

PRICE LIST
OF
SPARE PARTS
FOR THE
MODERN
ARIEL
MOTOR CYCLE

1928

ARIEL WORKS LTD.,
SELLY OAK,
BIRMINGHAM.

Telephone
Selly Oak 451.

Telegrams :
Ariel, Selly Oak.

Very Important.

Read carefully before ordering Spare Parts.

THE terms for spare parts are net cash with order, together with a suitable amount to cover postage or carriage. Deposit accounts may be opened, this procedure often prevents delay.

Always state your requirements clearly, not forgetting to state **frame** and **engine numbers**, also **type and year of machine**, and do not include your order for spares in a letter relating to other things, give the order on a separate sheet, so that it may be sent to the Service Department without delay.

When in doubt send the old parts as patterns, and do not forget to include your name and address.

When telegraphing a money order do not fail to give your name and address, and concise particulars of your requirements. Should parts be returned for repair be sure they are securely packed, otherwise costly damage may occur. Always pack an engine or a cylinder in a stout box with plenty of padding. All goods consigned to the factory must be carriage paid. Machines returned for overhaul or repair should be stripped of all accessories; we cannot be responsible for lamps, horns, licences and the like.

Name and address of sender should always be attached to returned machines and parts, and a letter of advice posted separately.

We are pleased to give estimates for overhauls and repairs, but cannot give firm quotations as necessities may be discovered not foreseen when estimating.

Should an estimate not be accepted, payment for dismantling and re-assembling must be made.

ARIEL WORKS LTD.,

Selly Oak,

BIRMINGHAM.

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LIST OF REPLACEMENT PARTS FOR ALL 1928 ARIEL MOTOR CYCLES.

A1 to A6	...	...	...	Engine Parts.
B9	...	...	...	Gear Control.
C13	...	...	...	Rear Hub.
C14	...	...	...	Front Hub.
D7 to D9	...	...	...	Front Forks and Fittings.
E1 to E8	...	...	...	Frame and Fittings.
G	...	...	...	Tool Kit.
S	...	...	...	Sundry Standard Parts.
	...	...	...	Sundries.

S.V. CYLINDER & FITTINGS.

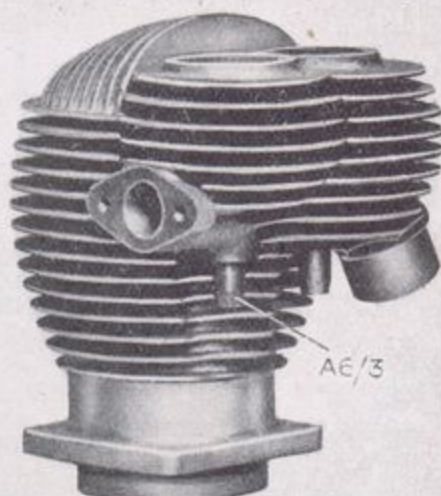
Part No.		Price—£	s.	d.
A6/238c	S.V. Cylinder, complete with all fittings	...	...	...
A6/238	S.V. Cylinder, with valve guides only	...	...	...
A6/2	Valve, Inlet and Exhaust	...	...	each
A6/3	Valve Guide, Inlet and Exhaust	...	...	each
A6/4	Valve Spring	...	...	...
A6/5	Valve Spring Collar	...	...	...
A6/6	Valve Spring Collar (taper hole)	...	...	...
A6/7	Split Cone for Valve	...	...	...
A6/8	Valve Cap, Exhaust	...	...	...
A6/31	Valve Cap, Inlet	...	...	...
A4/83	Valve Cap Washer	...	...	...
A6/194	Carburetter Joint Washer	...	...	...
A6/256	Carburetter Stud	...	...	...
	Priming Tap	...	...	...

O.H.V. CYLINDER & HEAD.

