



THE ROYAL ENFIELD WORKS REDDITCH.

PART 2.

List of Spare and Replacement Parts for the Royal Enfield Side-car Combination.

All prices of Spare and Replacement Parts are subject to revision or modification, at our discretion, without notice.

Our terms are STRICTLY NET CASH WITH ORDER, or cash on receipt of PRO-FORMA INVOICE. Repairs and Sundries items cannot be booked. Prices do not include cost of carriage or postage.

Any part or complete motor cycle sent for repair should be consigned CARRIAGE PAID and the sender's name and address should be given in full on the address tally. Parts sent to us carriage forward are liable to be refused, and to lie with the Carriers at sender's risk and expense.

Full instructions regarding the necessary repairs to be done, with advice as to the mode of despatch of the machine (or part), should be posted the same day.

When forwarding motor cycles for repair it is advisable to remove all accessories and easily detached fittings, such as lamp, horn, tool-bags, etc. Besides facilitating the work of repair, it will also prevent any loss during transit.

Order all parts by the name of the article and the number preceding it; also state the number of the engine and machine number for which they are intended. The engine number will be found stamped on the crank case, and the machine number (not the transferred registered number) stamped on the front lug of bicycle which connects to the side-car. It is also NECESSARY to give the date when machine was purchased, and the name of the Agent through whom it was bought.

IMPORTANT.—This edition (the seventh) cancels all previous lists AND PRICES of Spare and Replacement Parts for the Royal Enfield Side-Car Combination.

IMPORTANT.

All letters respecting motor cycles, or parts thereof, forwarded to us must state clearly the name and address which appears on the label attached to such parts. Frequently we have parts returned direct to us by a customer whilst the instructions for repair are sent by one of our agents. Unless the customer's name and address are mentioned in the agent's letter, it is extremely difficult to trace the parts concerned.

GUARANTEE.

We respectfully refer customers to the terms of our guarantee, reprinted from our current catalogue, which appears on page 78 of this book.

OVERHAULING.

When forwarding a complete Motor Cycle, Engine, Carburetter or Magneto, with the request that we overhaul the same, we understand by the term "Overhaul" that it is to be entirely dismantled, thoroughly renovated, any worn parts renewed, and put in perfect working order. In case a customer desires only certain parts attended to, full instructions should be given us to that effect, otherwise the cost may be in excess of that anticipated.

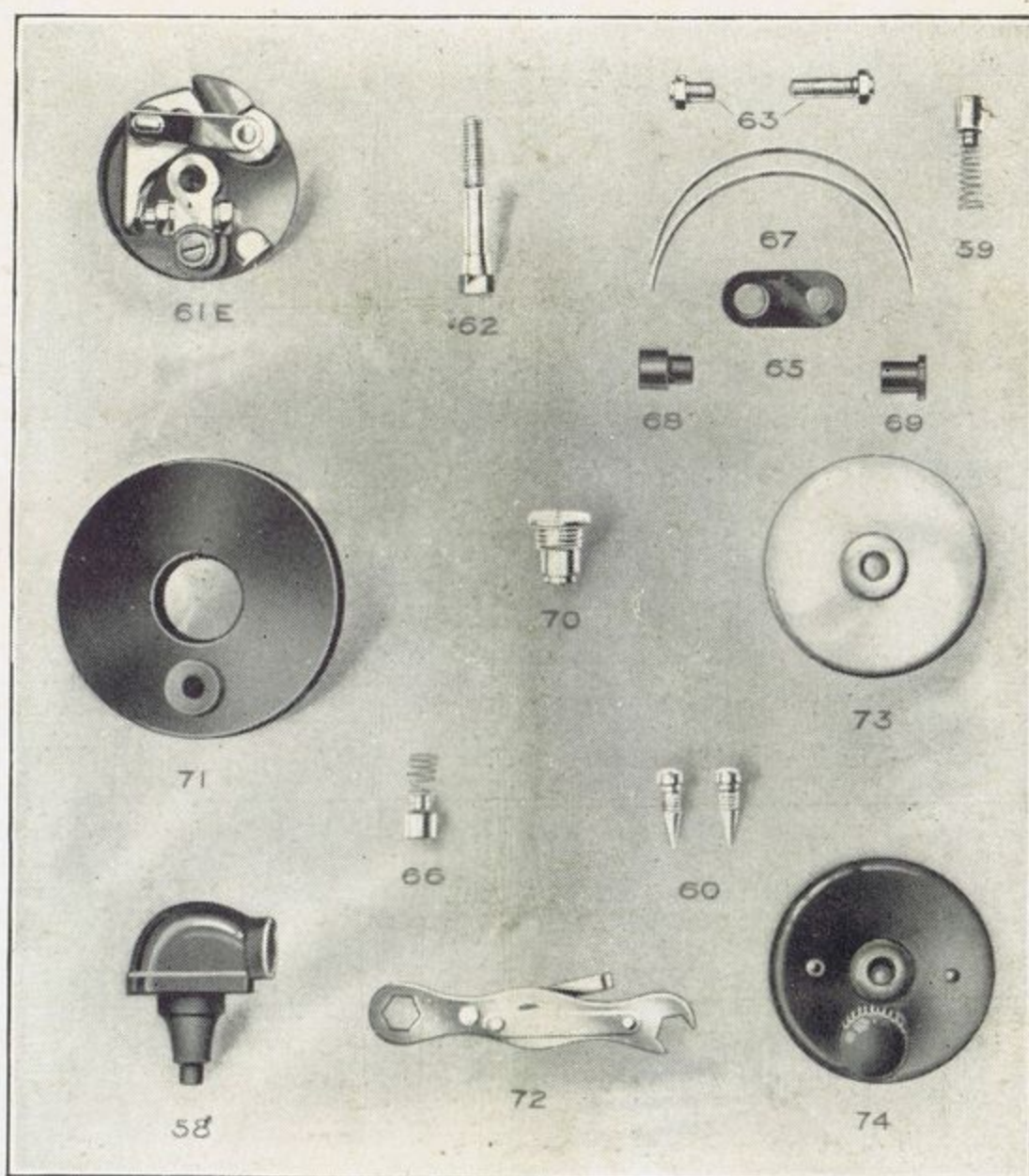
ESTIMATES AND QUOTATIONS.

When customers send complete Motor Cycles or parts thereof to us for repairs, we are always prepared to furnish estimates before proceeding with the necessary work. At the same time, it must be distinctly understood that we can give only approximate quotations. Frequently, when the actual work is in progress, it is found necessary to replace parts other than those specified in the estimate, as we make a practice of including in such estimates only those items and parts which at the time we consider really essential to put the machine (or parts) in a thoroughly satisfactory condition.

If any estimate prepared in this way is not accepted, we reserve the right to make a nominal charge for taking down and re-assembling any parts necessary in preparing it.

We cannot hold ourselves responsible for loss of, or damage to, any parts lying here for repairs, unless instructions to proceed with same are given within twenty-one days of our estimate for the said repairs having been rendered.

All acetylene-welded repairs to crank-cases and other aluminium parts are carried out with extreme care, but we cannot give any guarantee with, or accept responsibility for, any parts so treated.

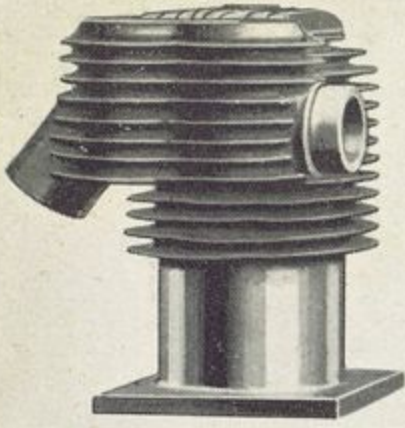


MAGNETO PARTS.

Quote this No. and Name of Part when ordering.	Description.	Price.
		£ s. d.
TB58	Pick-up, complete with carbon
TB59	Carbon and Spring for above
TB60	Pointed Screw for cable in above
TB61E	Contact Breaker complete
TB62	Taper Screw for same
TB63	Platinum Pointed Screw
TB64	Contact Breaker Lever fitted with Platinum Point
TB65	Insulating Plate under Platinum Point Block
TB66	Carbon and Spring at back of Contact Breaker
TB67	Long Contact Breaker Spring
TB68	Insulating Bush for fastening Platinum Point Block
TB69	Insulating Bush for Block fastened by Taper Screw
TB70	Earth Carbon and Holder
TB71	Slip Ring
TB72	Spanner
TB73	Cover of Contact Breaker

ENGINE PARTS.

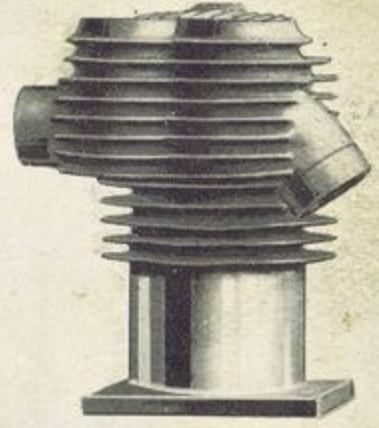
Quote this No. and Name of Part when ordering.	Description.	Price.		
		£	s.	d.
R 1	Cylinder (rear)			
R 2	„ (front)			
R 3	Magneto chain drive cover			
R 4	Timing case cover			
R 5	Crank case without bushes (driving side)			
R 6	„ „ „ „ (timing side)			
R 7	Flywheel (timing side)			
R 8	„ (driving side)			
R 9	Piston (including gudgeon pin)			
R10	Gudgeon pin only			
R10A	„ „ set-screw			
R11	Piston ring			
R12	Connecting rod (forked end)			
R13	„ „ (plain end)			



R1



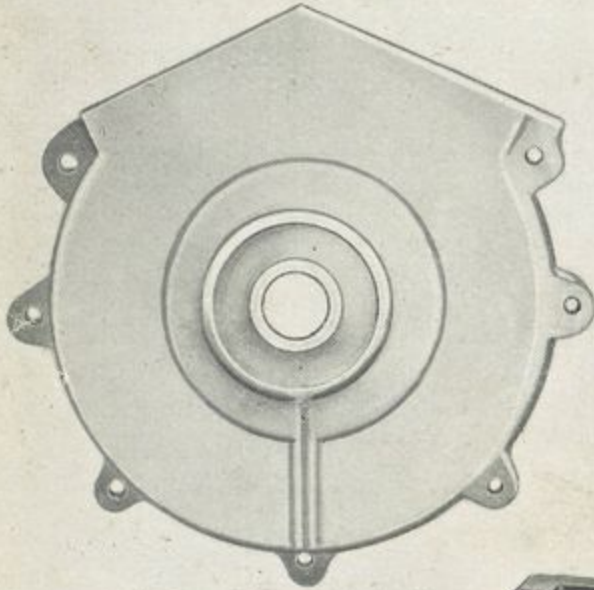
R9



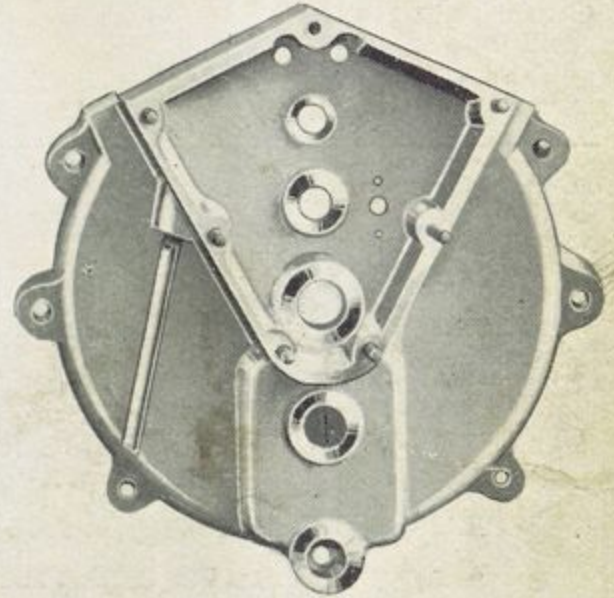
R2



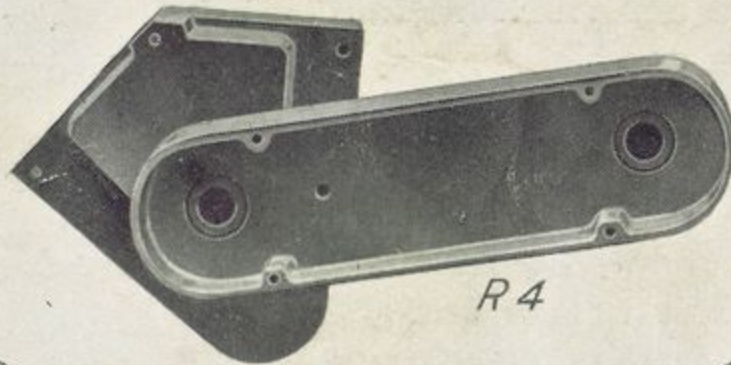
R3



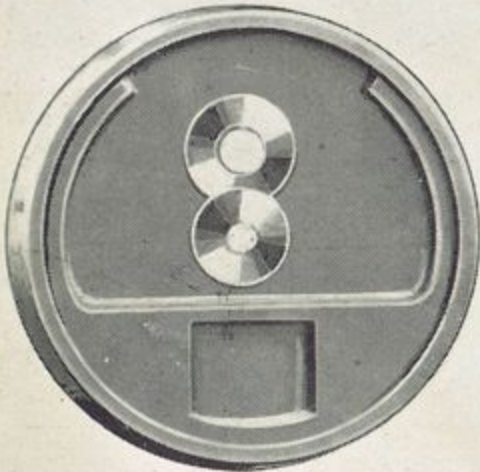
R5



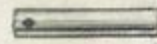
R6



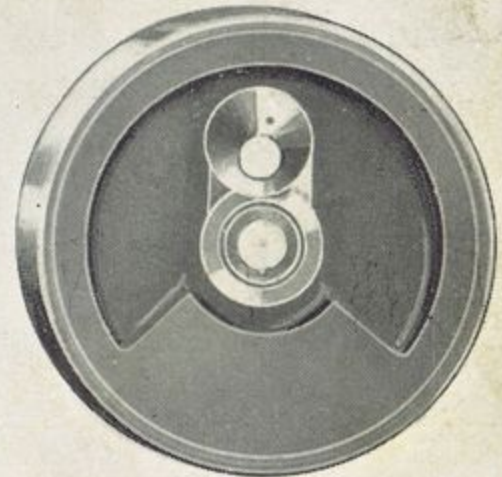
R4



R7



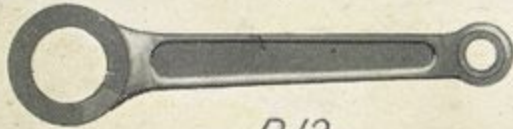
R10



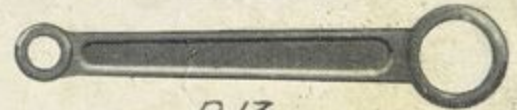
R8



R11



R12



R13

ENGINE PARTS—continued.

