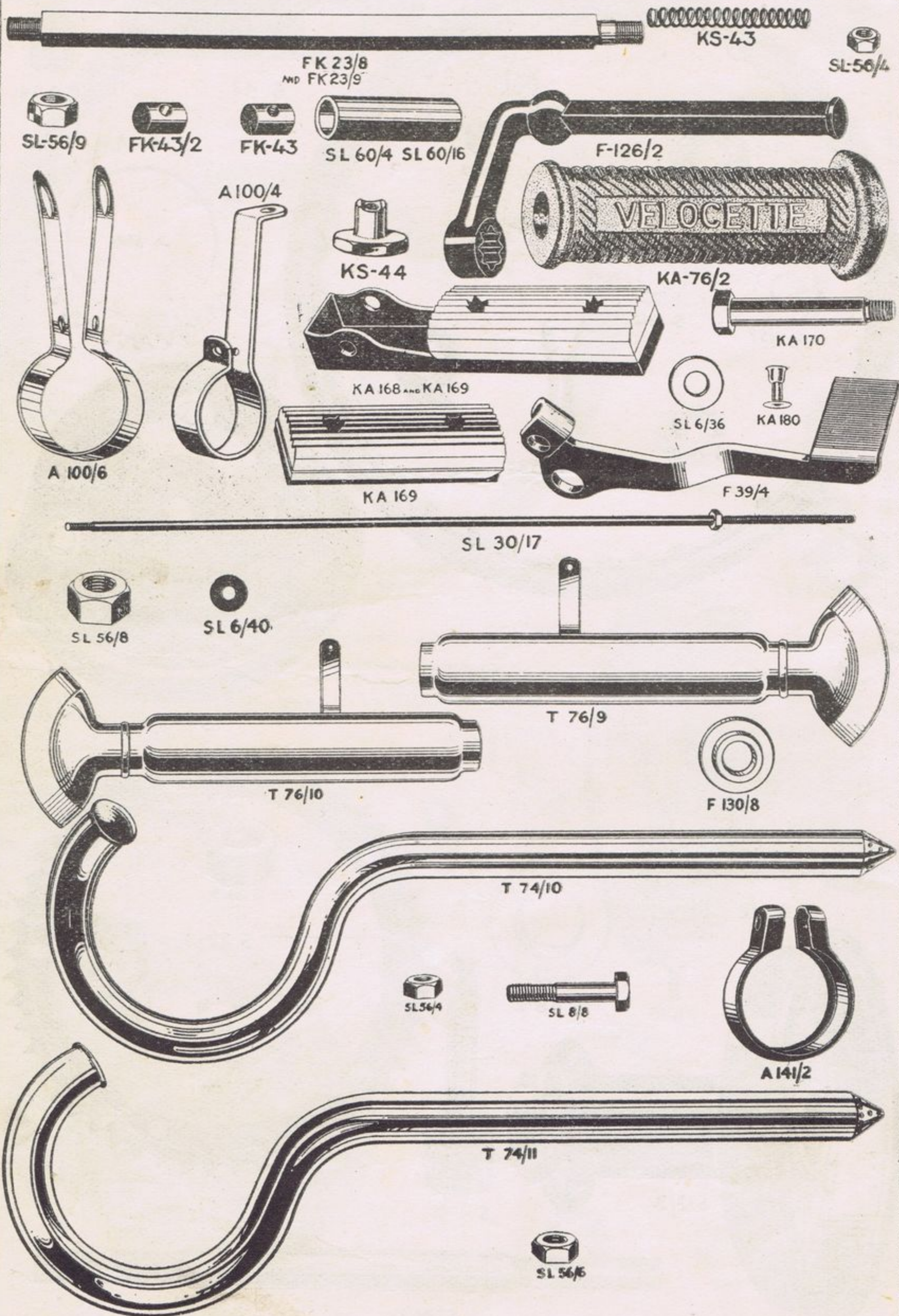
Part No.	Name of Part.	For Illustration See Plate No.
S2/2 & S2/3	Brake shoes, lined, pairs only	6
S30/2	Brake shoe linings	6
KS31	Rivets	6
KS16	Steel ends for brake shoe	6
S27/2	Brake shoe springs	6
S4/2	Brake cam	7
KA46	Grease nipple for cam spindle bearing ..	7
S3/2	Brake lever for cam	7
SL56/6	$\frac{5}{16}$ " $\times$ 26th Nut for above	6
SL57/2	$\frac{5}{16}$ " Spring washer for above	6
SL56/24	Lock nut for brake plate (shown as S50) ..	6
S41	Brake steady	7
S36/23AC	Anchor pin	7
SL6/48	Washer for anchor pin	7
S12/3	Rear hub, brake drum and cups	7
S13/3	Rear spindle	7
S28/3	Bolts for rear chain wheel	7
SL56/6	Nuts for ditto	6
SL57/2	Spring washers for ditto	6
S29/3	Rear chain wheel (for .305" chain)	7
S48/2	Felt washer	7
S23/2	Distance piece for Brake-plate (outside) ..	7
S23/3	Distance piece for brake-plate (Inside) ..	7

REAR BRAKE OPERATING PARTS and FOOTRESTS.

F39/4	Pedal	8
F196	Stop for pedal	
F130/8	Pedal bush for footrest rod	8
FK23/8	Footrest bar	8
FK23/9	Ditto for Competition pipes	8
SL56/9	Footrest nuts	8
SL60/4	Distance tubes $1\frac{1}{2}$ " long	8
SL60/16	Distance tubes $2\frac{1}{2}$ " (between eng. plates) ..	8
F126/2	Footrest hangers	8
KA76/2	Footrest rubbers	8
SL30/17	Brake rod	8
KS43	Spring for rod	8
KS44	Adj. nut	8
FK43	Trunnion (pedal end)	8
FK43/2	Trunnion (brake end)	8
SL56/4	Locknut for rod	8
KA168 and		
KA169/2	Pillion rests	8
KA169/2	Rubber for ditto (replaces KA169)	8
KA170	Pivot bolt	8
SL56/4	Nut for above	8
KA180	Rivet for rubber	8
SL80/22	Screws for KA169/2	13

EXHAUST SYSTEM.

T74/12	Exhaust pipe, R.H. standard	9
T74/13	Exhaust pipe, L.H. standard	9
T74/10	Exhaust pipe, Competition R.H.	8
T74/11	Exhaust pipe competition L.H.	8
T76/12	Silencer standard (replaces T76/7)	9



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Plate No. 8.

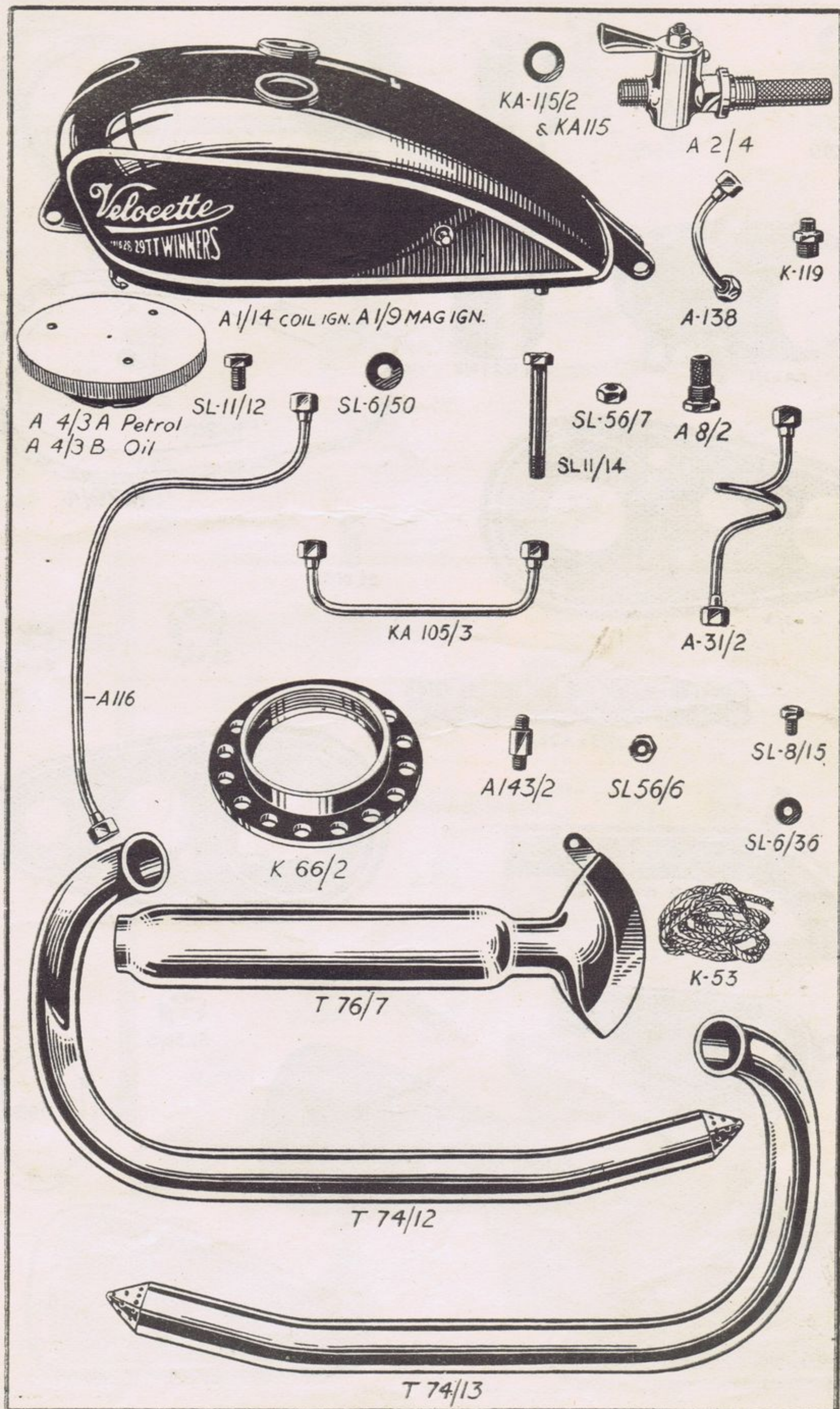
Part No.	Name of Part.	For Illustration See Plate No.
T76/9	Silencer competition R.H.	8
T76/10	Silencer competition L.H.	8
A100/6	Clip pipe to footrest	8
A100/4	Clip Competition pipe to saddle lug	8
K66/2	Exhaust Nuts	9
K53	Asbestos string packing for above	9
A143/2	Silencer support studs in frame	9
SL56/6	Nuts for ditto	9
A141/2	Clip for Silencer	8
SL8/8	Bolt for Clip	8
SL56/4	Nut for Clip	8