Part No.		Price—£	s.	d.
A6/199	Cylinder Barrel only	...	...	...
A6/172	Head & Valve Guides only (2-port, E.)	...	...	...
A6/173	Head & Valve Guides only (1-port, C. & D.)	...	...	...
A6/172c	Head, complete with valves, rocker box and fixing bolts—2-port (E.)	...	...	...



A6/31



A6/238



A6/8



A6/194

A6/3



A6/217



A6/216



E8/73



E8/235



A6/13



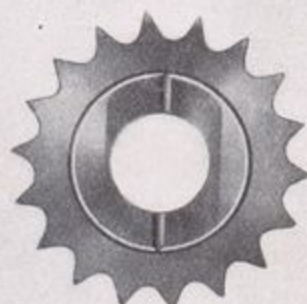
A6/25



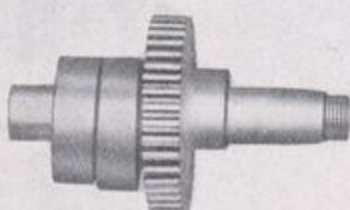
A6/24



A6/23



A6/204



A6/210



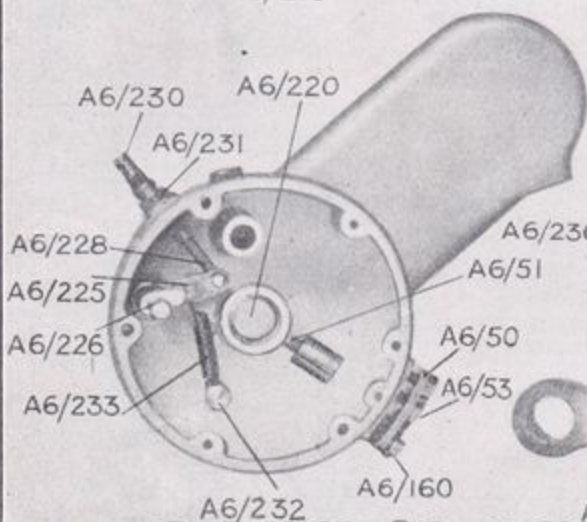
A6/250



A6/224



A6/223



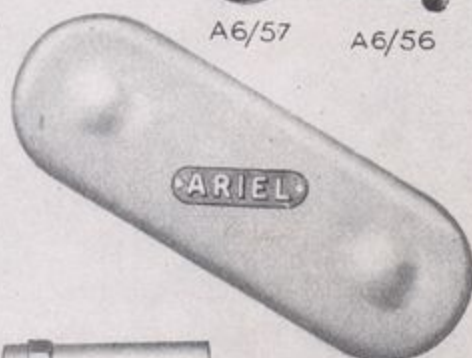
A6/213



A6/57



A6/56



A6/140

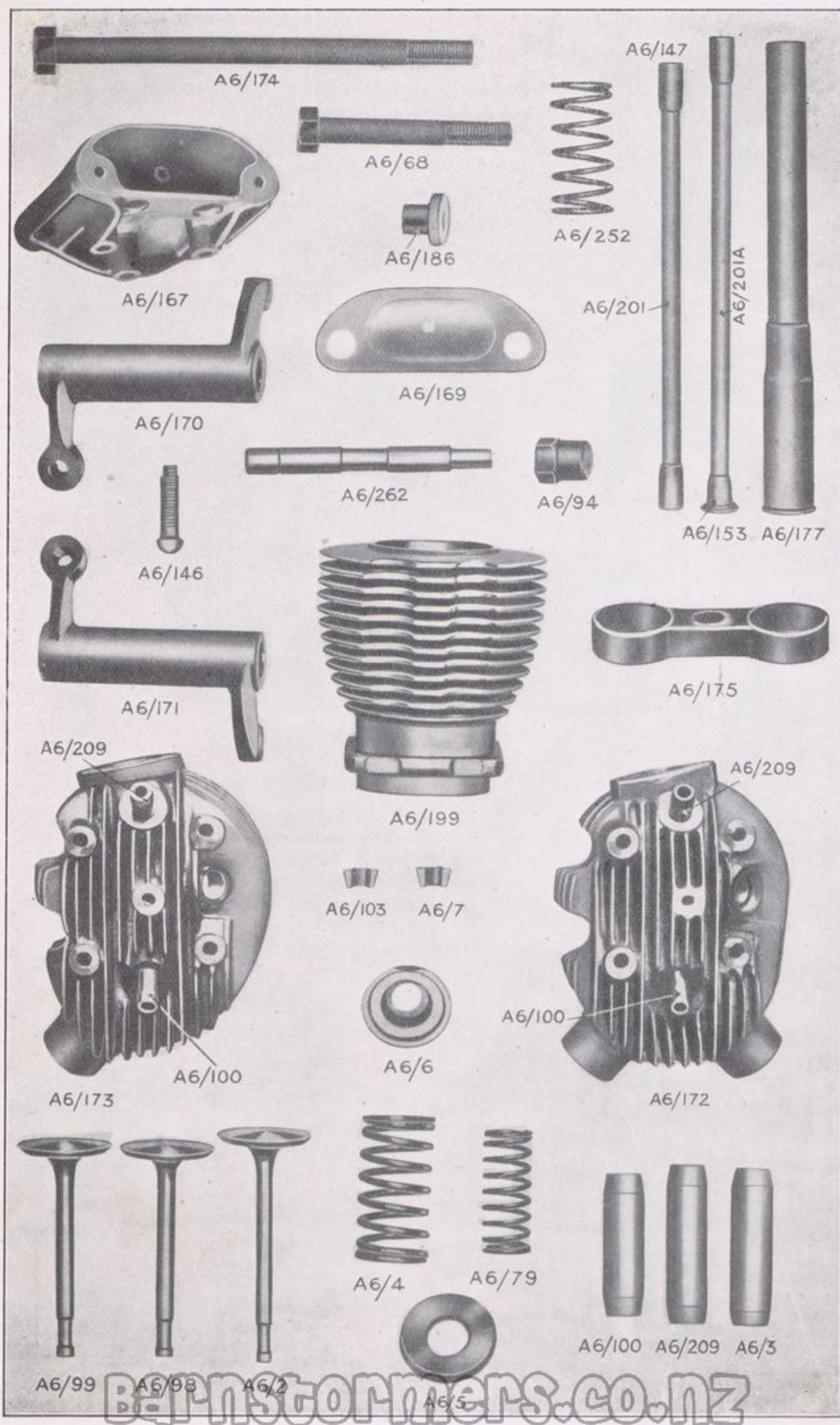


A6/211



A6/229

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O.H.V. CYLINDER & HEAD—Cont'd.

Part No.		Price—£	s.	d.
A6/173c	Head, complete with valves, rocker box and fixing bolts—1-port (C. & D.) ...	...	...	...
A6/98	Valve, Inlet ...	...	...	...
A6/99	Valve, Exhaust ...	...	...	...
A6/209	Valve Guide, Inlet ...	...	...	...
A6/100	Valve Guide, Exhaust ...	...	...	...
A6/4	Valve Spring, Outer ...	...	...	...
A6/79	Valve Spring, Inner ...	...	...	...
A6/5	Valve Spring Collar ...	...	...	...
A6/6	Valve Spring Collar (taper hole) ...	...	...	...
A6/101	Valve End Cap ...	...	...	...
A6/103	Split Cone for Valve ...	...	...	...
A6/68	Head Bolt ($\frac{3}{8}$ in. dia. $\times$ $2\frac{1}{16}$ in. under head) ...	...	...	...
A6/194	Carburettor Joint Washer ...	...	...	...
A6/256	Carburettor Stud ...	...	...	...

O.H.V. ROCKER BOX.