Quote this No. and Name of Part when ordering.	Description.	Price. £ s. d.
R14	Rocker, exhaust (rear cylinder)	
R15	„ „ (front cylinder)	
R16	„ inlet (rear cylinder)	
R17	„ „ (front cylinder)	
R18	Exhaust and inlet cam wheel, without spindle	
R19	Timing Wheel	
R21	Valve cap (for sparking plug)	
R22	Valve cap	
R23	Induction and exhaust pipe nut	
R25	Big end bush, large phosphor bronze	
R26	„ „ steel	
R27	„ „ inner, phosphor bronze	
R28	Oil union (less nut)	
R29	Drip-feed non-return valve	
R30	Crank case bush (driving side)	
R31	„ „ (timing side)	
R32	Gudgeon pin bush	
R33	Bush for crank case (timing side), large	
R34	„ „ „ small	
R35	Compression tap	



R 14



R 15



R 16



R 19



R 17



R 18



R 21



R 22



R 23



R 29



R 35



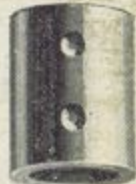
R 26



R 25



R 28



R 27



R 30



R 31



R 33



R 32



R 34

ENGINE PARTS—continued.

Quote this No. and Name of Part when ordering.	Description.	Price.		
		£	s.	d.
R36	Magneto driving sprocket for engine shaft .			
R37	" " chain 			
R38	" " sprocket for magneto shaft			
R39	Cam spindle 			
R40	Cam bush for cover 			
R41	Exhaust valve 			
R42	" " spring 			
R43	Inlet valve 			
R44	" spring 			
R45	Exhaust valve spring collar 			
R46	" " " " 			
R47	Exhaust valve guide 			
R48	Valve cotter 			
R49	Inlet valve guide 			
R50	Guide for inlet valve tappet... 			
R51	Inlet valve tappet 			
R52	Guide for exhaust valve tappet 			
R53	Exhaust valve tappet 			
R54	Dumb-bell and Bowden stop 			
R55	Main shaft (driving side) 			
R56	Crank pin 			
R57	Main shaft (timing side) 			
R59	Exhaust lifter parts 			
R60	" " spring 			
R61	" " rod guide 			
R62	Nipple holder for exhaust lifter 			
R63	Lock nut for cam spindle 			
R64	Knurled cap 			
R65	Exhaust lifter tube 			
R66	Nipple for Bowden wire 			
R67	Crank-case bolts, complete with two nuts, each			
R68	Cylinder holding-down studs, each ...			
R69	Nuts for " " " ...			



R 62



R 36



R 37



R 38



R 63



R 39



R 42



R 44



R 40



R 41



R 65



R 43



R 46



R 64



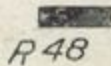
R 45



R 47



R 49



R 48



R 50



R 51



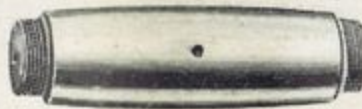
R 53



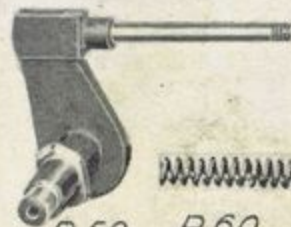
R 52



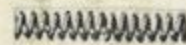
R 55



R 56



R 59



R 60



R 61



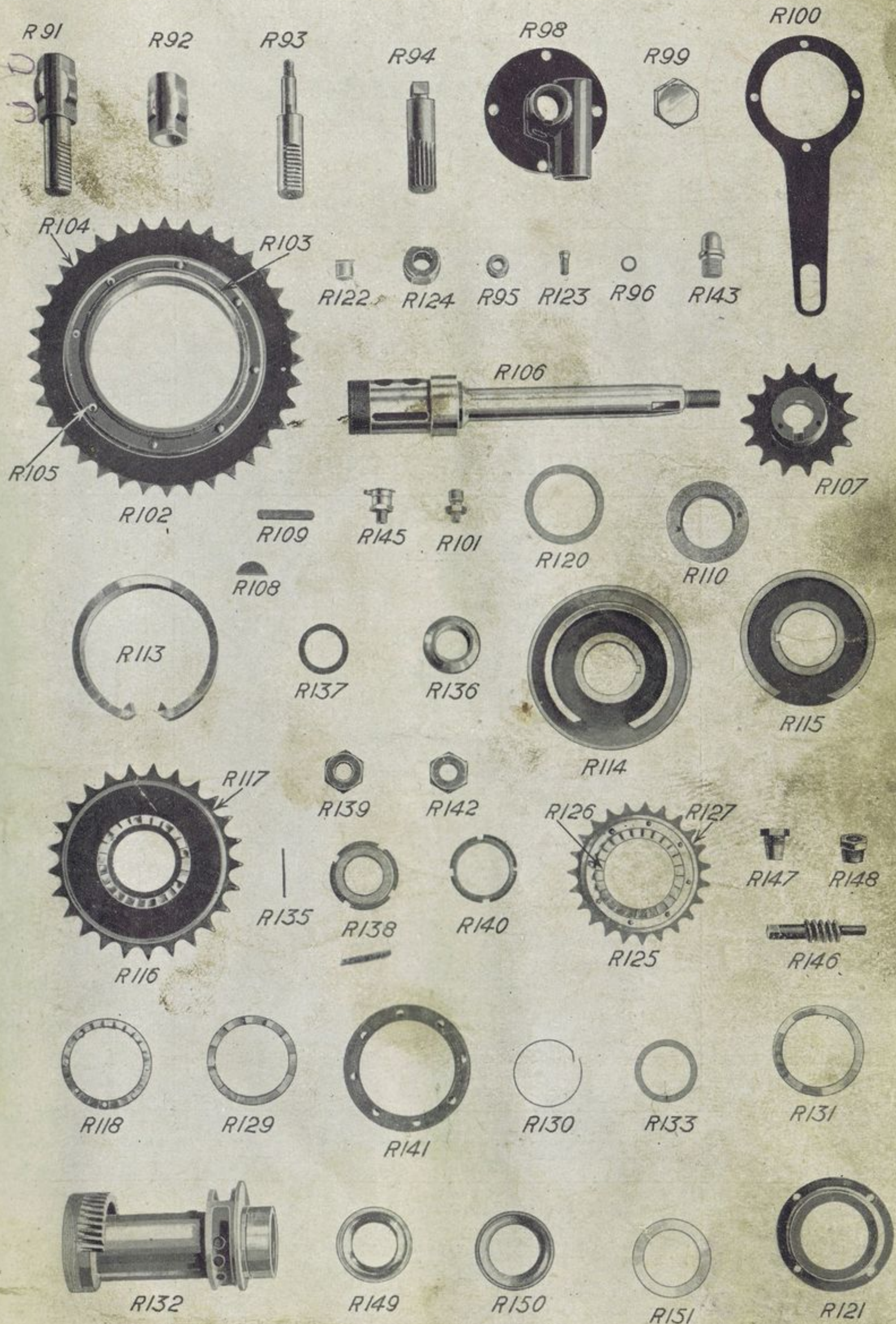
R 66



R 54



R 57



See opposite page for description and prices.

SLIPPING CLUTCH.

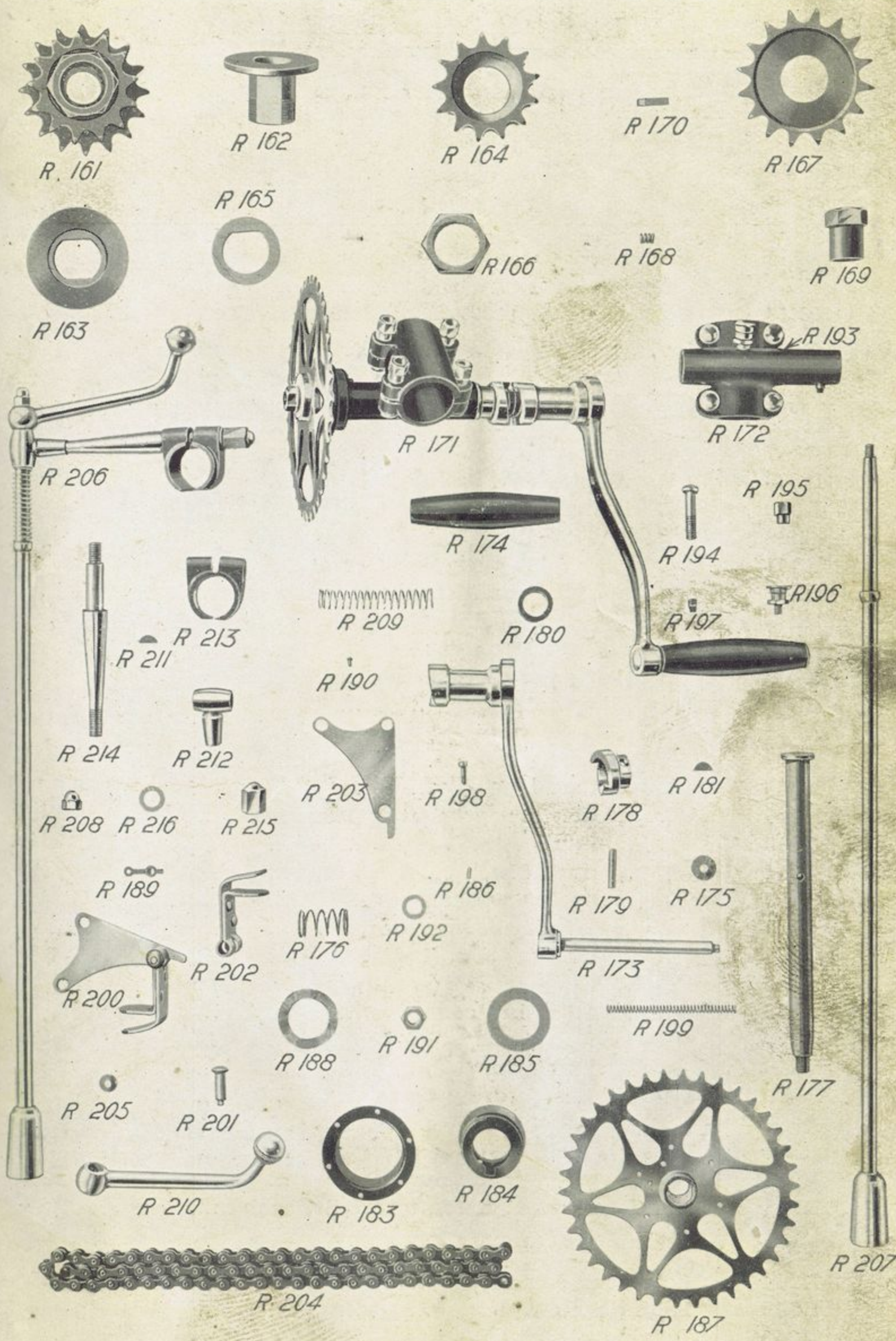
Quote this No. and Name of Part when ordering.	Description.	Price.		
		£	s.	d.
R161	Slipping clutch set (assembled)			
R162	" " centre			
R163	" " washer (large)			
R164	" " 13-tooth $\times \frac{3}{8}$ in. sprocket			
R165	" " washer (small)			
R166	" " nut			
R167	" " 16-tooth engine sprocket			
R168	" " spring			
R169	" " nut for engine shaft			
R170	" " key			

STARTING HANDLE.

R171	Starting handle set (assembled)			
R172	" " bracket set			
R173	" " with spindle rivetted in			
R174	" " grip			
R175	" " washer			
R176	" " spring			
R177	" " spindle			
R178	" " " clutch			
R179	" " taper pin			
R180	" " spring washer			
R181	" " Woodruff key			
R182	" " release set (assembled)			
R183	" " female clutch			
R184	" " male clutch			
R185	" " thrust washer			
R186	" " chain wheel rivets, set of six			
R187	" " 38-tooth chain wheel			
R188	" " corrugated washer			
R189	" " oil hole cover			
R190	" " " " rivets per dozen			
R191	" " $\frac{1}{2}$ in. nut			
R192	" " $\frac{1}{2}$ in. washer			
R193	" " bracket			
R194	" " " pin			
R195	" " " nut			
R196	" " " lubricator			
R197	" " " stop			
R198	" " $\frac{3}{16}$ in. screw			
R199	" " spring (release)			
R200	" " stop clip (rivetted up)			
R201	" " swivel pin			
R202	" " stop clip			
R203	" " stop only			
R204	" " chain, $\frac{1}{8}$ in. $\times \frac{1}{2}$ in.			
R205	" " washer			

HANDLE OPERATING SET.