PETROL TANK, PETROL PIPES, OIL PIPES and KNEE GRIP SECTION.

A1/14	Petrol tank (with coil box)	9
A1/9	Petrol tank (for magneto ignition)	9
A1/17	Petrol tank (1935)	—
A1/18	Petrol tank (from 1937 Series)	—
KA4/7	Petrol cap (shown as A4/34)	9
KA4/8	Petrol filler cap for A1/18	—
KA6/8	Oil filler cap for	—
A4/3B	Oil cap	9
A2/5	Petrol tap (shown as A2/4)	9
A8/2	Oil Filter	9
KA115	Fibre washer for petrol tap	9
KA115/2	Fibre washer for oil filter	9
SL11/14	Tank bolt rear	9
SL56/8	Nut for ditto	8
SL11/12	Tank bolt front	9
SL6/50	Washer for ditto	9
KA70/4R	Knee grips (R.H.)	10
KA70/4L	Knee grips (L.H.)	10
KA80/4R	Knee grip plate (R.H.)	10
KA80/4L	Knee grip plate (L.H.)	10
SL56/5	Nuts for knee grips	10
SL8/15	Bolt for holding condenser	9
SL6/36	Washer for above	9
A31/4	Petrol pipe (illustrated as A31/2)	9
A31/6	Petrol pipe	—
KA105/3	Balance pipe	9
A116	Oil pipe (Tank to Pump)	9
A116/2	Oil pipe (Tank to pump) For A1/18	—
A138	Oil pipe (pump to crankcase)	9

TRANSMISSION and CHAIN COVER SECTION.

F45/3	Primary chain cover (front half)	10
F46/3	Primary chain cover (back half)	10
FK206	Stud. (Rear chain guard to primary cover)	—
F60/8A	Rear chain cover (front part)	10
F60/8B	Rear chain cover (back part)	10
KA93/7	Dynamo belt cover	10
A179/4	Cork packing for primary cover	10
A179/3	Cork packing for between cover and gearbox	10
RT183	Felt packing washer for dynamo	10



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Plate No. 9.