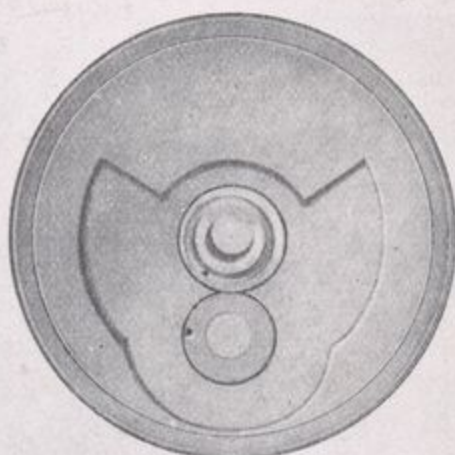
Part No.		Price—£	s.	d.
A6/167	Rocker Box only ...	...	...	...
A6/169	Cover ...	...	...	...
A6/170	Rocker Lever, Inlet ...	...	...	...
A6/171	Rocker Lever, Exhaust ...	...	...	...
A6/174	Rocker Box Bolt ($\frac{3}{8}$ in. dia. $\times$ $5\frac{7}{8}$ in. under head) ...	...	...	...
A6/185	Rocker Box Bolt ($\frac{3}{8}$ in. dia. $\times$ $1\frac{1}{16}$ in. under head) ...	...	...	...
A6/184	Cover Stud ($\frac{1}{4}$ in. dia. $\times$ $1\frac{9}{16}$ in. long) ...	...	...	...
A6/186	Thumb Nut securing Cover ...	...	...	...
A6/262	Rocker Spindle ...	...	...	...
A6/94	Rocker Spindle Nut (for grease nipple) ...	...	...	...
A6/146	Adjusting Screw for Rocker Lever ...	...	...	...

FLYWHEEL ASSEMBLY AND SHOCK ABSORBER.

Part No.		Price—£	s.	d.
A6/9	Flywheel balanced for S.V. ...	...	...	...
A6/9	Flywheel balanced for Model C. & D. ...	...	...	...
A6/9	Flywheel balanced for Model E. ...	...	...	...
A6/9c	Flywheels, complete with connecting rod and gear, and driving side spindles (Fitted up, Models A., B., C., D.) ...	...	...	...
A6/9c	Flywheels, complete with connecting rod and gear, and driving side spindles (Fitted up, Model E.) ...	...	...	...
A6/10	Crankpin and Roller Bearing complete ...	...	...	...
A6/15	Crankpin Nut ($\frac{3}{4}$ in. dia. thread) ...	...	...	...
A6/13	Driving Spindle ...	...	...	...
A6/16	Driving Spindle Nut ($\frac{1}{2}$ in. dia. thread) ...	...	...	...