R206	Operating rod set (assembled)			
R207	" " rod			
R208	" " nut			
R209	" " spring			
R210	" " lever			
R211	Woodruff key			
R212	Operating rod bearing			
R213	" " clamp			
R214	" " stud for bearing			
R215	" " $\frac{1}{2}$ in. helmet nut			
R216	" " $\frac{1}{2}$ in. washer			



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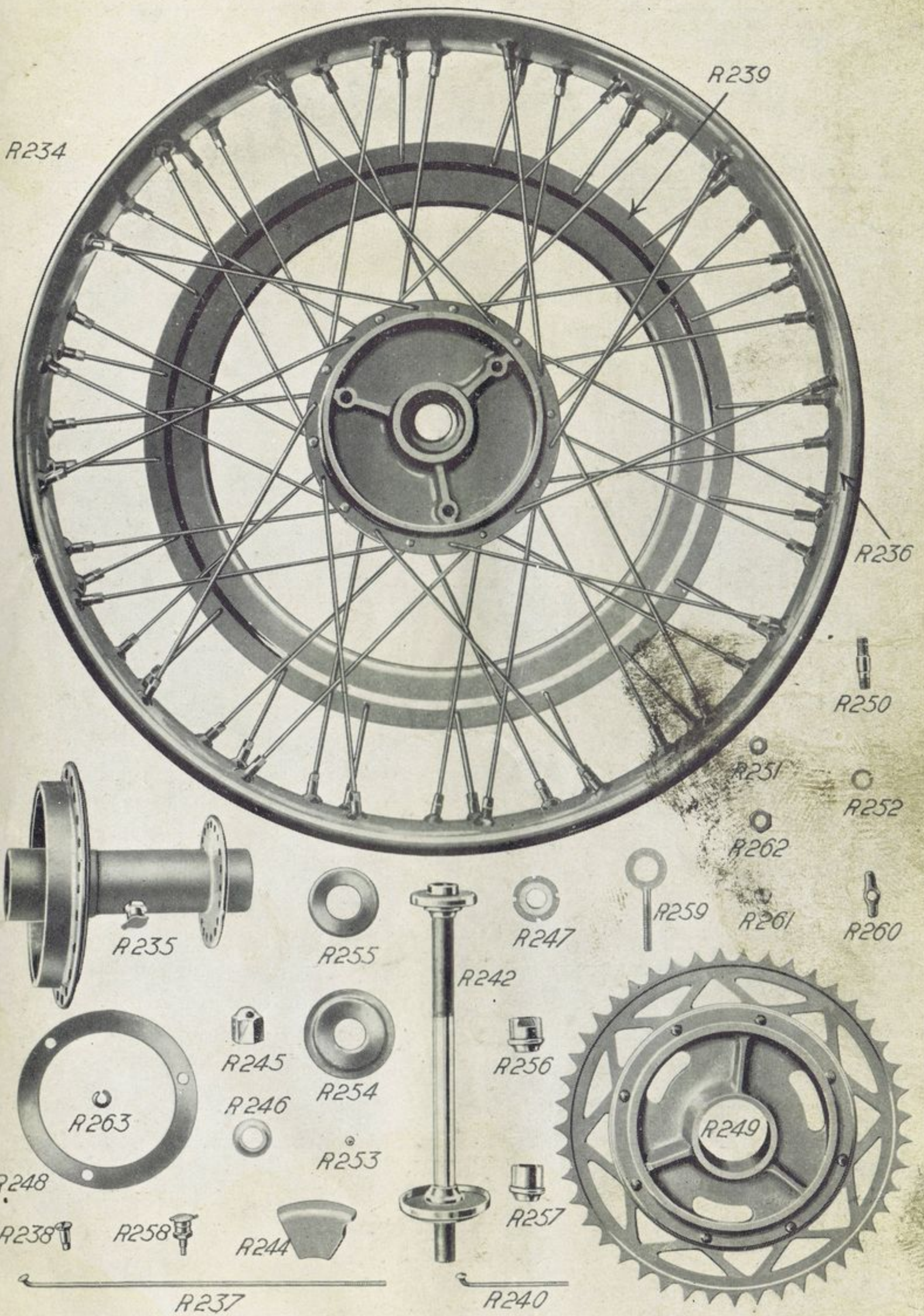
See opposite page for description and prices.

REAR WHEEL.

Quote this No. and Name of Part when ordering.	Description.	Price		
		£	s.	d.
R232	Rear wheel assembled, with cush drive set and Palmer tyre			
R233	Rear wheel, assembled, with cush drive set, but minus tyre			
R234	Rear wheel only, as illustrated			
R235	„ hub only			
R236	„ rim, 650 × 65			
R237	„ spokes (set of 40)			
R238	„ nipples (set of 40)			
R239	„ brake drum			
R240	„ „ „ spokes (set of 20)			
R241	„ „ „ nipples (set of 20)			
R242	„ hub spindle, with cones & dust washers			
R243	„ „ „ with cones only			
R243A	„ „ „ only			
R244	„ „ rubber blocks, each			
R245	„ „ spindle nut			
R246	„ „ „ washer			
R247	„ „ lock nut			
R248	„ „ lock ring			
R249	„ „ driving sprocket and drum			
R250	„ „ stud, $\frac{5}{16}$ in.			
R251	„ „ nut, $\frac{5}{16}$ in.			
R252	„ „ spring washer, $\frac{5}{16}$ in.			
R253	„ „ $\frac{9}{32}$ in. balls, per dozen			
R254	„ „ dust washer (large)... ..			
R255	„ „ „ „ (small)			
R256	„ „ adjusting cone			
R257	„ „ fixed cone			
R258	„ „ lubricator			
R259	Chain adjuster draw bolt			
R260	„ „ plate			
R261	„ „ $\frac{1}{4}$ in. hex. nut			
R262	„ „ lock nut			
R263	Thackeray washer for tyre bolt, each			

ROLLER CHAINS.

R264	Low gear chain
R265	High gear chain
R266	Driving chain
R267	Cranked link
R268	Spring clip joint

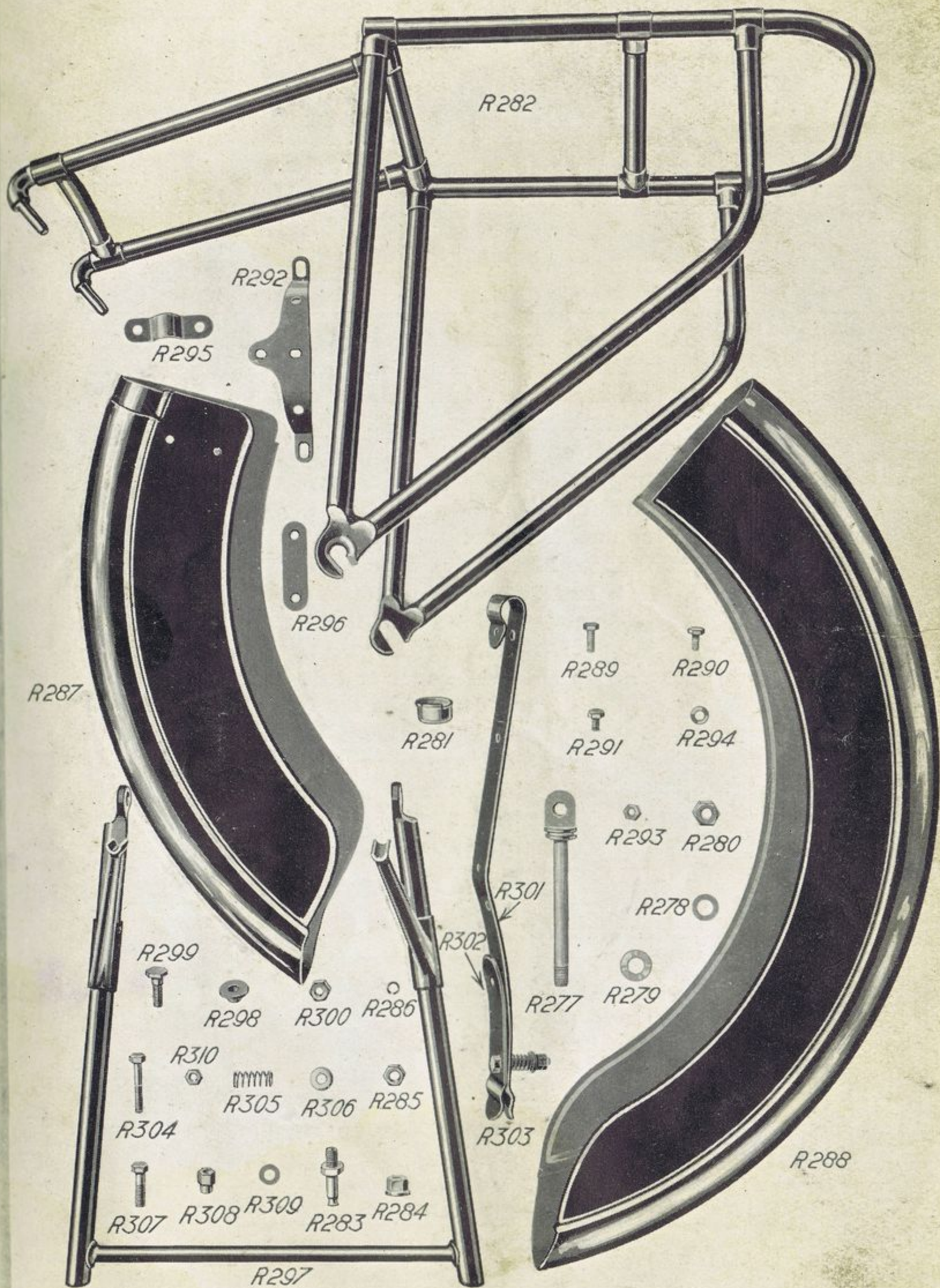


See opposite page for description and prices.

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**FRAME, CARRIER, REAR MUDGUARD
AND REAR STAND.**

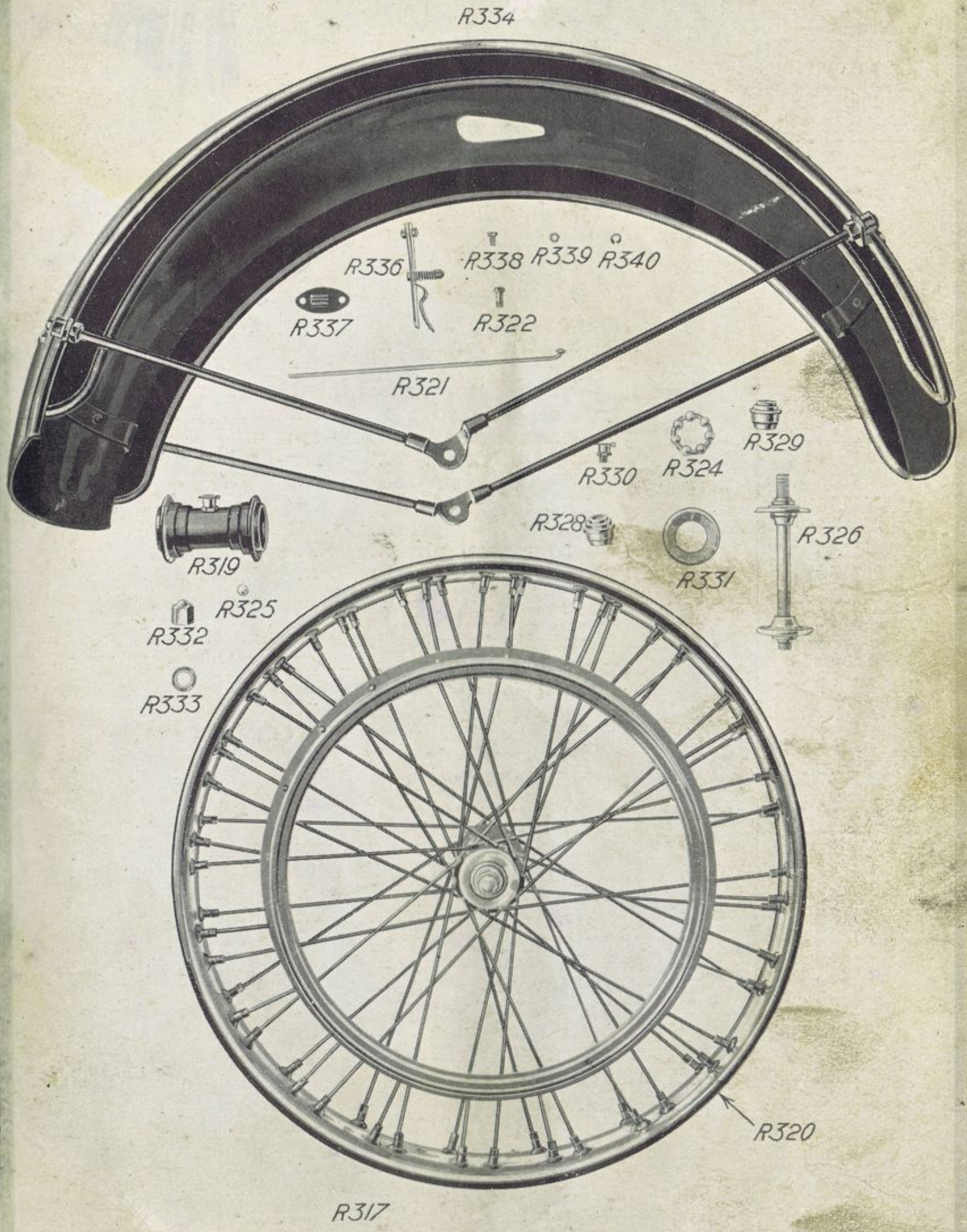
Quote this No. and Name of Part when ordering.	Description.	Price		
		£	s.	d.
R275	Frame			
R276	Seat pillar			
R277	,, lug bolt			
R278	,, ,, $\frac{7}{16}$ in. washer			
R279	,, ,, $\frac{7}{16}$ in. distance washer			
R280	,, ,, $\frac{7}{16}$ in. nut			
R281	Plug for rear fork end			
R282	Carrier			
R283	,, $\frac{3}{8}$ in. pin			
R284	,, $\frac{3}{8}$ in. nut, shouldered for stay end... ..			
R285	,, $\frac{3}{8}$ in. nut			
R286	,, split ring			
R287	Rear mudguard (fixed half)			
R288	,, ,, (swing half)... ..			
R289	,, ,, $\frac{1}{4}$ in. hexagon pin, long			
R290	,, ,, $\frac{1}{4}$ in. ,, ,, medium			
R291	,, ,, $\frac{1}{4}$ in. ,, ,, short			
R292	,, ,, strap			
R293	,, ,, $\frac{1}{4}$ in. nut			
R294	,, ,, $\frac{1}{4}$ in. washer			
R295	,, ,, top clip			
R296	,, ,, plates for clip, each			
R297	Rear stand			
R298	,, ,, bush			
R299	,, ,, pin			
R300	,, ,, nut			
R301	,, ,, clip (long)			
R302	,, ,, ,, (short)			
R303	,, ,, ,, assembled complete			
R304	,, ,, ,, pin			
R305	,, ,, ,, spring			
R306	,, ,, ,, cupped washer			
R307	,, ,, ,, pin, $\frac{5}{16}$ in.			
R308	,, ,, ,, nut, $\frac{5}{16}$ in.			
R309	,, ,, ,, washer, $\frac{5}{16}$ in.			
R310	,, ,, ,, lock nut			



See opposite page for description and prices.

FRONT WHEEL AND FRONT MUDGUARD.