T-7119-K



F 201



F 205/3



F 205/2



RT 183



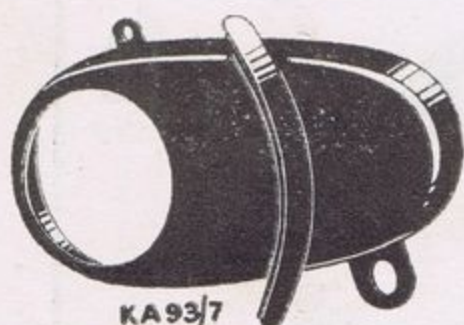
T-7219



T-9519



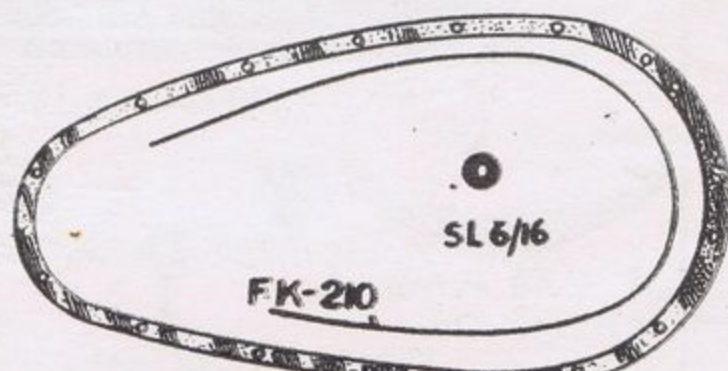
A246



KA93/7



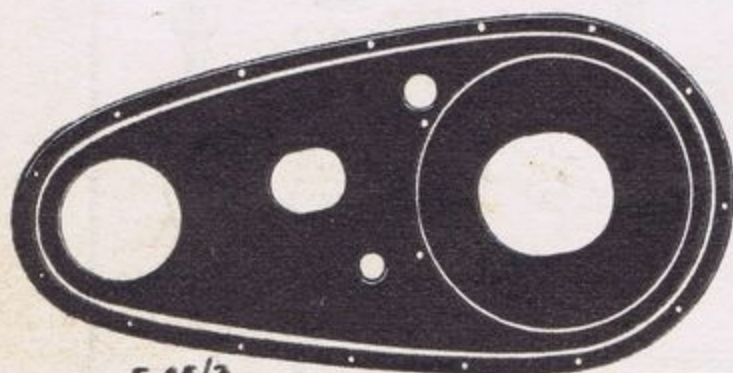
FK 205/2



SL 6/16

FK-210

N79/4



F 45/3



SL 80/23



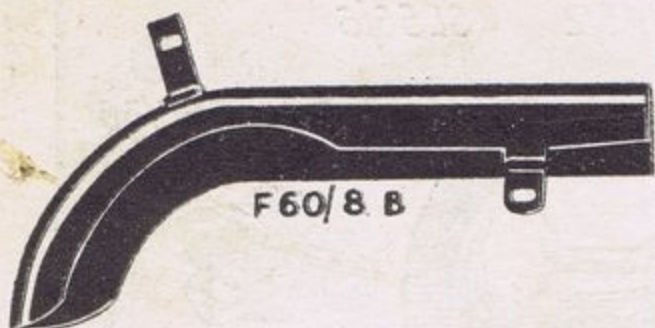
SL 56/6



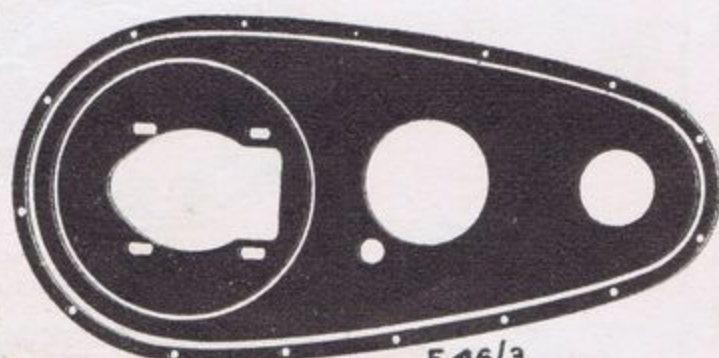
SL 56/2



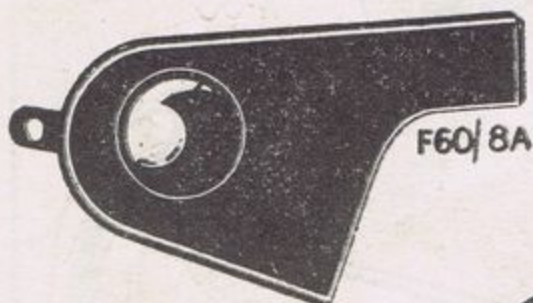
A 27/5 & A28/6



F60/8 B



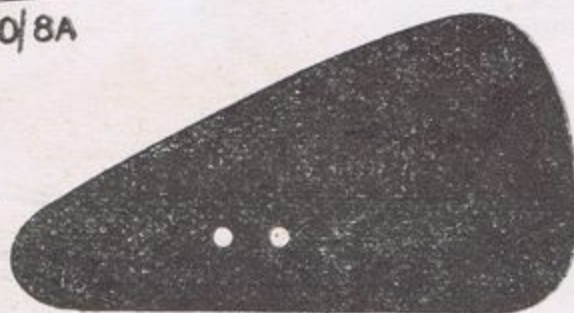
F 46/3



F60/8A



SL 56/5



KA 80/4 R AND L



A 179/3



← KA70/4 →

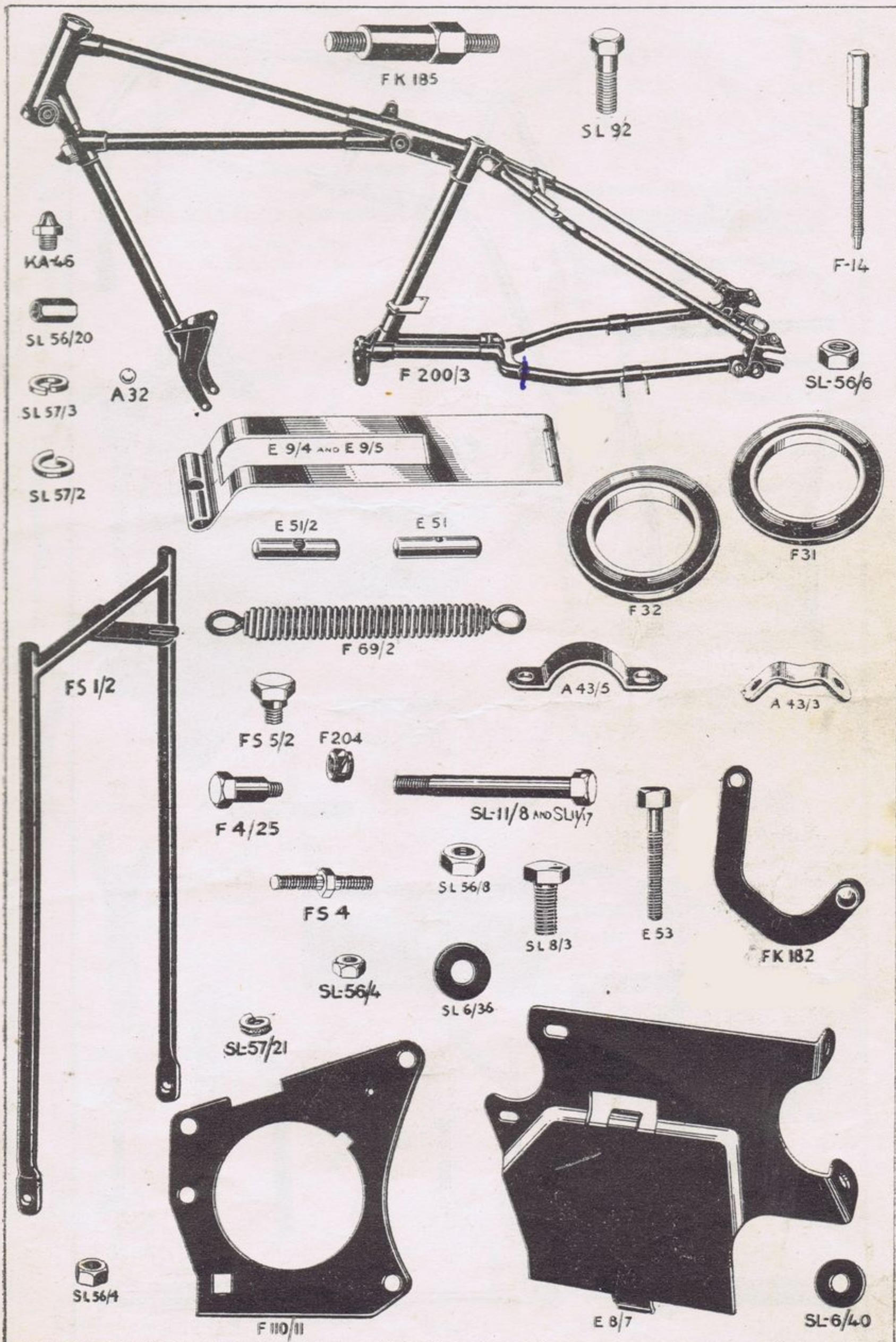


Part No.	Name of Part.	For Illustration See Plate No.
FK210	Locking wire for F201	10
F201	Shouldered screws (chain cover to gearbox) ..	10
F221	Steady for primary chain case (in front engine plate)	—
A246	Shouldered stud for dynamo cover	10
T71/19K	Insp. cover	10
T72/19	Spring for above	10
T95/2	Pillar for spring	10
F205/2	Distance washer behind case	10
F205/3	Distance tube for footrest bar	10
FK205/2	Distance tube inside cover	10
SL80/23	2BA screws for cover (14 per set)	10
SL56/2	2BA nuts for cover (15 per set)	10
A27/5	Primary chain (73 Pitches)	10
A27/7	Primary chain $\frac{3}{8}$ " $\times$.225, .98 pitches. (Used from gearbox No. 6-1150)	—
A28/6	Rear chain (114 Pitches).. .. .	10

FRAME SECTION, BATTERY CARRIER, STANDS, Etc.

Always quote Full Frame Number and Serial Letters when ordering
Frame Parts (Number stamped on side of Saddle Lug.)

F200/3	Frame	11
F31	Head races for head lug and top clip ..	11
KA46	Greaser for head lug	11
F32	Head race for Column	11
A32	Steel Balls (46 per set)	11
FS1/2	Front stand	11
FS5/2	Bolts for ditto	11
F124/3	Rear stand	12
F4/25	Bolts for ditto	11
F69/2	Spring for rear stand	11
FK182	Link for stand spring	11
SL56/4	$\frac{1}{2}$ " nut (link to frame)	11
E9/4	Battery strap (back)	11
E9/5	Battery strap (front)	11
E51	Trunnion (plain)	11
E51/2	Trunnion (threaded)	11
E53	Pin for straps	11
E8/7	Battery Platform	11
SL8/3	Bolt (Platform to guard and frame)	11
SL56/4	Nut	11
SL57/1	Sp. washer for ditto	6
FK185	Horn pillar.. .. .	11
A43/5	Clip for ditto	11
A43/3	$\frac{1}{4}$ clip for ditto	11
SL56/6	Nuts for horn pillar	11
SL57/2	Spring Washer	11
SL9/2	Bolt for clip	11
SL56/6	Nut for clip	11
SL6/40	Washer	11
F110/11	Engine plate	11
SL11/8	Engine Bolts ($3\frac{1}{2}$ " under head)	11
SL11/17	Rear Engine bolt ($3\frac{1}{8}$ " under head)	11
SL57/3	Spring Washer for engine bolt	11
SL56/8	Nuts for ditto	11
F14	Chain adjuster	11
SL56/20	Nut for ditto	11



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Plate No. 11.

SADDLE SECTION.

Part No.	Name of part.	For Illustration See Plate No.
FK166	Bolts for securing rear of saddle to frame ..	12
SL56/8	Nuts for above	12
SL6/40	Washer	12
A13	Lycett Aero Saddle	12
A151	Bolt for Top Tube Clip	12
A152	Nut for Bolt	12

TOOLS AND TOOL BOX SECTION.