A6/181



A6/9



A6/237



A6/200



A6/245

A6/243



A6/249



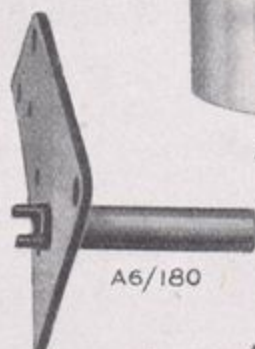
S21/1



A6/241



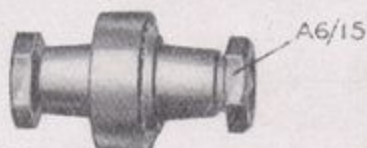
A6/240



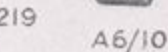
A6/180



A6/182



A6/15



A6/10

A6/44

A6/212

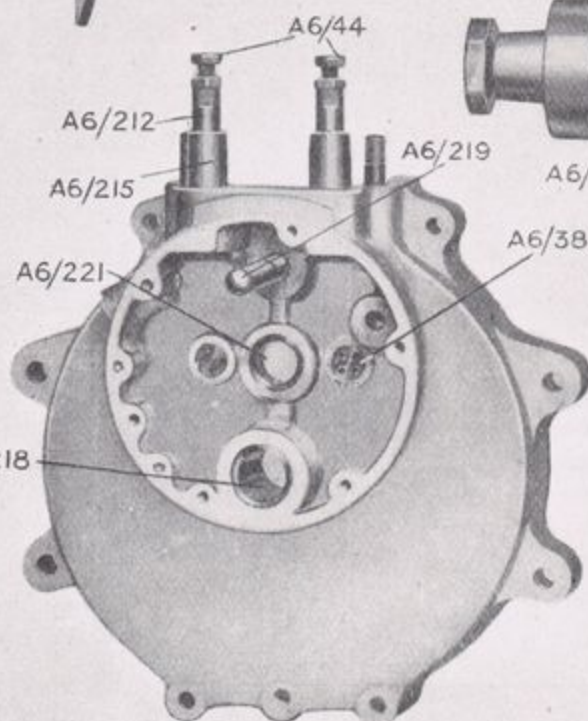
A6/215

A6/219

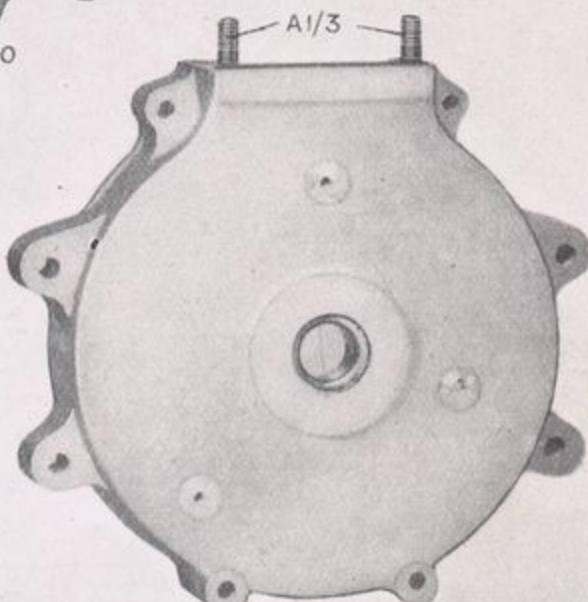
A6/38

A6/221

A6/218



A6/235



A6/33

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FLYWHEEL ASSEMBLY AND SHOCK ABSORBER—*Cont'd.*

Part No.		Price—£	s.	d.
A6/217	Gear Spindle for Flywheel	...	...	...
A6/17	Gear Spindle Nut ($\frac{11}{16}$ in. dia. thread, L.H.)	...	...	...
A6/88	Woodruff Key for Driving Spindle	...	...	...
S18/1	Woodruff Key for Gear Spindle	...	...	...
A6/18	Distance Washer (5 thicknesses), All Models	...	...	...
A6/247	Connecting Rod (Models A., B., C., D.)	...	...	...
A6/248	Connecting Rod (Model E.)	...	...	...
A6/249	Small End Bush	...	...	...

SHOCK ABSORBER PARTS.

Part No.		Price—£	s.	d.
A6/23	Sliding Member	...	...	...
A6/24	Spring	...	...	...
A6/25	Spring Collar	...	...	...
A6/118	Washer for Engine Sprocket	...	...	...
A6/205	Engine Sprocket. 19-teeth. All Models	...	...	...
A6/207	Engine Sprocket. 21-teeth. All Models	...	...	...
A6/261	Engine Sprocket. 23-teeth. All Models	...	...	...

CRANKCASE AND FITTINGS.