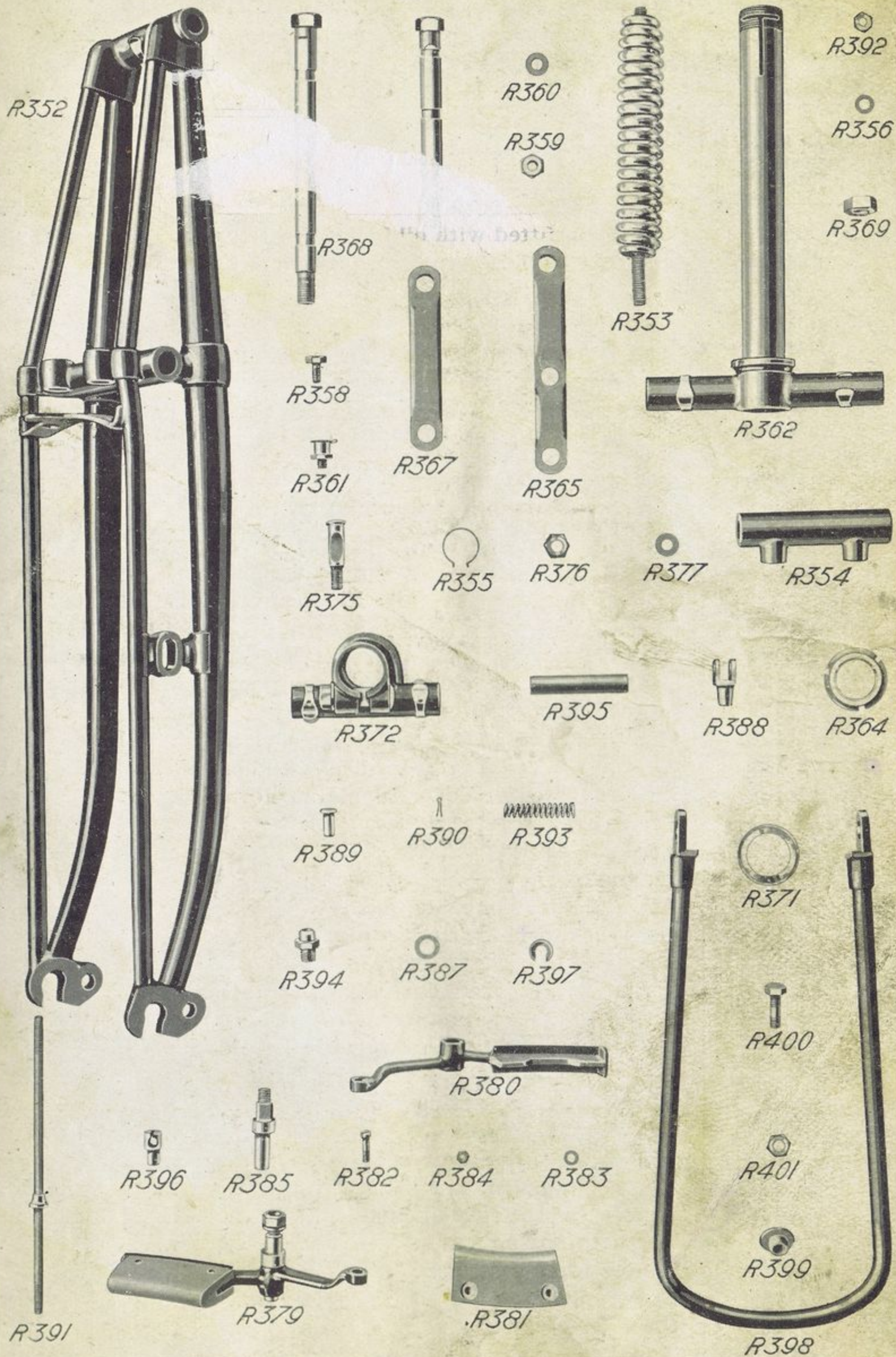
Quote this No. and Name of Part when ordering.	Description.	Price. £ s. d.
R316	Front wheel, assembled, complete with Palmer tyre	
R317	„ wheel, assembled, minus tyre (as illustrated)	
R318	„ wheel only	
R319	„ hub only	
R320	„ rim for 650 × 65 m/m tyre	
R321	„ spokes (set of 40)	
R322	„ nipples (set of 40)	
R323	„ hub ball retainer (minus balls)	
R324	„ „ „ „ (with balls)	
R325	„ „ $\frac{3}{8}$ in. balls, per dozen	
R326	„ „ spindle with cones & dust covers	
R327	„ „ spindle with cones only	
R327A	„ „ spindle only	
R328	„ „ fixed cone	
R329	„ „ adjusting cone	
R330	„ „ lubricator	
R331	„ „ dust cover	
R332	„ „ spindle nut	
R333	„ „ „ washer	
R334	„ mudguard, assembled, with stand clip and number plate clip... ..	
R335	„ mudguard and stays only	
R336	„ stand clip	
R337	„ number plate clip	
R338	„ „ „ „ $\frac{3}{16}$ in. pin	
R339	„ „ „ „ $\frac{3}{16}$ in. nut	
R340	„ „ „ „ $\frac{3}{16}$ in. spring washer	
R341	„ brake drum spokes and nipples	



See opposite page for description and prices.
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FRONT FORK, FRONT BRAKE AND
FRONT STAND.

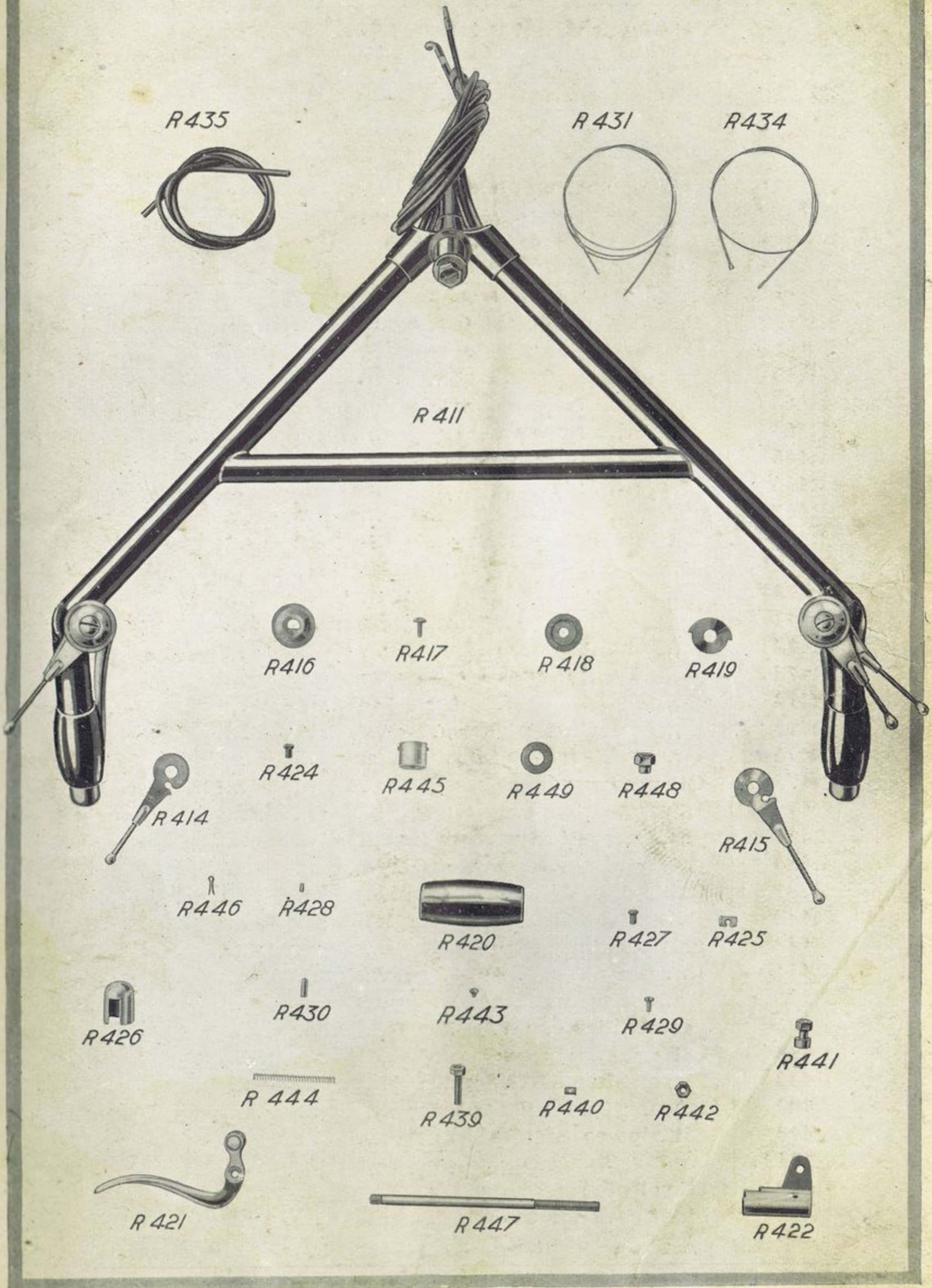
Quote this No. and Name of Part when ordering.	Description	Price.		
		£	s.	d.
R352	Front fork, fitted with oil hole cover
R353	" " spring
R354	" " " connection
R355	" " oil-hole cover
R356	" " $\frac{5}{16}$ in. washer
R357	" " $\frac{5}{16}$ in. nut
R358	" " $\frac{1}{4} \times \frac{1}{2}$ in. pin
R359	" " $\frac{1}{4}$ in. nut
R360	" " $\frac{1}{4}$ in. washer
R361	" " lubricator
R362	" " steering stem, assembled, with oil-hole covers
R363	" " steering stem, minus two oil- hole covers
R364	" " steering stem lock nut
R365	" " Clip lever, plain
R365A	" " " " screwed
R366	" " " " swivel pin
R367	" " crown lever, plain
R367A	" " " " screwed
R368	" " " " swivel pin
R369	" " swivel pin nut, $\frac{1}{2}$ in.
R371	" " ball head disc
R372	" " ball head clip, with pin and oil- hole covers
R373	" " ball head clip with oil-hole covers only
R374	" " ball head clip only
R375	" " " " " pin
R376	" " " " " nut
R377	" " " " " cupped washer...
R378	" " " " " $\frac{3}{16}$ in. balls (per doz.)
R379	" brakeshoe set, assembled
R380	" " " only
R381	" " fibre
R382	" " " screw
R383	" " $\frac{3}{16}$ in. washer
R384	" " $\frac{3}{16}$ in. nut
R385	" " stud for shoe
R386	" " $\frac{3}{8}$ in. nut (as illustration R376)...
R387	" " $\frac{3}{8}$ in. washer
R388	" " connection
R389	" " " pin
R390	" " " " split pin
R391	" " rod
R392	" " " $\frac{1}{4}$ in. nut
R393	" " spring
R394	" " rod guide
R395	" " distance tube
R396	" " nipple connection
R397	" " " D" washer
R398	" stand
R399	" " bush
R400	" " pin
R401	" " nut



See opposite page for description and prices.

HANDLEBAR AND CONTROLS.

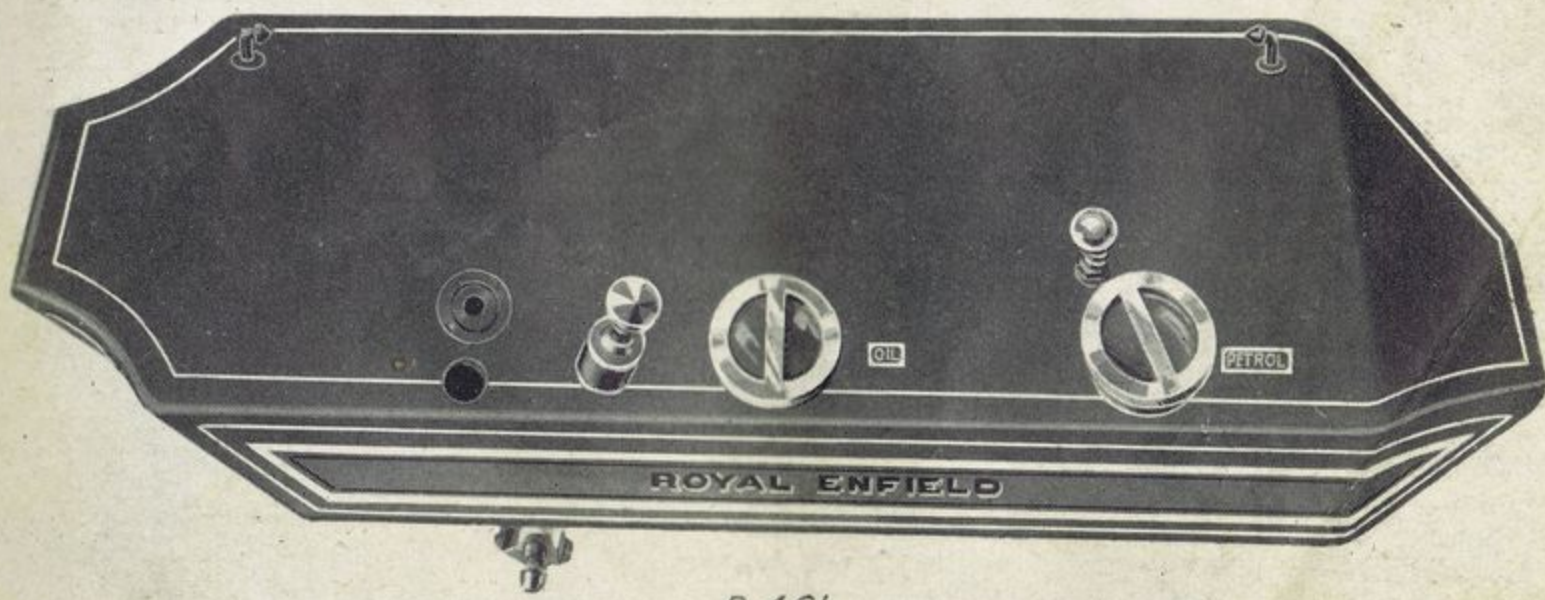
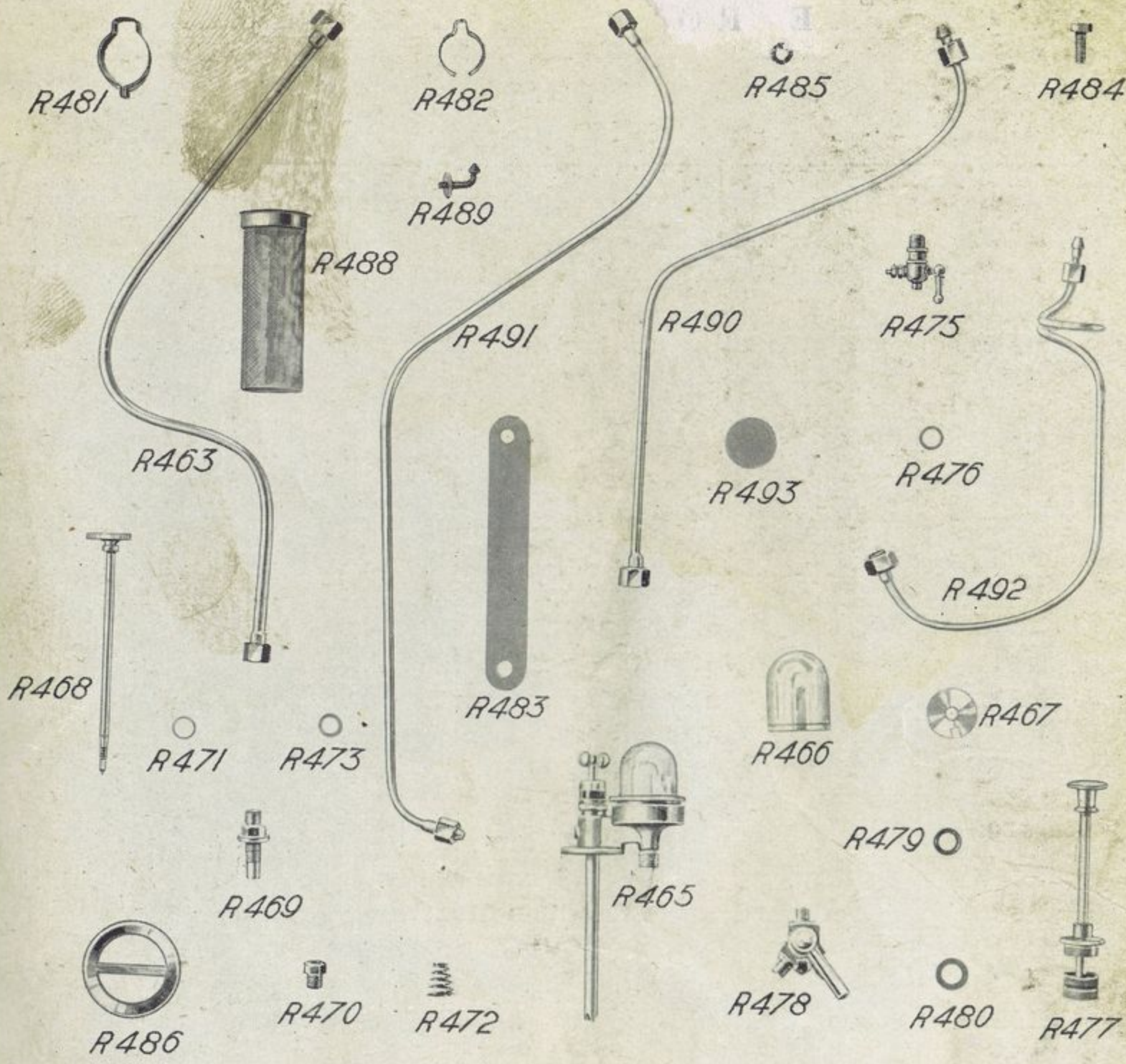
Quote this No. and Name of Part when ordering.	Description.	Price. £ s. d.
R411	Handlebar, complete with all levers, wires, etc.	
R412	„ with grips and top levers only ...	
R413	„ only, enamelled	
R414	„ air lever	
R415	„ throttle lever	
R416	„ control top washer	
R417	„ „ screw	
R418	„ „ thick washer	
R419	„ „ spring „	
R420	„ grip	
R421	„ inverted lever	
R422	„ „ „ pocket	
R423	„ „ „ pivot screw (as illustration R417)	
R424	„ „ „ pivot nut	
R425	„ „ „ roller	
R426	„ „ „ cap for pocket	
R427	„ „ „ lock nut screw	
R428	„ nipple for carburetter wires	
R429	„ „ front brake and exhaust	
R430	„ cable cover nipple... ..	
R431	Front brake cable... ..	all as illustration R431
R432	Exhaust cable	
R433	Magneto „	
R434	Air and throttle cable, each	
R435	Cable covering for front brake wire	all as illustration R435
R436	„ „ „ exhaust wire	
R437	„ „ „ magneto wire	
R438	„ „ „ air and throttle wire, each	
R439	Front brake adjusting screw	
R440	„ „ nipple	
R441	„ „ body for cable stop	
R442	„ „ ¼ in. nut	
R443	Nipple for exhaust spring	
R444	Magneto spring	
R445	Wedge for handlebar	
R446	Cotter-pin for stud	
R447	Stud	
R448	Top nut	
R449	Top washer	