A12/5	Tool Box (illustrated as A12/3)	12
A63	Tool bag, less tools	12
A65/2	Steering head spanner	12
A57	Screw Driver	12
KA62/2	Clutch adjusting tool	12
A55/2	Sparking plug spanner	12
A55/3	Sparking plug spanner for 14m/m plug ..	—
SL11/11	Bolt for removing ignition cam	—
A58	$\frac{3}{16}$ " by $\frac{1}{8}$ " double ended spanner	12
A101	$\frac{3}{8}$ " x $\frac{7}{16}$ " double ended spanner	—
	(Replaces A103 which is now obsolete.)	
A102	$\frac{5}{16}$ " by $\frac{1}{4}$ " double ended spanner	12
A61	Flywheel and pegged spanner	12
A154	Contact breaker spanner	12
KA119	Cone spanner	12
A64	Tyre Lever	12
KA51	Grease gun	12
A25	Inflator	—
A157	Licence Holder	—
A157A	Licence Holder Glass	—

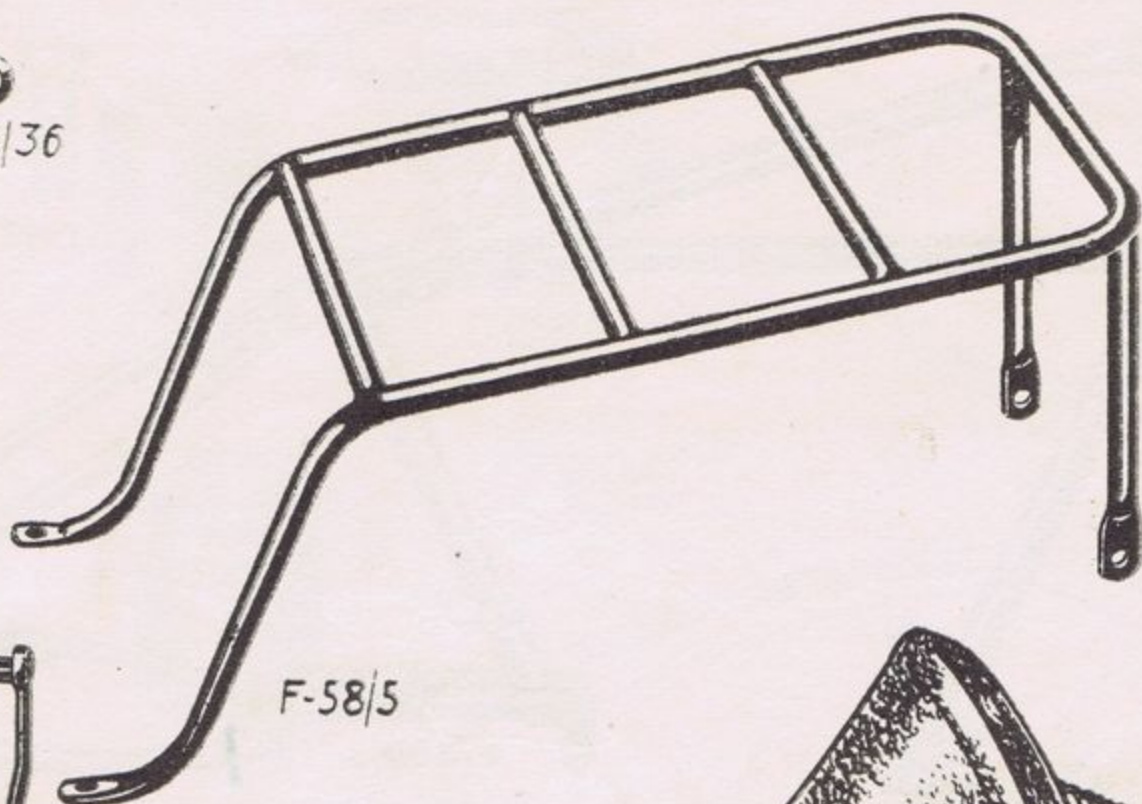
HANDLEBAR, CABLE AND CONTROL SECTION.

F61/3	Handlebar bend	13
A211	Twist grip sleeve	13
A216	Friction Pad	13
A219	Spring for above	13
A220	Throttle twist grip rubber	13
A225	Dummy grip rubber	13
A234/3	Throttle inner wire, with nipples	13
*A234/5	Throttle cable with nipples for use with A255 ..	—
	*Length of cable must be quoted when ordering.	
A235/3	Throttle outer casing	13
A255	Universal joint for throttle cable (used from Engine No. GB6123)	—
A222	Holding sleeve for outer casing twist grip end ..	13
A223	Holding sleeve for outer casing carburetter end ..	13
A224	Clamping nuts for above	13
A213	Bracket sleeve to handlebar	13
SL80/22	2 BA nut for above	13
SL56/2	2 BA nut for above	13
A36/2	Ignition lever complete	13
KC16/2	Front brake lever complete	13
KC16/3	Clutch lever complete	13
KC17/3	Clutch inner wire with lever nipple	13
KC36/3	Clutch outer casing	13