See opposite page for description and prices.
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PETROL TANK AND FITMENTS.

Quote this No. and Name of Part when ordering.	Description.	Price £ s. d.
R461	Petrol tank, assembled, complete with all fitments, as illustrated	
R462	Petrol tank only	
R463	Drip feed oil pipe, with unions	
R464	„ „ fibre washer	
R465	„ „ glass feed and body	
R466	„ „ glass only	
R467	„ „ splash disc	
R468	Petrol needle valve	
R469	„ „ „ connection	
R470	„ „ „ bearing	
R471	„ „ „ fibre washer	
R472	„ „ „ spring	
R473	„ „ „ leather washer	
R474	„ „ „ fibre „	
R475	„ drain tap	
R476	„ „ fibre washer	
R477	Oil pump plunger	
R478	„ „ two-way tap	
R479	„ „ fibre washer (small)	
R480	„ „ „ „ (large)	
R481	Cable clip, 1¼in. tube (double)	
R482	„ „ 1in. „ (single)	
R483	Felt packing strip	
R484	¼in. pin	
R485	¼in. spring washer	
R486	Petrol filler cap... ..	
R487	Oil „ „	
R488	Petrol filter	
R489	Peg for tyre inflator, each	
R490	Oil pipe to engine	
R491	„ „ gear	
R492	Petrol pipe	
R493	Float cork for tank	



See opposite page for description and prices.
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SILENCER, FOOTBOARDS, ETC.

Quote this No. and Name of Part when ordering.	Description.	Price £ s. d.
R498	Silencer, assembled complete, as illustrated	
R499	„ end and tube	
R500	„ end (rear)	
R501	„ „ „ clip	
R502	„ stud	
R503	„ short extension pipe	
R504	„ pipe clip	
R505	„ $\frac{1}{4}$ in. bolt	
R506	„ $\frac{1}{4}$ in. nut	
R507	„ $\frac{5}{16}$ in. pin	
R508	„ $\frac{5}{16}$ in. nut	
R509	„ $\frac{5}{16}$ in. washer	
R510	„ $\frac{1}{4}$ in. bolt	
R511	„ $\frac{1}{4}$ in. nut	
R512	„ $\frac{1}{4}$ in. washer	
R513	„ $\frac{1}{4}$ in. spring washer	
R514	„ barrel, with clip	
R515	„ exhaust pipe	
R516	„ „ „ nut	
R517	„ „ „ asbestos washer	
R518	Footboard, assembled, as illustrated	
R519	„ „ „ less tube clips	
R520	„ only	
R521	„ aluminium beading (straight and curved)	
R522	„ linoleum	
R523	„ $\frac{3}{16}$ in. bolt	
R524	„ wood screws, per dozen	
R525	„ $\frac{3}{16}$ in. nut	
R526	„ brass nails, per dozen	
R527	„ bracket	
R528	„ spring	
R529	„ „ (for lighting set only)	
R530	Footrest tube, front half, with nut	
R531	„ „ „ „ „ bolt	
R532	„ „ (rear)	
R533	„ „ clip	
R534	„ „ $\frac{3}{16}$ in. bolt	
R535	„ „ $\frac{3}{16}$ in. nut, as illus. R525	
R536	„ „ washer (small)	
R537	„ „ „ (large)	
R538	„ „ $\frac{1}{4}$ in. pin (for end of tube)	
R539	„ „ $\frac{3}{8}$ in. pin	
R540	„ „ $\frac{3}{8}$ in. nut	
R541	„ „ $\frac{3}{8}$ in. washer	



See opposite page for description and prices
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TOOLBAGS, TOOLS, ETC.

Quote this No. and Name of Part when ordering.	Description.	Price £ s. d.
R550	Toolbags, with clips, minus tool rolls, each	
R551	Tool rolls, with strap, each... ..	
R552	Toolbag clip	
R553	„ „ bolt, $\frac{3}{16}$ in.	
R554	„ „ nut, $\frac{3}{16}$ in.	
R555	„ „ spring washer, $\frac{3}{16}$ in.	
R556	Tyre lever	
R557	Screwdriver	
R558	File	
R559	Pliers	
R560	Box spanner	
R561	Spanner, adjustable	
R562	„ large	
R563	„ cone	
R564	„ gear cone	
R565	„ short engine	
R566	„ long engine	
R568	„ magneto	
R569	„ box, tubular, large	
R570	„ combination	
R571	Valve lifter tool	
R572	Gear cone spanner	
R573	Tool rolls, complete with tools, per pair...	
R574	Saddle	
R575	Inflator	
R576	Rear number plate	
R577	„ „ „ $\frac{3}{16}$ in. pin	
R578	„ „ „ $\frac{3}{16}$ in. nut (as illustration R554)	
R579	„ „ „ $\frac{3}{16}$ in. washer	
R580	Front „ „	
R581	„ „ „ pin, $\frac{1}{4}$ in.	
R582	„ „ „ nut, $\frac{1}{4}$ in.	

R553

R554



R577

R579



R552

R555

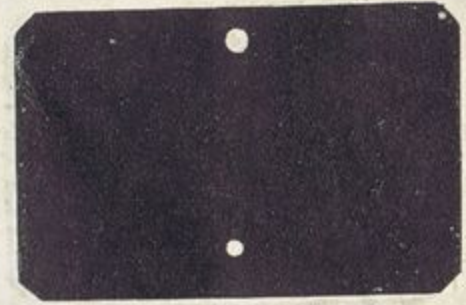
R550

R581

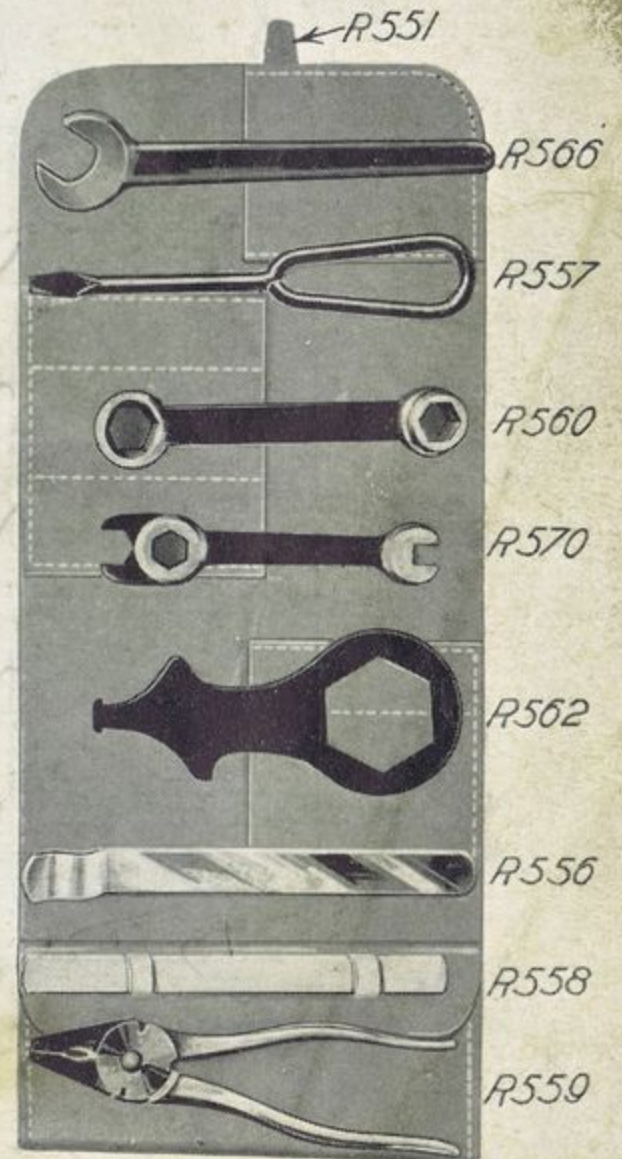
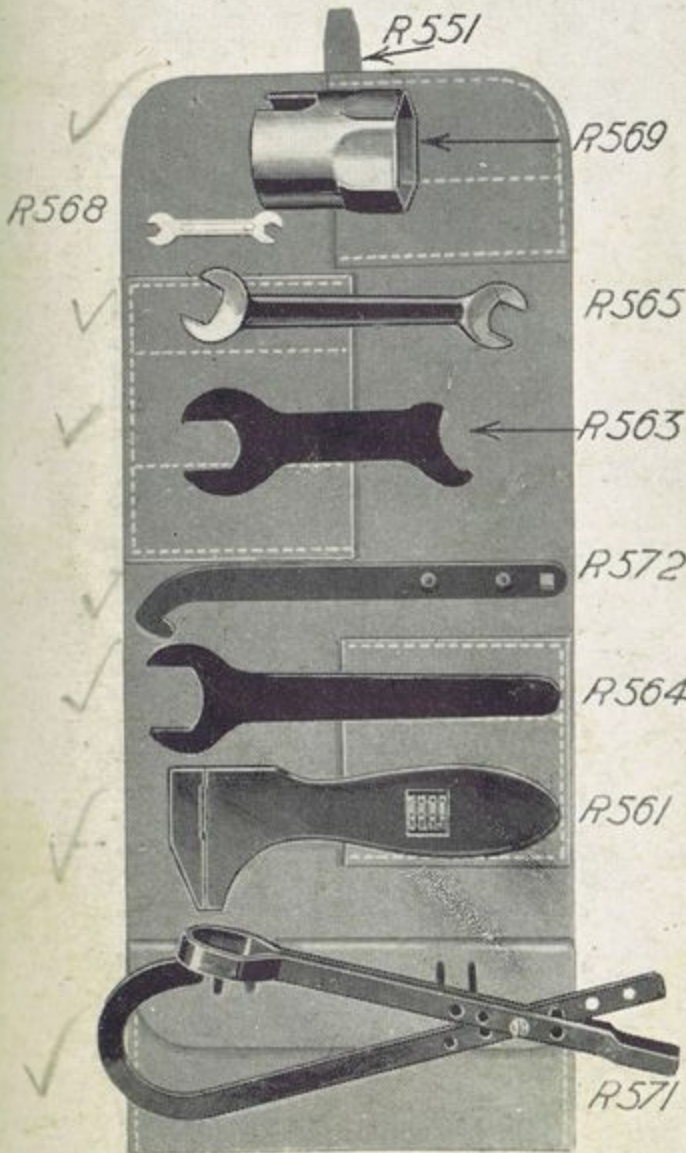
R582



R580



R576



R575

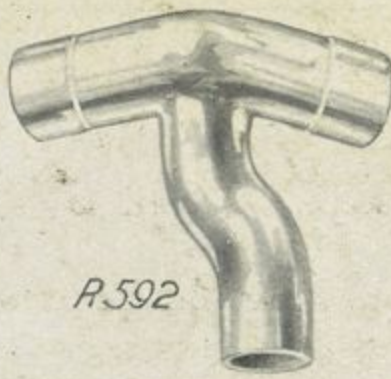
INDUCTION PIPE AND CARBURETTER.

Owing to the frequent variations in manufacturers' charges, the prices of Carburetter parts are liable to fluctuate. We therefore reserve the right to cancel at any moment the prices given in our estimates, and to substitute either increased or decreased prices as manufacturers' quotations may make necessary.

Quote this No. and Name of Part when ordering.	Description.	Price		
		£	s.	d.
R591	Induction pipe nut			
R592	„ pipe			
R593	„ „ collar			
R594	Carburetter complete, but without cables or controls			
R595	Needle valve and collar			
R596	Split pin			
R597	Float chamber only			
R598	Float			
R599	Float chamber cover, complete			
R600	Air valve			
R601	Throttle valve			
R602	Mixing chamber body only			
R603	Adjuster			
R604	Tickler spring			
R605	Valve spring			
R606	Petrol gauze			
R607	Float tickler only			
R608	„ „ nut			
R609	Mixing chamber top			
R610	Jet			
R611	Jet holder			
R612	Gauze for air			
R613	Mixing chamber top nut			
R614	Perforated cap			
R615	Air inlet cap			
R616	Clip Screw			
R617	Outlet clip only			



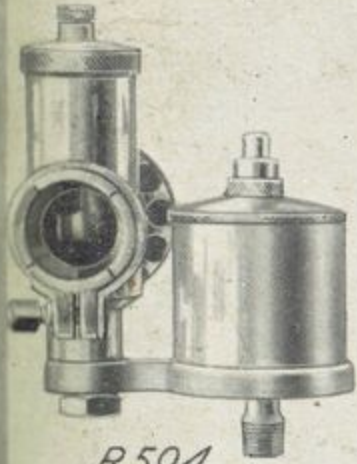
R591



R592



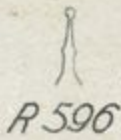
R593



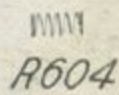
R594



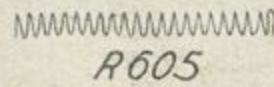
R595



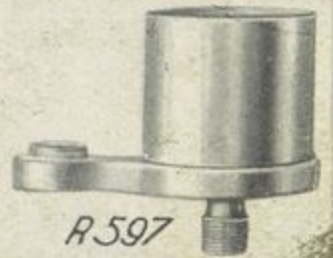
R596



R604



R605



R597



R598



R599



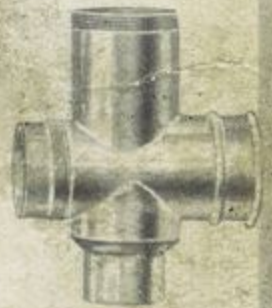
R601



R600



R611



R602



R612



R609



R603



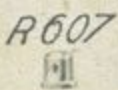
R613



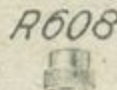
R614



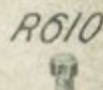
R615



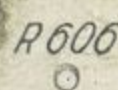
R607



R608



R610



R606



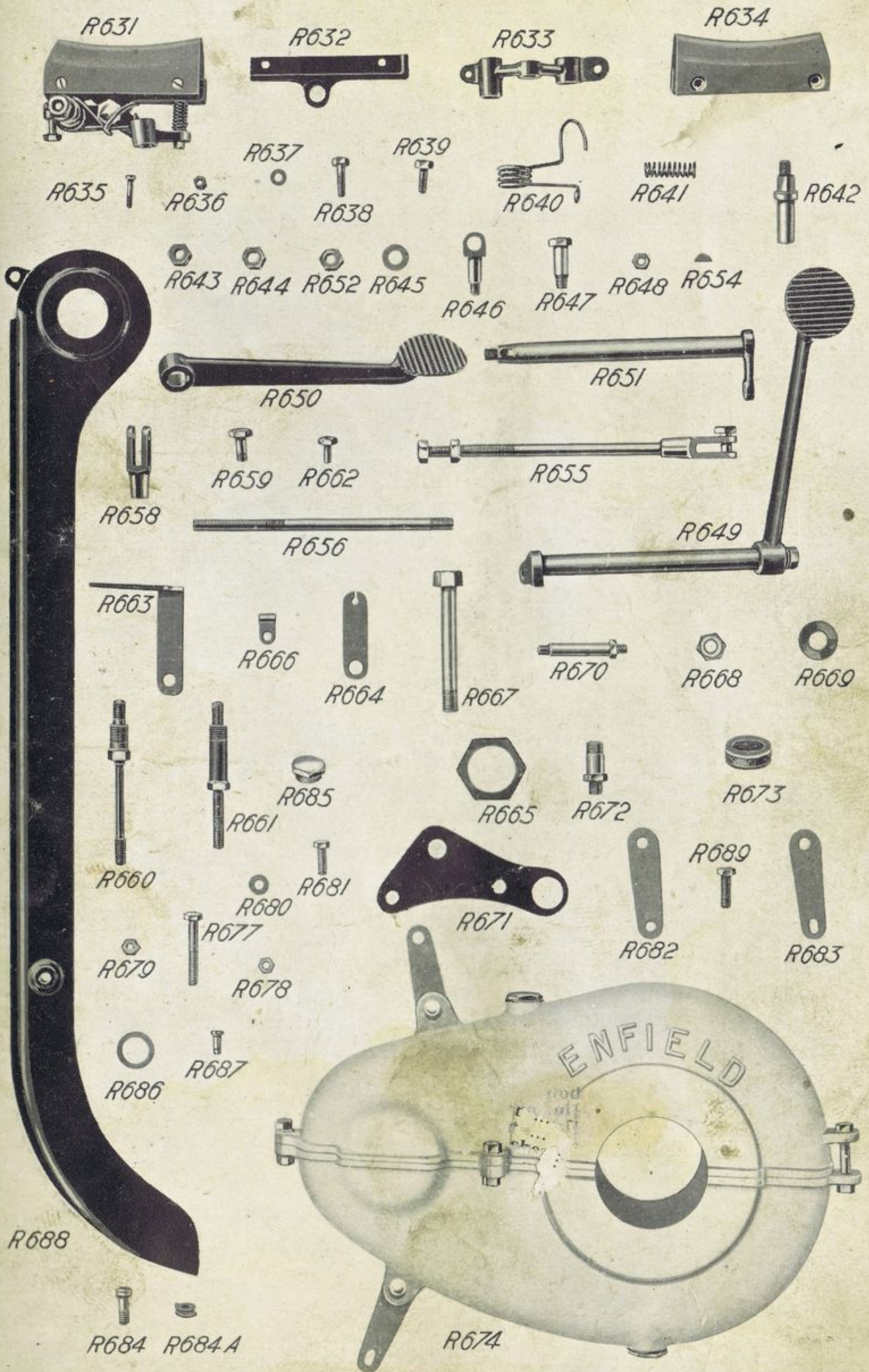
R616



R617

REAR BRAKE PARTS, GEAR COVER,
ENGINE BOLTS, ETC.

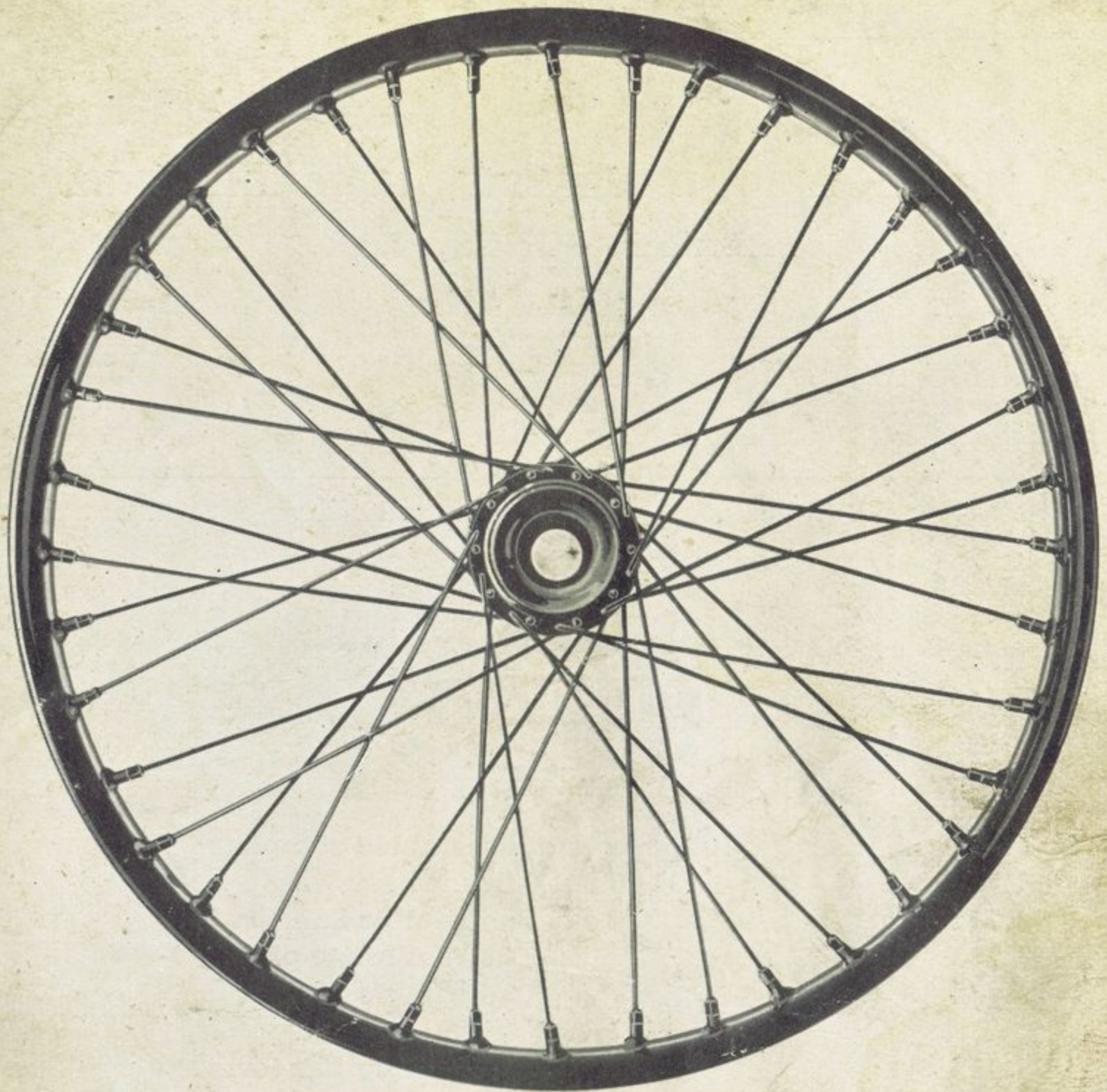
Quote this No. and Name of Part when ordering.	Description.	Price.		
		£	s	d
R631	Rear brake shoe set, assembled
R632	" " " only
R633	" " " lever
R634	" " " fibre
R635	" " " screw
R636	$\frac{3}{16}$ in. nut
R637	$\frac{3}{16}$ in. washer
R638	Rear brake shoe $\frac{1}{4}$ in. pin
R639	" " " $\frac{1}{4}$ in. set pin
R640	" " " spring
R641	" " " coil spring
R642	" " " stud
R643	$\frac{5}{16}$ in. nut
R644	$\frac{5}{16}$ in. nut
R645	$\frac{5}{16}$ in. washer
R646	Rear brake shoe eye bolt
R647	" " " pin for lever
R648	" " " $\frac{1}{4}$ in. nut
R649	" " lever set, assembled
R650	" " lever
R651	" " spindle
R652	" " " $\frac{5}{16}$ in. nut
R653	" " " $\frac{5}{16}$ in. washer (as R645)
R654	" " " Woodruff key
R655	" " rod set
R656	" " " only
R657	" " " $\frac{5}{16}$ in. nut
R658	" " lever connection
R659	" " " " screw
R660	Engine bolt (bottom)
R661	" " (top)
R662	$\frac{1}{4}$ in. hexagon pin
R663	Magneto plate
R664	" wire stop
R665	Engine nut
R666	Clip for gear oil pipe
R667	Engine bolt
R668	" " $\frac{1}{2}$ in. nut
R669	" " $\frac{1}{2}$ in. washer
R670	Engine bolt, hexagon head
R671	plate
R672	oil pipe union
R673	Adjusting nut for engine bolt
R674	Gear cover set assembled complete
R675	" " bottom half only, no fitments
R676	" " top half only, no fitments
R677	" " "
R678	" " "
R679	" " "
R680	" " "
R681	" " $\frac{1}{4}$ in. pin
R682	" " swivel clip (top)
R683	" " " (bottom)
R684	" " $\frac{1}{2}$ in. cheese head bolt
R684a	" " spring washer for above
R685	" " plug
R686	" " fibre washer
R687	" " rivet
R688	Driving chain cover
R689	" " " pin
R690	Fibre washers for R660 and R661



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 See opposite page for description and prices.

SIDE-CAR WHEEL.