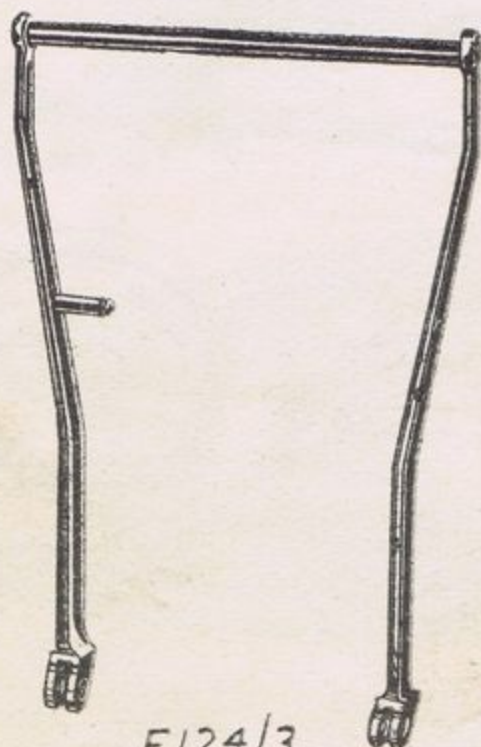
SL-8/3

SL-6/36

SL-56/4



F-58/5

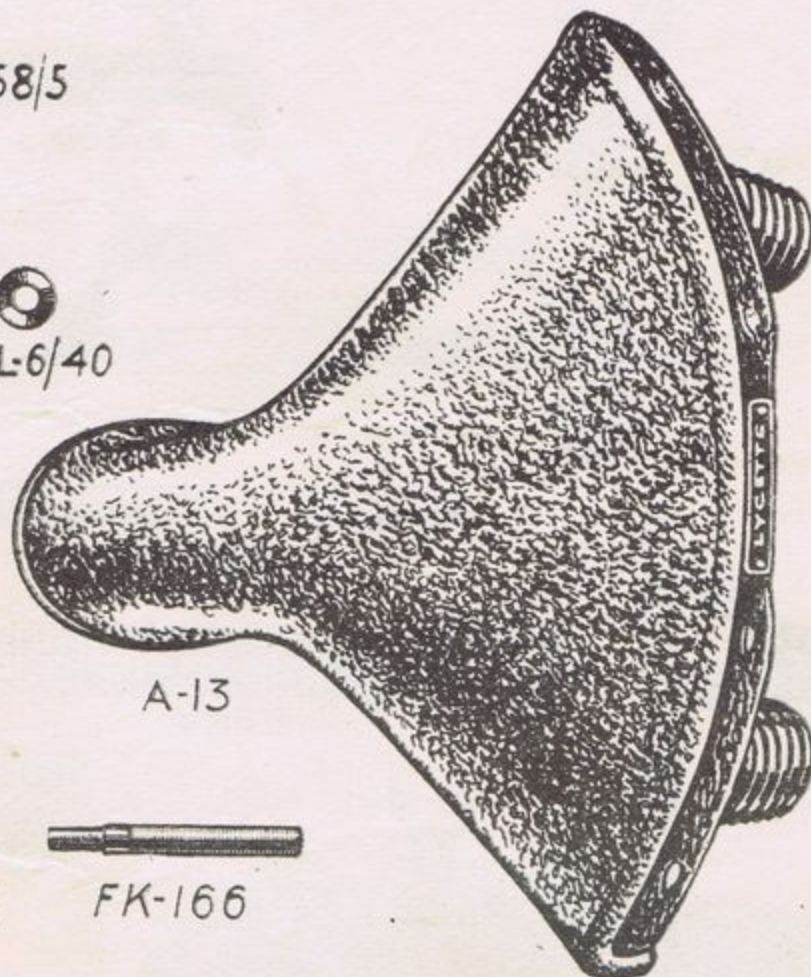


F124/3

SL-9/2

SL-6/40

SL-8/9



A-13

SL-56/4

SL-57/21

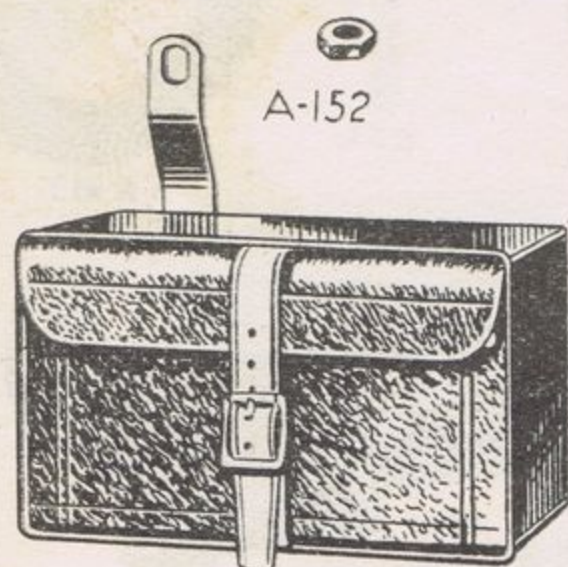
FK-166

SL-56/8

SL-56/6

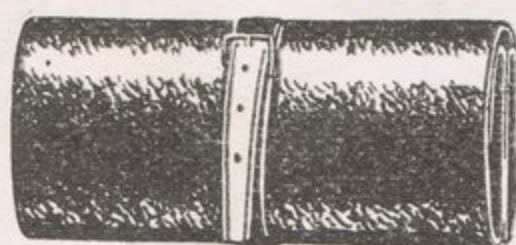
SL-6/40

A-151



A-12/3

A-152



A-63



A-65/2

A-154

KA-119

A-57

A-58

A-55/2

A-103

KA 62/2

A-102

A-61

A-64

KA-51

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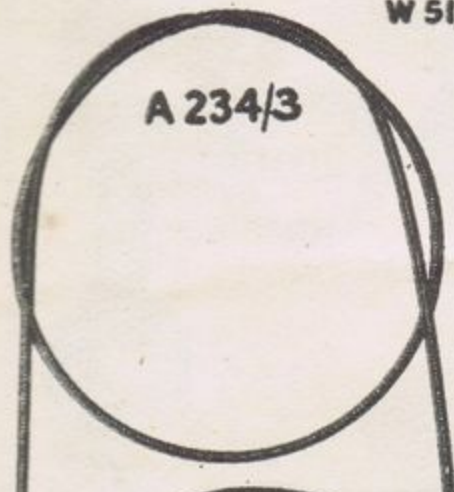
Plate No. 12.