Quote this No. and Name of Part when ordering.	Description.	Price £ s. d.
R711	Side-car wheel, assembled, complete with Palmer tyre, 650 × 65 m/m	
R712	Side-car wheel, assembled, complete, but minus Palmer tyre	
R713	Side-car wheel only (as illustrated) ...	
R714	„ hub	
R715	„ rim, 650 × 65 m/m	
R716	„ spokes (set of 40)	
R717	„ nipples (set of 40)	
R718	„ lubricator for hub	
R719	„ hub cap	
R720	„ „ spindle, with cones and dust cover	
R721	„ „ spindle with cones only ...	
R722	„ „ spindle only	
R723	„ „ screwed cone	
R724	„ „ plain cone	
R725	„ „ lock nut	
R726	„ „ „ washer	
R727	„ „ dust cover	
R728	„ „ $\frac{3}{4}$ in. castle nut	
R729	„ „ $\frac{3}{4}$ in. washer	
R730	„ split pin	



R713



R723



R724



R718

9/32



R725



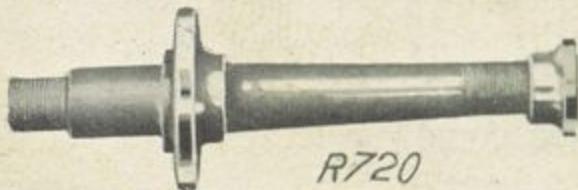
R727



R728



R726



R720



R719

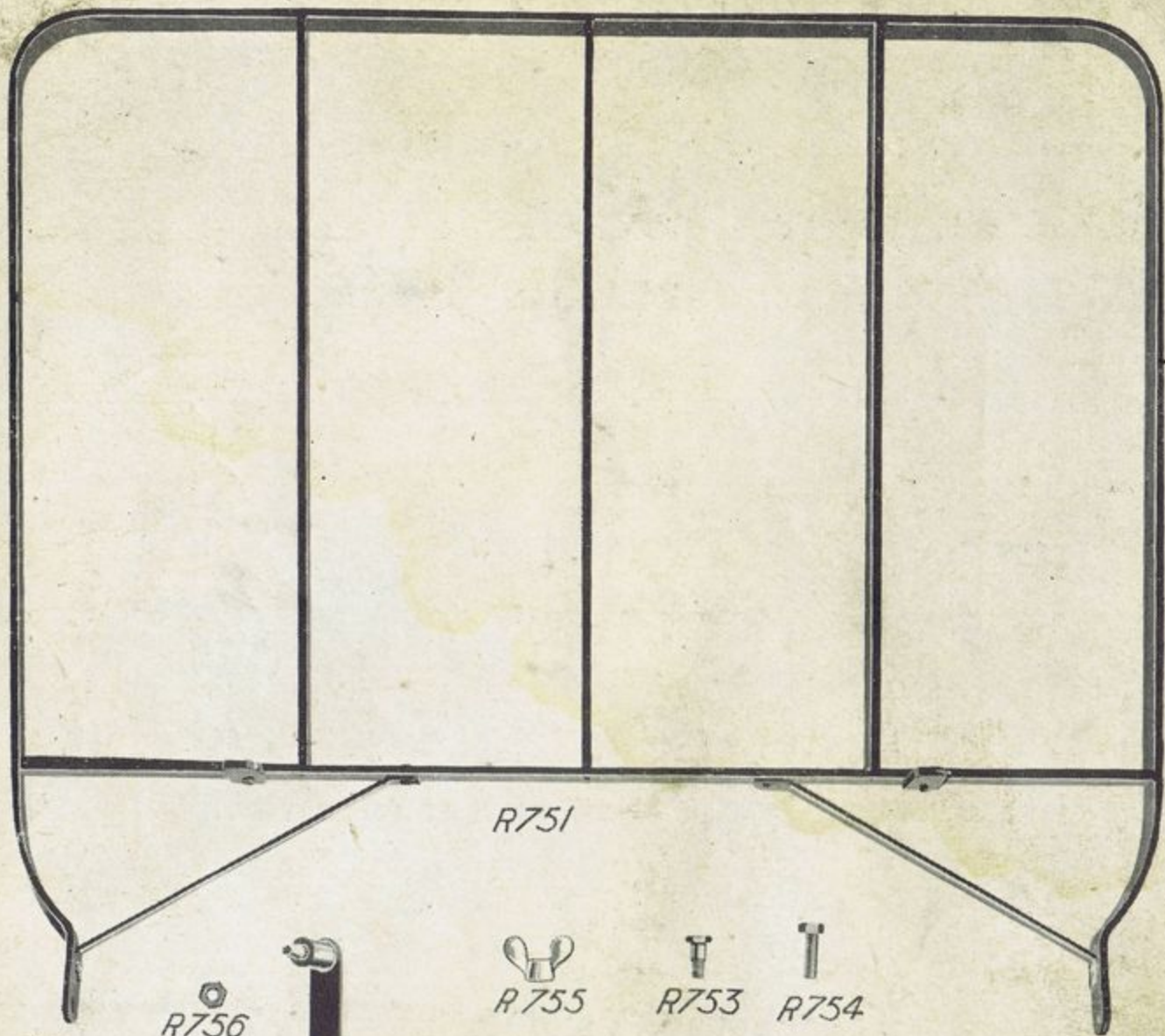


R714

**SIDE-CAR BODY, CHASSIS, LUGGAGE GRID,
REAR SPRINGS, ETC.**

Quote this No. and Name of Part when ordering.	Description.	Price £ s. d.
R741	Side-car, coach built body only	
R742	„ apron	
R743	„ cushion	
R744	„ mat	
R745	„ chassis	
R746	„ stand	
R747	„ „ pin, $\frac{3}{8}$ in.	
R748	„ „ washer	
R749	„ „ nut, $\frac{3}{8}$ in.	
R750	„ luggage grid, assembled complete	
R751	„ „ „ frame	
R752	„ „ „ adjustable hangers ..	
R753	„ „ „ bottom hinge pin ...	
R754	„ „ „ adjustable hanger bolts	
R755	„ „ „ adjustable hanger wing nut	
R756	„ „ „ $\frac{1}{4}$ in. nut	
R757	„ „ „ $\frac{1}{4}$ in. washer	
R758	„ rear cee spring and shackle assembled	
R759	„ rear cee spring only	
R760	„ „ shackle	
R761	„ „ „ bolt	
R762	„ „ „ nut	
R763	„ „ „ washer	
R764	„ „ „	
R765	„ „ „ (front)	
R766	„ lamp bracket	
R767	„ „ „ pin	
R768	„ „ „ „ nut, $\frac{1}{4}$ in.	
R769	„ „ „ „ washer	
R770	„ packing piece (short)	
R771	„ „ „ „ (long)	

no 10



R751

R756

R755

R753

R754

R757

R764

R758

R765

R747 R767

R761

R760

R748 R768

R752

R762

R760

R749 R769

R700

R770

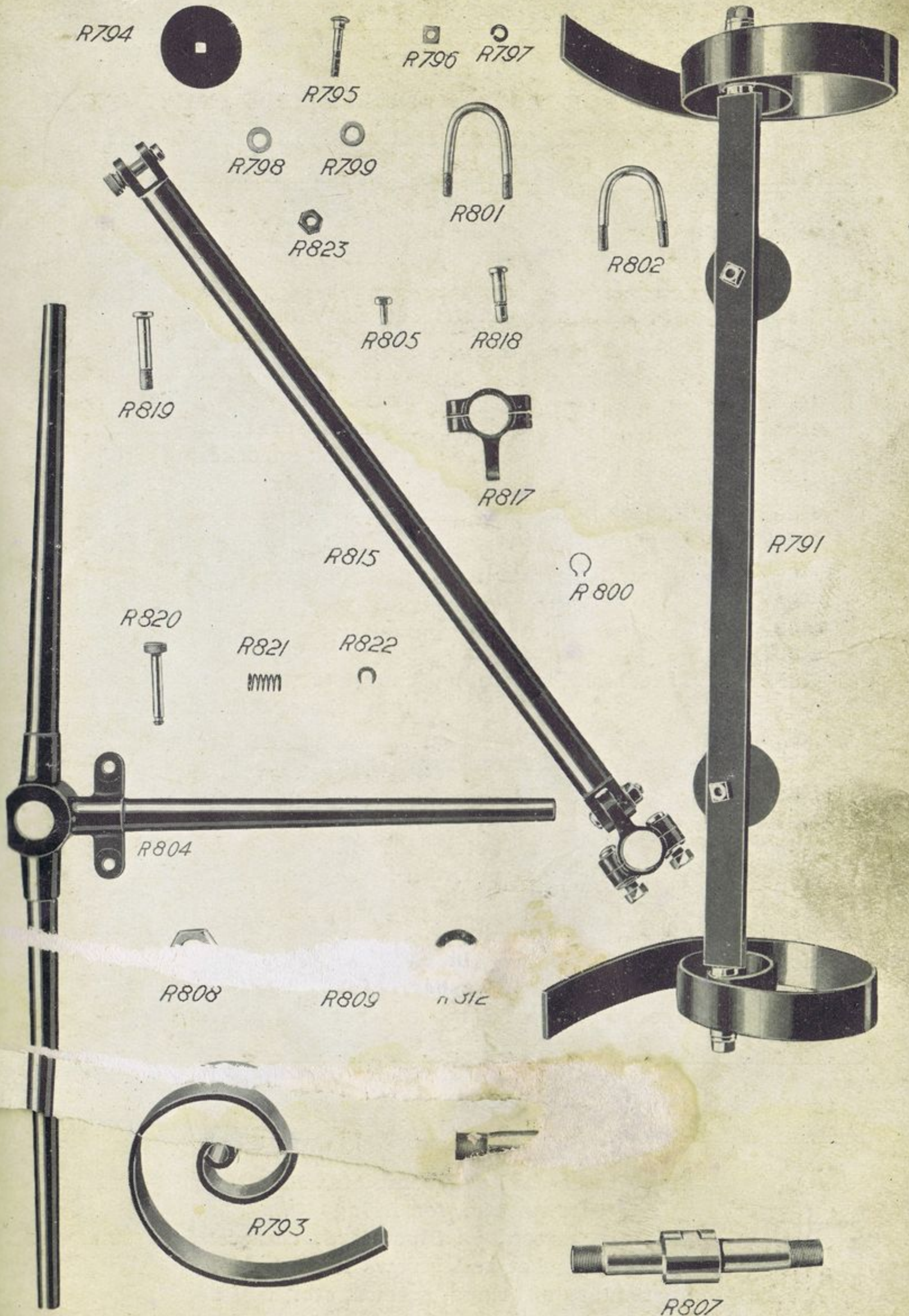
R746

R771

See opposite page for description and prices.
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SIDE-CAR ATTACHMENTS, FRONT SPRINGS, ETC.

Quote this No. and Name of Part when ordering.	Description.	Price		
		£	s.	d.
R791	Side-car body support strut, assembled, with front springs			
R792	Side-car body support strut only			
R793	Front Cee springs, each			
R794	Side-car, large washer			
R795	„ $\frac{3}{8}$ in. Whitworth bolt			
R796	„ $\frac{3}{8}$ in. „ nut			
R797	„ $\frac{1}{4}$ in. spring washer			
R798	„ $\frac{3}{8}$ in. packing washer (thin)			
R799	„ $\frac{3}{8}$ in. „ „ (thick)			
R800	„ oil-hole cover			
R801	„ spring clip (long)			
R802	„ „ (short)			
R803	„ mudguard blade			
R804	„ „ stay			
R805	„ „ $\frac{1}{4}$ in. pin			
R806	„ „ $\frac{1}{4}$ in. spring washer (as illustration 797)			
R807	„ eccentric stud			
R808	„ „ „ nut			
R809	„ „ „ washer			
R810	„ short stud			
R811	„ „ „ nut (as illustration 808)... ..			
R812	„ „ „ washer... ..			
R813	„ „ „ castle nut, $\frac{3}{4}$ in.			
R814	„ „ „ split cotter			
R815	„ back cross tube, assembled, with attachments			
R816	„ cross tube only (with ends)			
R817	„ lug			
R818	„ „ „ pin, $\frac{3}{8}$ in.			
R819	„ „ „ pin, $\frac{3}{8}$ in., for tube clip			
R820	„ knuckle joint pin			
R821	„ „ „ spring			
R822	„ „ „ D washer			
R823	„ „ „ nut			



See opposite page for description and prices.

SPECIAL PARTS FOR ROYAL ENFIELD SIDE-CAR MODELS
FITTED WITH THE LUCAS DYNAMO LIGHTING SET.

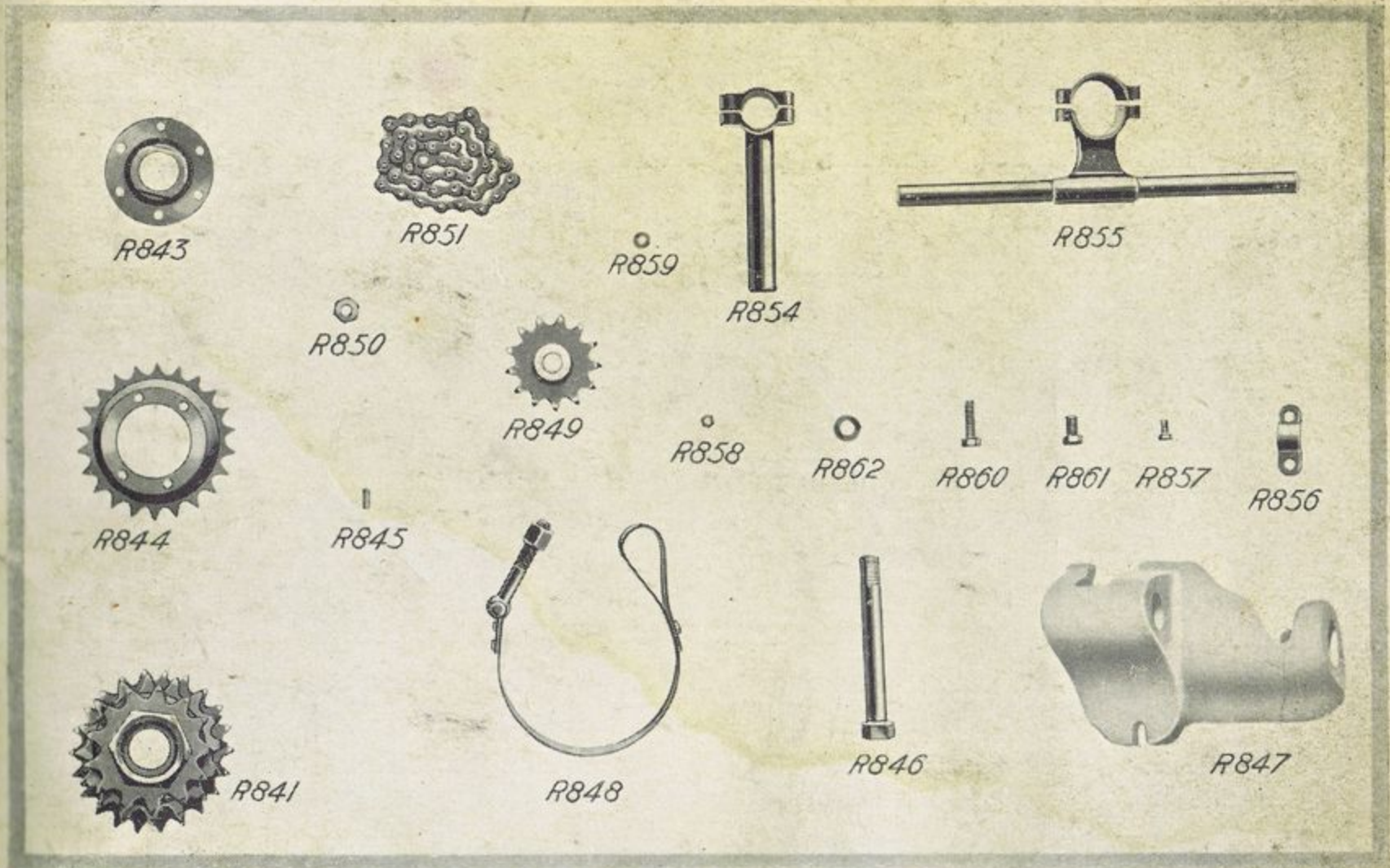
Quote this No. and Name of Part when ordering.	Description.	Price £ s. d.
R841	Special slipping clutch set, assembled ...	
R842	„ „ „ centre and sprocket rivetted ...	
R843	„ „ „ centre only ...	
R844	„ „ „ engine sprocket ...	
R845	„ „ „ rivets for sprocket, set of six ...	
R846	Engine bolt ...	
R847	Dynamo bracket ...	
R848	„ clamp ...	
R849	„ sprocket ...	
R850	„ „ nut ...	
R851	„ chain, $\frac{1}{2}$ in. \times $\frac{1}{8}$ in. (40 links) ...	
R852	Mudshield, assembled complete with brackets, etc. ...	
R853	„ only ...	
R854	„ bottom bracket ...	
R855	„ top ...	
R856	„ clip ...	
R857	„ „ bolt, $\frac{3}{16}$ in. ...	
R858	„ „ nut, $\frac{3}{16}$ in. ...	
R859	„ washer, $\frac{3}{16}$ in. ...	
R860	„ pin, $\frac{1}{4}$ in. ...	
R861	„ „ $\frac{5}{16}$ in. ...	
R862	„ washer, $\frac{5}{16}$ in. ...	
R863	Special side-car lamp bracket ...	

HOOD AND SCREEN.

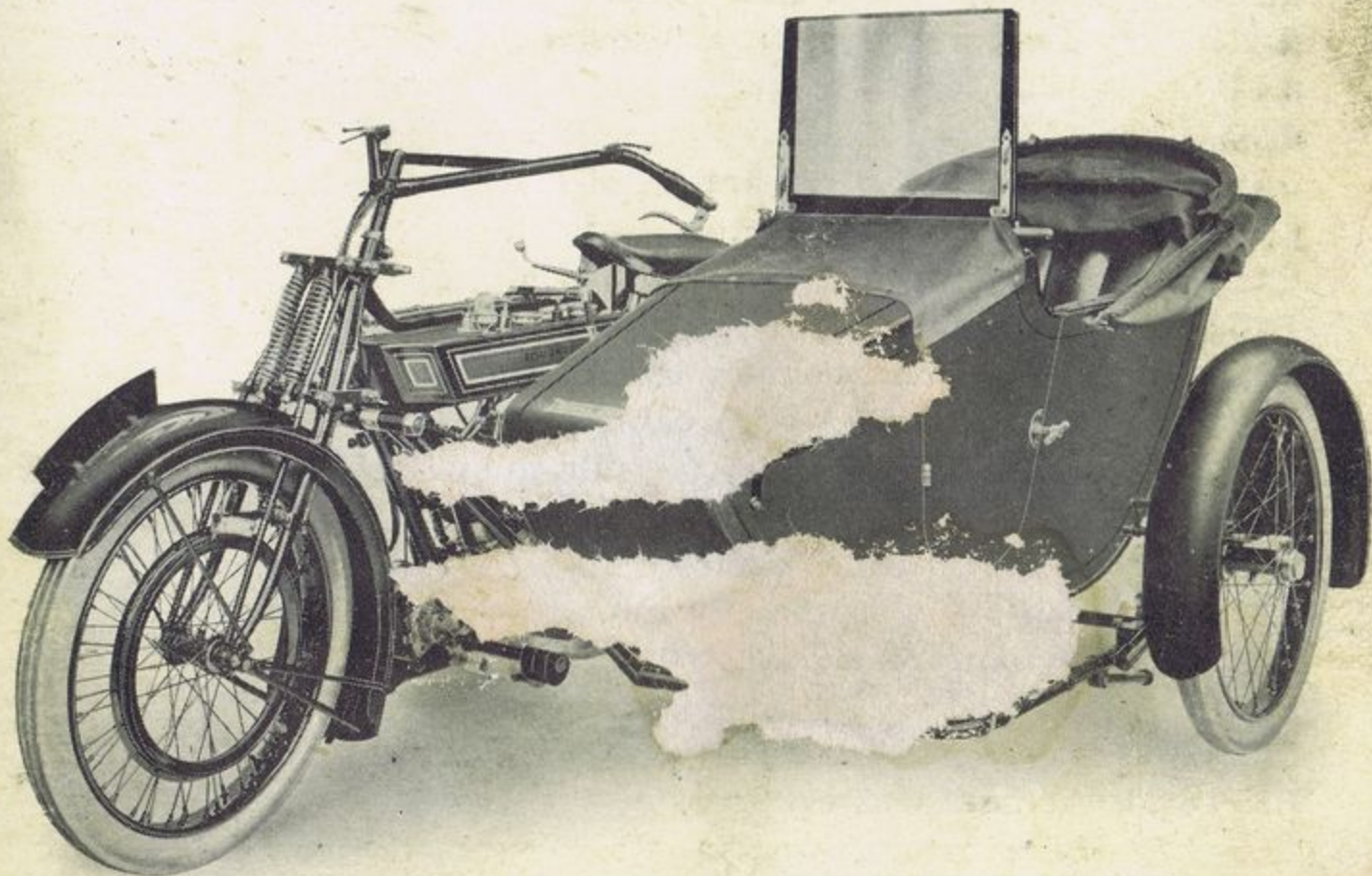
Special side-car hood, complete with straps
and screws, etc., for fixing ...

Side-car screen, as illustrated, complete
with bracket and screws for fixing ...

Particulars of straps, screws, etc., will be
furnished on request ...



See opposite page for description and prices.



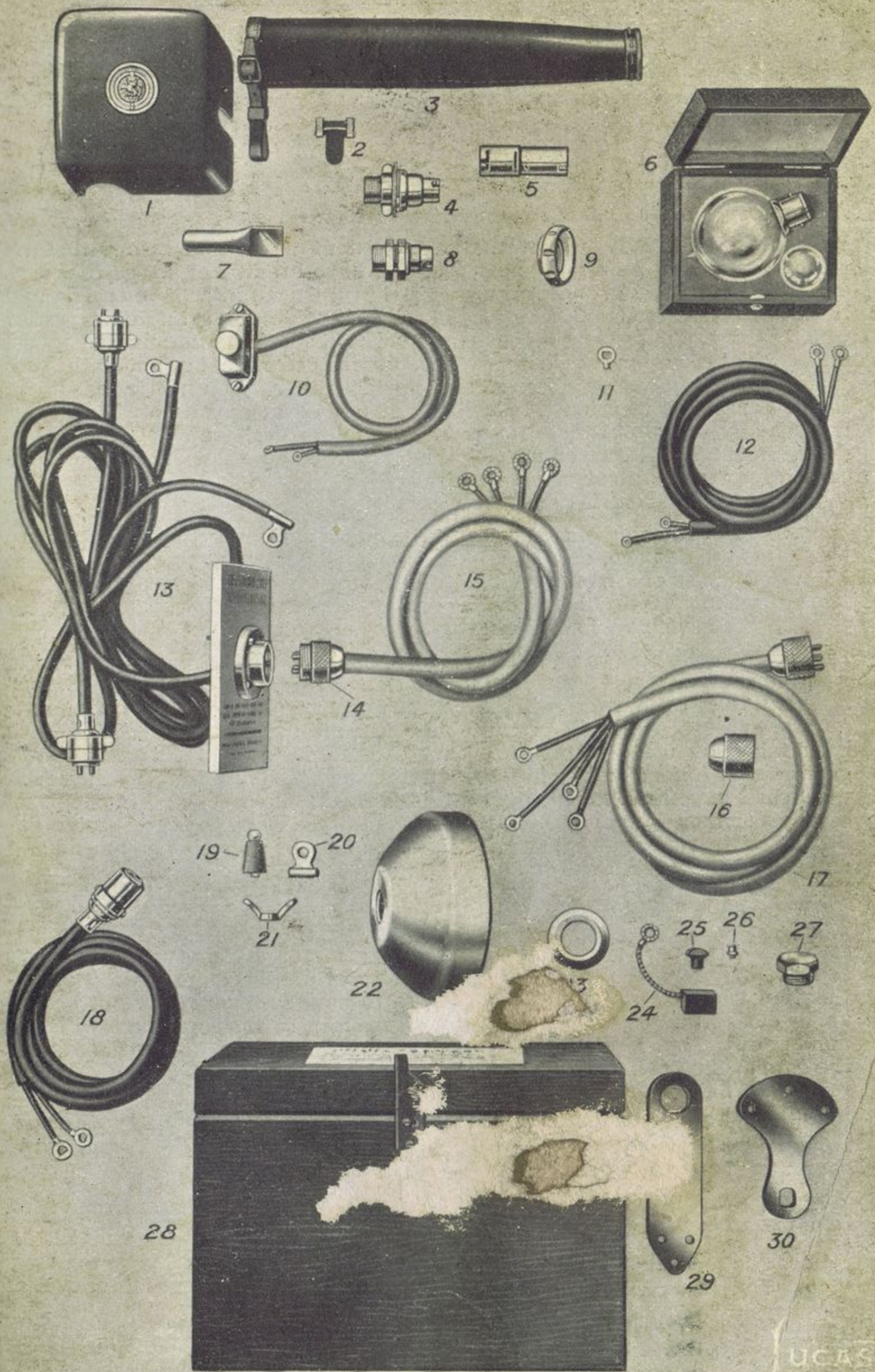
This illustration shows our latest type of Hood and Screen fitted to a standard Side-car Combination.

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THE LUCAS DYNAMO LIGHTING SET.

As a large number of Royal Enfield Side-car Combinations have been supplied fitted with the Lucas Dynamo Lighting Set, we give below a list of spare and replacement parts for this outfit. The prices we quote are the makers' prices current at the time of this list being published, but they are liable to fluctuate owing to increases in cost of raw material, etc. We therefore reserve the right to cancel at any moment prices given in our estimates, and to substitute either increased or decreased prices, as manufacturers' quotations may make necessary, When ordering any parts mentioned below, always specify "For Lucas Dynamo Lighting Set."

Quote this No. and Name of Part when ordering.	Description.	Price £ s. d.
L1	Switchbox cover	...
L2	Fuse holder	...
L3	Patent leather tube to protect cables entering switchbox	...
L4	Side-car lamp adapter	...
L5	Head lamp adapter	...
L6	Spare bulbs in case, each	...
L7	Box spanner	...
L8	Tail lamp adapter	...
L9	Grooved nut for headlamp	...
L10	Horn push with cable to horn	...
L11	Terminal eyelet, per dozen	...
L12	Horn cable to switchbox	...
L13	Side-car junction complete with leads and plugs to side-car lamp, tail lamp and battery...	...
L14	Aluminium cap for side-car plug	...
L15	Side-car plug with cable to switchbox	...
L16	Aluminium cap for dynamo plug	...
L17	Dynamo plug with cable to switchbox	...
L18	Head lamp plug with cable to switchbox...	...
L19	Battery vent plug	...
L20	Lead terminal eyelet	...
L21	Fly nut	...
L22
L23	...asher	...
L24	...brush	...
L25	Armature fixing screw	...
L26	Lubricator	...
L27	Dynamo end cover nut	...
L28	Battery box	...
L29	Tail lamp bracket	...
L30	Side-car lamp bracket	...



UCKS

See opposite page for description and prices.

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MOTOR CYCLE GUARANTEE.

Reprinted from our current Motor Cycle Catalogue.

We give the following Guarantee with our motor cycles instead of the guarantee implied by statute, or otherwise, as to the quality or fitness of such machines for the purpose of motor cycling; any such implied guarantee being in all cases excluded. In the case of machines which have been used for "hiring out" purposes, or from which our trade mark or manufacturing number has been removed, no guarantee of any kind is given, or is to be implied.

WE GUARANTEE, subject to the conditions mentioned below, that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, but this guarantee is to extend and be in force for three months only from the date of purchase, and damages for which we make ourselves responsible under this guarantee are limited to the replacement of any part which may have proved defective, but not to the cost of any work involved in effecting such replacement. We undertake, subject to the conditions mentioned below, to make good at any time within three months any defects in these respects. As motor cycles are easily liable to derangement by neglect or misuse, this guarantee does not apply to defects caused by wear and tear, misuse or neglect.

The term "misuse" shall include amongst others the following acts:—

1. The attaching of a side-car to the motor cycle in such a manner as to cause damage, or calculated to render the latter unsafe when ridden.
2. The use of a motor cycle, or of a motor cycle and side-car combined, when carrying more persons or a greater weight than that for which the machine was designed by the manufacturers.

Any motor cycle sent to us to be plated, enamelled or repaired, **whether the repairs are required for the purpose of making good the defect before referred to or otherwise**, will be repaired upon the following conditions:—
i.e., we guarantee that all precautions which are usual and reasonable have been taken by us to secure excellence of material and workmanship, such guarantee to extend and be in force for three months only from the time such work shall have been executed, and this guarantee is in lieu and in exclusion of any common law or statute warranty, and the damages recoverable are limited to the cost of any further work which may be necessary to amend and make good the work found to be defective.

CONDITIONS OF GUARANTEE.

If a defective part should be found in our motor cycles **or in any part replaced**, it must be sent to us carriage paid, and accompanied by an intimation from the sender if he desires to have it repaired free of charge under our guarantee, and he must also furnish us at the same time with the number of the machine, the name of the agent from whom he purchased, and the date of the purchase, **or the date when the alleged defective part was replaced, as the case may be.**

Failing compliance with the above, no notice will be taken of anything which may arrive, but such articles will lie here at the risk of the senders, and this guarantee, and any implied guarantee, shall not be enforceable.

We guarantee only those machines which are bought either direct from us, or from one of our duly appointed agents, and under no other conditions.

We do not guarantee the specialities of other firms, such as Tyres, Saddies, Chains, Lamps, etc., or of any component part supplied with our motor cycles, or otherwise.

THE TERM "AGENT" is used in a complimentary sense only, and those firms whom we style our "agents" are not authorised to advertise, incur any debts or transact any business whatsoever on our account, other than the sale of goods which they may purchase from us; nor are they allowed to give any warranty or make any representation on our behalf other than those contained in the above Guarantee.

THE 3^{H.P.} ROYAL ENFIELD TWIN-CYLINDER MOTOR CYCLE

—the solo motor cycle, par excellence—
is dealt with in a separate volume.



THE 2¹/₄^{H.P.} ROYAL ENFIELD TWO-STROKE MOTOR CYCLE

is also dealt with in a separate volume.

*These Handbooks are supplied free to Riders of
Royal Enfield Motor Cycles.*

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