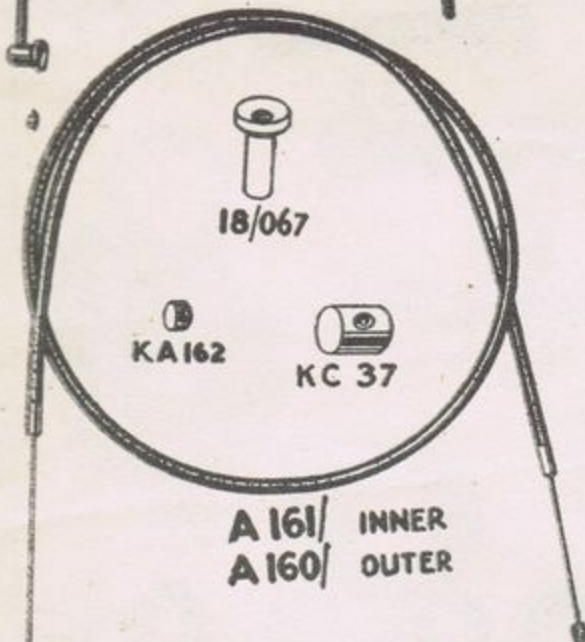
A 224



W 58



A 234/3



18/067

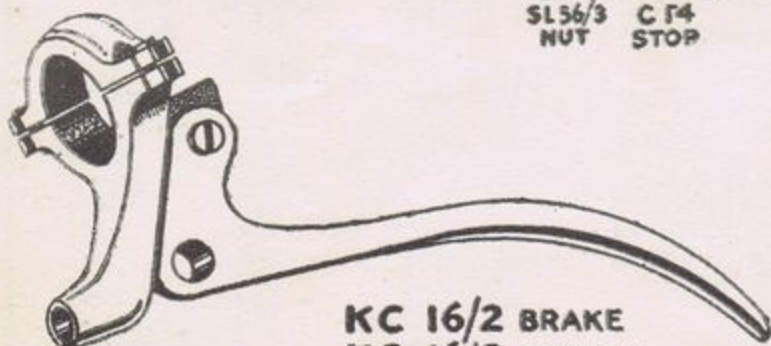
KA162

KC 37

A 161/ INNER
A 160/ OUTER



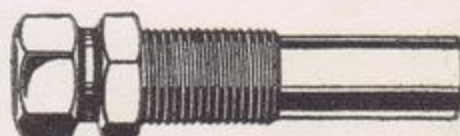
A 36/2 IGNITION



KC 16/2 BRAKE
KC 16/3 CLUTCH



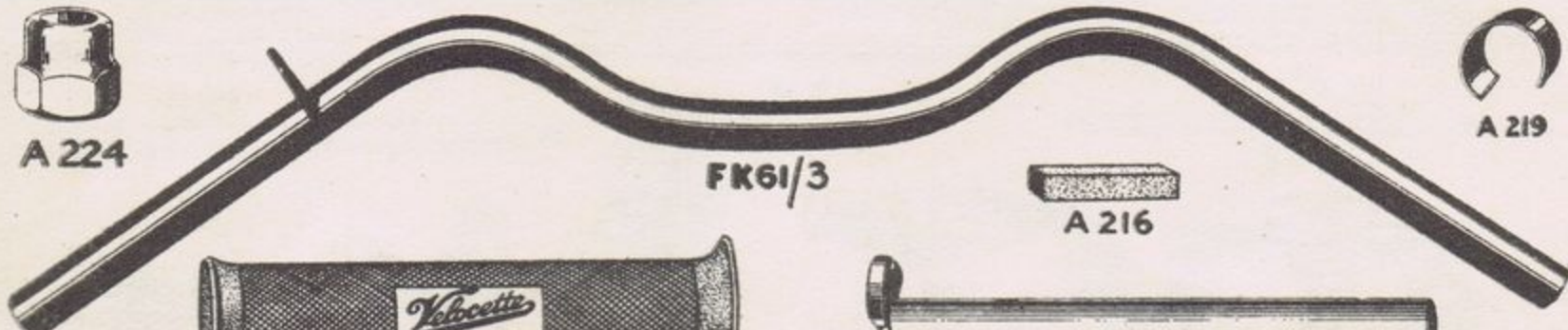
SL36/3 NUT C F4 STOP



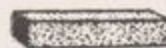
W 30/2



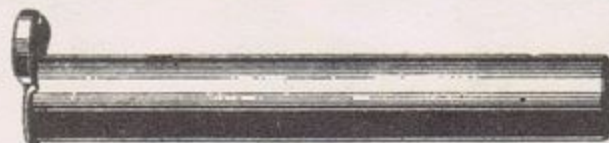
A 223



FK61/3



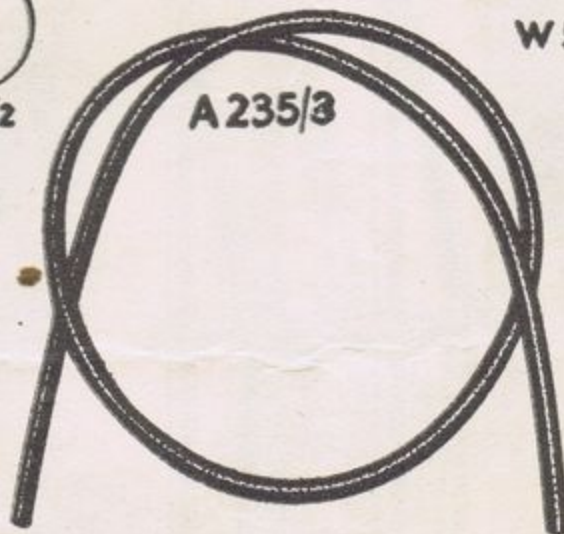
A 216



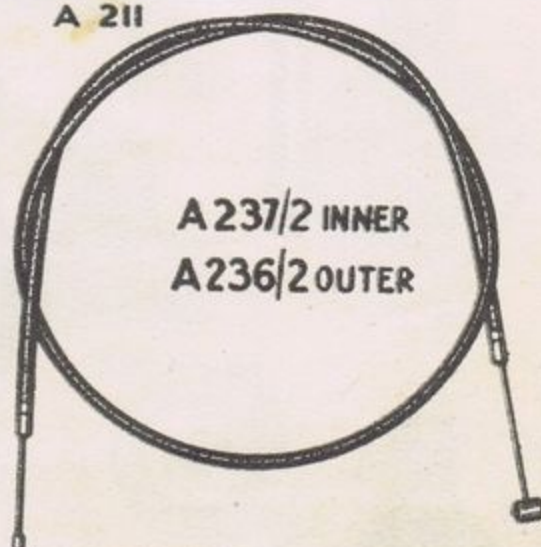
A 211



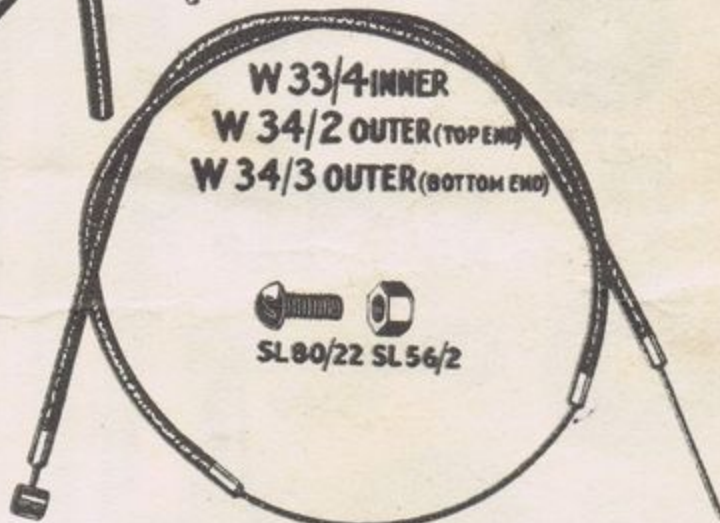
W 53



A 235/3



A 237/2 INNER
A 236/2 OUTER

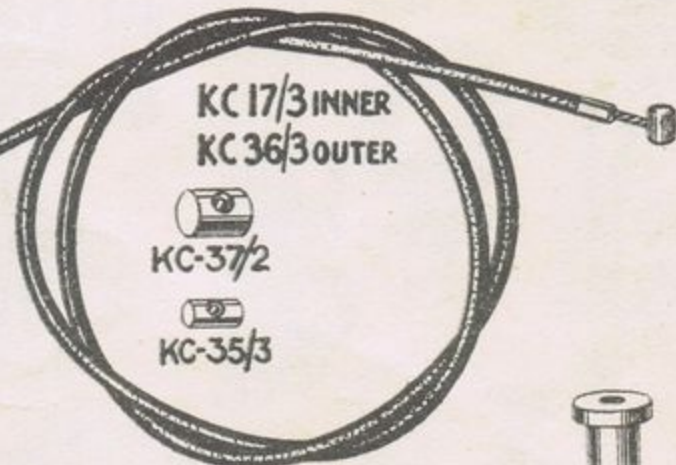


W 33/4 INNER
W 34/2 OUTER (TOP END)
W 34/3 OUTER (BOTTOM END)

SL80/22 SL56/2



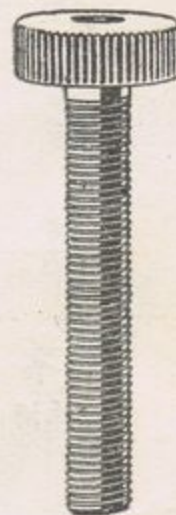
A 213



KC 17/3 INNER
KC 36/3 OUTER

KC-37/2

KC-35/3



W 50/2



A 222

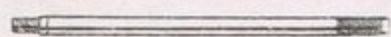
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Plate No. 13.

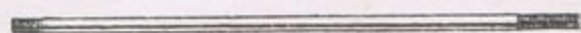
Part No.	Name of Part.	For Illustration See Plate No.
KC36 /4	Outer casing for clutch (long)	—
KC36 /5	Outer casing for clutch (short)	—
KC37 /2	Nipple for clutch cable lever end	13
KC35 /3	Nipple for clutch cable gearbox end	13
KC35 /4	Nipple for clutch cable gearbox end (from engine GB5250)	—
W33 /4	Front brake cable with lever nipple	13
W34 /2	Outer casing for above (top or bottom)	13
KC37	Nipple lever end	13
KC39	Cable adjuster (only supplied complete)	—
18 /067	Nipple brake end	13
W58	Cable stop on brake plate	13
W50 /2	Hand adjuster	13
W51 /2	Lock nut for above	13
W30 /2	Adjuster body with nut for fork	13
W53	Cable stop for above	13
A161 /2	Mag control cable with lever nipple	—
A160 /2	Outer casing for above (for magneto ignition)	—
KA162	Nipple handlebar end	13
A160 /3	Outer Casing (Ignition control) Coil ignition only	13
A161 /3	Inner cable for Coil Ignition	13
C14	Ignition cable stop	13
SL56 /3	Lock nut for ditto	13

FRONT FORK SECTION (Double Damper Type)

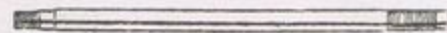
300 B & D (GTP)	Forks complete	—
4M	Head clip eccentric bolt	14
5M	Sleeve for ditto	14
6M	Nut for ditto	14
51P	Steering column	14
55P	Top spindles $\frac{3}{8}$ "	14
56P	Spring washer for top spindles $\frac{3}{8}$ "	14
57P	Nut for top spindle $\frac{3}{8}$ "	14
58P	Plain washers for top spindles	14
59P	Nut for top spindle $\frac{5}{16}$ "	14
60P	Spring washer for top spindle $\frac{5}{16}$ "	14
61P	Bottom link (plain)	14
62P	Friction Discs	14
63P	Top links (plain)	14
64P	Top links (threaded)	14
65P	Spring	14
66P	Spring lug	14
67P	Spring lug washer	14
68P	Spring lug pin	14
69P	Bottom spindle spring washer $\frac{3}{8}$ "	14
70P	Bottom spindle nut $\frac{3}{8}$ "	14
71P	Bottom spindle plain washer	14
73P	Bottom spindle nuts $\frac{7}{16}$ "	14
74P	Bottom spindle spring washer $\frac{7}{16}$ "	14
75P	Bottom spindles	14
76P	Bottom link (threaded)	14
77P	Carrier plates	14
78P	Hand adjusters	14
79P	Star washers	14
80P	Screwed sleeve for hand adjusters	14
88Q	Integral Handlebar lug and top clip	14
91P	Girder	14



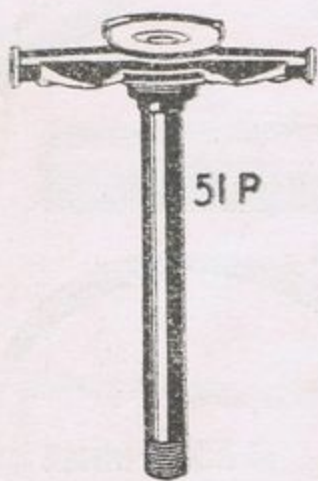
55 P



13 M



75 P



51 P



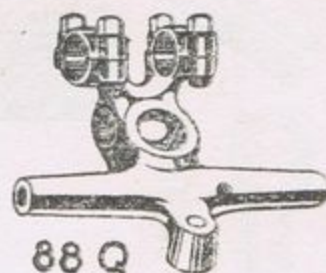
78 P



66 P



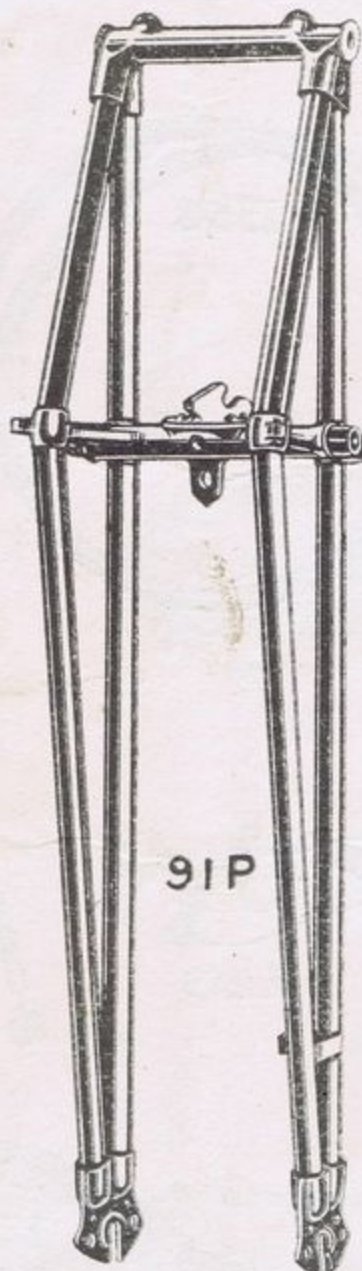
9 M



88 Q



76 P



91 P



61 P



20 M



77 P



SD 5/2



64 P



63 P



18 M



53 P



15 M



72 P



80 P



70 P



16 M



4 M



12 M



22 M



60 P



74 P



79 P



73 P



14 M



KA46



56 P



69 P



95 P



58 P



71 P



5 M



59 P



10 M



57 P



67 P



21 M



17 M



6 M



68 P



65 P



11 M

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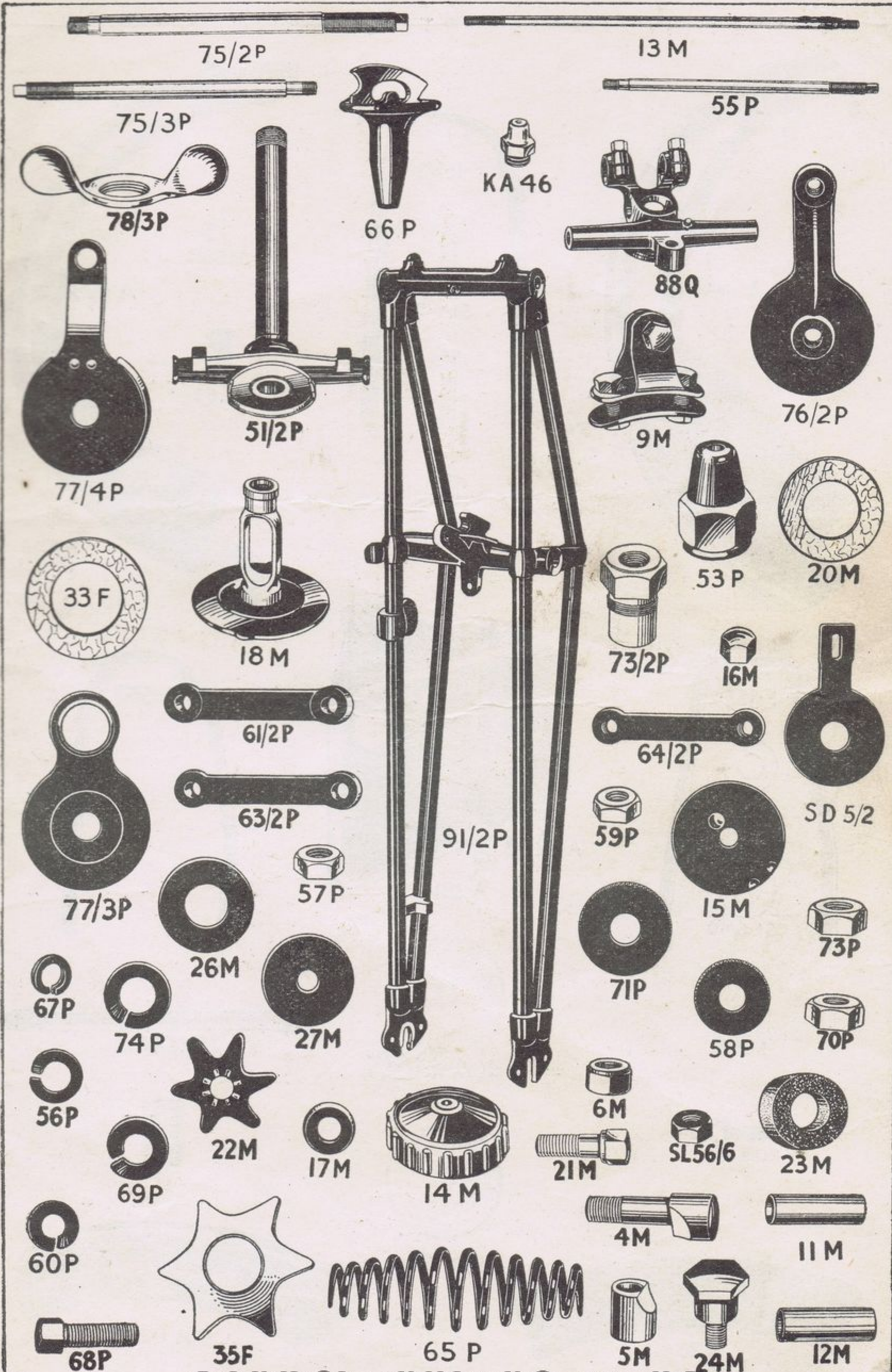
Plate No. 14.

Part No.	Name of Part.	For Illustration See Plate No.
9M	Mudguard bracket with bolts	14
11M	Top girder and top clip bushes	14
12M	Centre girder and column bushes	14
KA46	Greaser	14
21M	Bolt for handlebar lug	14

FORK SECTION (Single Damper Type.)

300 B & D (GTP)

	Fork complete with steering damper	14A
91/2P	Girder	14A
51/2P	Column	14A
88Q	Head clip	14A
53P	Column nut	14A
65P	Spring	14A
66P	Spring lug	14A
68P	Pin for spring lug	14A
67P	Spring washer for ditto	14A
4M	Eccentric bolt for head clip	14A
5M	Sleeve for eccentric bolt	14A
6M	" for eccentric bolt	14A
21M	Pin for handlebar cap	14A
55P	Top spindles	14A
75/3P	Bottom spindle (rear)	14A
75/2P	Bottom spindle (front)	14A
64/2P	Top link (screwed)	14A
63/2P	Top link (plain)	14A
61/2P	Bottom link (plain)	14A
76/2P	Bottom link banjo (screwed)	14A
77/3P	Central friction plate	14A
77/4P	Outer friction plate	14A
35F	Star washer (for shock absorber)	14A
33F	Friction disc for shock absorber	14A
78/3P	Hand adjuster	14A
23M	Rubber ring for central friction plate	14A
24M	Pin for rubber ring	14A
SL56/6	Nut for above	14A
26M	Washer for rubber ring ($1\frac{1}{4}'' \times \frac{5}{8}''$)	14A
27M	Washer for rubber ring ($1\frac{1}{4}'' \times \frac{5}{16}''$)	14A
9M	Mudguard bracket	14A
11M	Bush for Top girder and top clip	14A
12M	Bush for centre girder bracket and column	14A
KA46	Grease nipple	14A
57P	Top spindle nut $\frac{3}{8}''$ R.H. side	14A
70P	Bottom spindle nut $\frac{3}{8}''$ L.H. side	14A
73P	Rear bottom spindle nut $\frac{7}{16}''$ R.H. side	14A
73/2P	Damper nut	14A
59P	Top spindle nut $\frac{5}{16}''$ L.H. side	14A
71P	Washer $\frac{7}{16}''$ (knurled)	14A
58P	Washer $\frac{3}{8}''$ (knurled)	14A
56P	Washer $\frac{3}{8}''$ (spring) for top spindle	14A
69P	Ditto, for bottom spindle	14A
60P	Washer $\frac{5}{16}''$ (spring)	14A
74P	Washer $\frac{7}{16}''$ (spring)	14A
13M	Steering damper rod	14A
14M	Steering damper knob	14A
20M	Friction disc for steering damper	14A
16M	Helmet nut for damper knob	14A



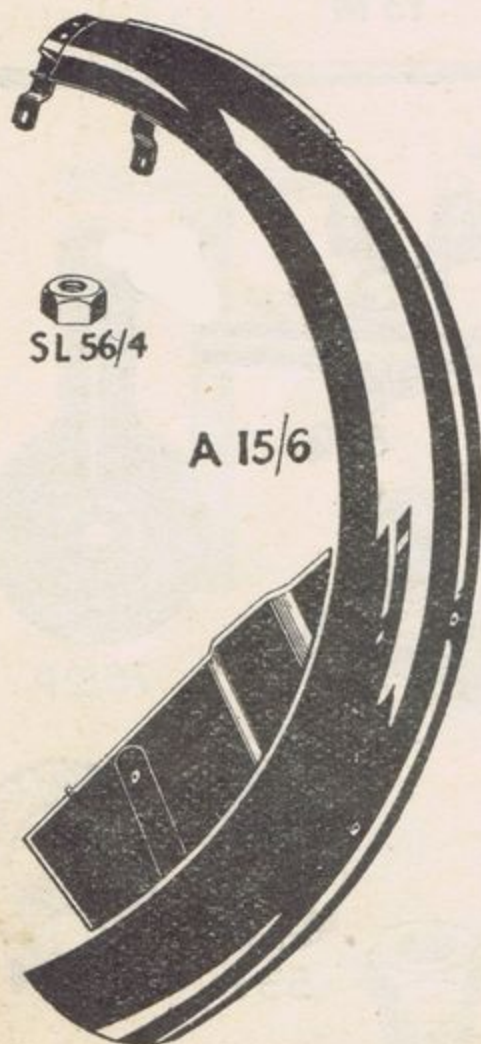
Part No.	Name of Part.	For Illustration See Plate No.
17M	Bevelled washer for above	14A
15M	Locating plate for steering damper	14A
22M	Star spring for steering damper	14A
18M	Plate and sleeve for steering damper	14A
SD5/2	Anchor plate for steering damper	14A

STEERING DAMPER SECTION.

13M	Adjusting rod	14
16M	Helmet nut	14
17M	Bevelled washer	14
14M	Control knob complete	14
22M	Star spring	14
15M	Spring plate	14
SD5/2	Central locating plate	14
18M	Assembled bottom plate and sleeve	14
20M	Friction disc	14
53P	Column lock nut	14

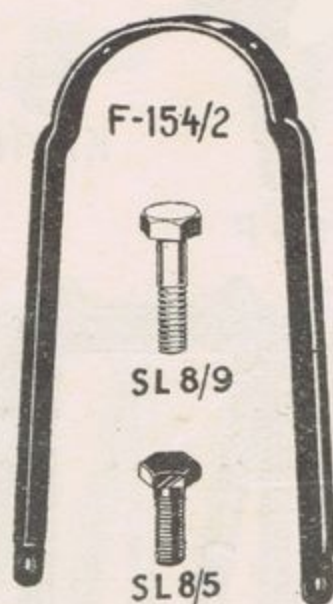
MUDGUARD AND NUMBER PLATE SECTION.

A23	Front Number plate	15
SL80/22	2 B.A. Pin for fixing number plate	15
SL56/2	2 B.A. nuts	15
A16/3	Front mudguard	15
F154/2	Front mudguard stay	15
SL8/3	Bolts for ditto	15
SL56/4	Nuts for ditto	15
SL6/36	Plain washers for ditto	15
SL57/1	Spring washers for ditto	15
SL8/3	Bolts (stay to fork end)	15
SL6/36	Plain washers for ditto	15
F204	Front stand nut	11
FS4	Front stand stud in guard	11
KA145/2	Front stand stud, plain washer	15
SL57/21	Front stand stud, spring washer	11
SL56/4	Front stand stud lock nut	15
A15/6	Rear mudguard	15
A172	Rear mudguard extension	15
F157/5	Rear mudguard vertical stay	15
F157/6	Rear mudguard stay and lifting handle	15
F157/7	Rear mudguard extension stays	15
SL8/3	Bolt, rear mudguard to gear box bracket	15
SL57/1	Spring washer for above	15
KA145/3	Strengthening plate for above	15
SL8/9	Bolt, rear mudguard to chain stay bridge	15
F231	Distance piece for bolt	15
SL56/4	Nut for ditto	15
SL57/1	Spring washer for ditto	15
SL8/3	Bolts, vertical stay to guard	15
SL57/1	Spring washers for ditto	15
SL56/4	Nuts for ditto	15
SL8/3	Bolts, lifting handle to guard	15
SL56/4	Nuts for ditto	15
SL6/36	Plain washers for ditto	15
SL57/1	Spring washers for ditto	15
SL8/5	Bolts for lifting handle when carrier is fitted	15



SL 56/4

A 15/6



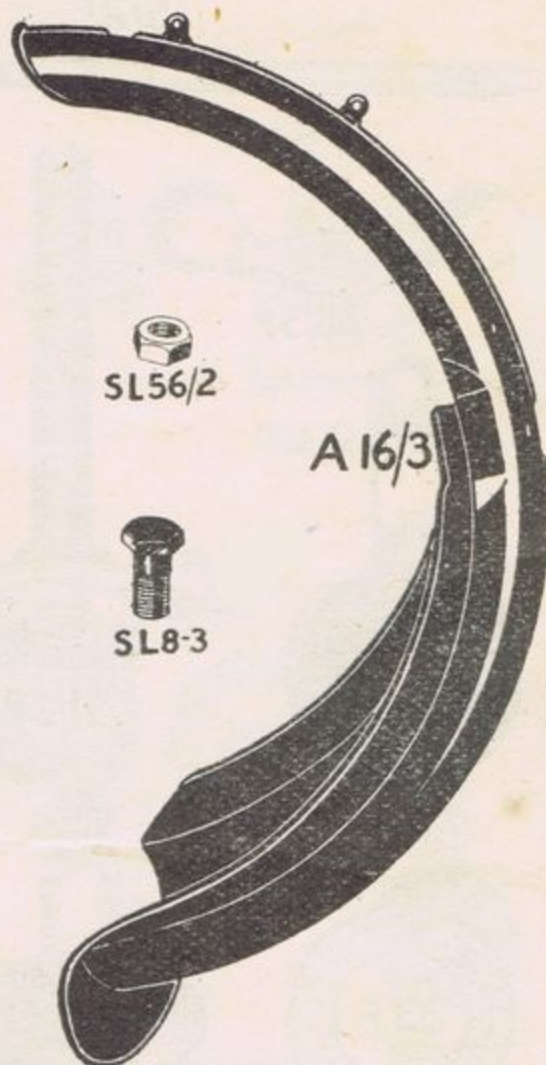
F-154/2

SL 8/9

SL 8/5



SL 80/22

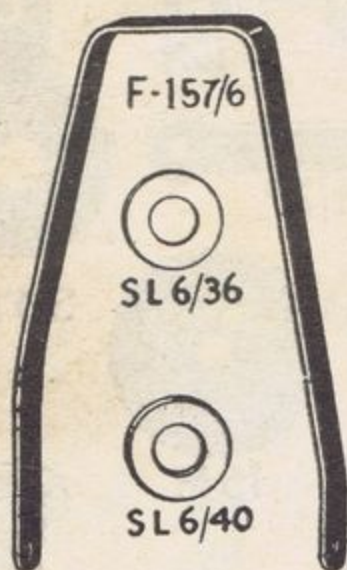


SL 56/2

A 16/3



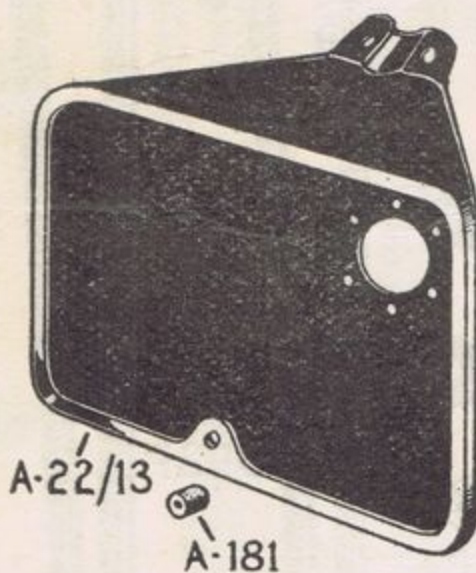
SL 8-3



F-157/6

SL 6/36

SL 6/40



A-22/13

A-181



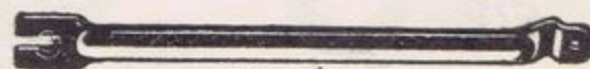
F-157/5



SL 57/1



KA-145/3



F-157/7



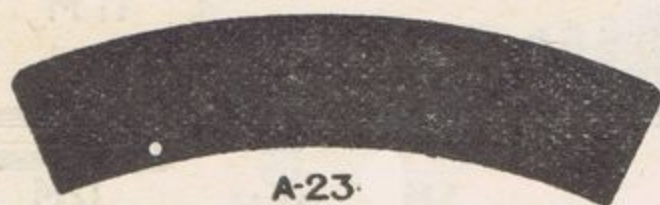
F-203



KA-145/2



F231



A-23



A 172

Part No.	Name of part.	For Illustration See Plate No.	
SL8 /3	Bolts, rear guard extension to stays	15	
SL6 /36	Plain washers for ditto	15	
SL57 /1	Spring washers for ditto	15	
SL56 /4	Nuts for ditto	15	
SL8 /3	Bolts, number plate to guard top	15	
SL6 /36	Plain washer for ditto	15	
SL57 /1	Spring washer for ditto	15	
SL56 /4	Nuts for ditto	15	
SL8 /5	Bolt, number plate to guard, bottom	15	
SL6 /36	Plain washer	15	
KA145 /3	Strengthening washer, inside guard	15	
SL56 /4	Nut	15	
SL57 /1	Spring washer	15	
A181	Rubber buffer for bottom of number plate ..	15	
SL8 /3	Bolts, extension guard to rear guard	15	
SL6 /36	Washers for ditto	15	
F203	Stud, rear stays to fork ends	15	
SL6 /40	Washer	15	
F204	Shouldered nuts for ditto	11	
A22 /13	Rear number plate	15	