Part No.		Price—£	s.	d.
A6/33/235	Crankcase, complete with bushes, ball bearing, studs and fittings (state Model)	...	...	...
A1/3	Cylinder Stud	...	...	...
A6/80	Tie Bolt, $\frac{3}{8}$ in. dia. $\times$ $3\frac{3}{8}$ in. long	...	...	...
A6/82	Tie Bolt, $\frac{5}{16}$ in. dia. $\times$ $3\frac{1}{4}$ in. long	...	...	...
A6/83	Tie Bolt, $\frac{5}{16}$ in. dia. $\times$ $4\frac{3}{8}$ in. long	...	...	...
A6/152	Tie Bolt, $\frac{5}{16}$ in. dia. $\times$ $2\frac{1}{2}$ in. long	...	...	...
A6/84	Stud for Primary Chain Cover, $\frac{1}{4}$ in. dia. $\times$ $\frac{3}{4}$ in. long	...	...	...
A6/267	Oil Pipe to Rear Chain	...	...	...
A6/164	Oil Union Elbow with Ball Valve	...	...	...
A6/38	Non - Return Valve and Disc (Gearside Crankcase)	...	...	...
A6/215	Tappet Guide	...	...	...
A6/219	Cam Lever Pin	...	...	...
A6/218	Gear Spindle Bush	...	...	...
A6/221	Camwheel Bush for Crankcase	...	...	...
S22/4	Drain Plug	...	...	...
A6/112	Washer for Drain Plug	...	...	...
	Ball Bearing for Driving Spindle	...	...	...

S.V. PISTON.

Part No.		Price—£	s.	d.
A6/240c	Piston, complete with rings and gudgeon pin			
A6/240	Piston only	...	...	...
A6/28	Piston Ring	...	...	...
A6/243	Gudgeon Pin with End Pads...	...	...	...
A6/245	End Pad only	...	...	...

O.H.V. PISTONS.

Part No.		Price—£	s.	d.
A6/241c	Standard Piston, complete with rings and gudgeon pin	...	...	...
A6/241	Standard Piston only...	...	...	...
A6/73	Piston Ring	...	...	...
A6/244	Gudgeon Pin with End Pads...	...	...	...
A6/246	End Pad only	...	...	...
A6/195	Racing Piston for Model E. only	...	...	...
A6/196	Racing Piston Ring for racing piston only...	...	...	...

TIMING GEAR.

Part No.		Price—£	s.	d.
A6/44	Tappet Adjusting Screw, S.S.V.	...	...	...
A6/212	Tappet, S.S.V.	...	...	...
A6/213	Tappet with plug, O.H.V.	...	...	...
A6/201	Tappet Tube with ends. Models C. & D.	...	...	...
A6/201A	Tappet Tube with ends. Model E.	...	...	...
A6/147	Tappet Tube End, O.H.V.	...	...	...
A6/153	Tappet Tube Bottom End. Model E. only...	...	...	...
A6/252	Tappet Return Spring. Model E.	...	...	...
A6/210	Camwheel. Models A., B., C., D.	...	...	...
A6/263	Camwheel. Model E.	...	...	...
A6/268	Camwheel, Racing. Model E. only	...	...	...
A6/211	Cam Lever. All Models	...	...	...
A6/177	Tappet Tube Cover, complete, O.H.V.	...	...	...
A6/178	Washer for tappet tube cover. Model E.	...	...	...
A6/175	Spring Cover Clamp, O.H.V.	...	...	...
A6/254	Fibre Washer for tappet tube cover, O.H.V.	...	...	...
A6/260	Stud for securing tappet tube cover, O.H.V.	...	...	...
A6/216	Timing Pinion	...	...	...
A6/224	Chain Sprocket for Camwheel	...	...	...
A6/222	Camwheel Nut securing sprocket	...	...	...
A6/223	Sprocket for magneto	...	...	...
A6/257	Nut for magneto sprocket	...	...	...
	Tilston Locking Washer for timing pinion...	...	...	...
	Magneto Chain	...	...	...

GEAR COVER AND FITTINGS.

Part No.		Price—£	s.	d.
A6/236	Gear Cover with bush and fittings ...	...	...	...
A6/140	Magneto Chain Cover with nameplate ...	...	...	...
A6/220	Camwheel Bush for cover ...	...	...	...
A6/250	Cap for cork washer (Camwheel) ...	...	...	...
A6/251	Cork Washer (Camwheel) ...	...	...	...
A6/255	Cheese Head Screw for securing cover ($\frac{1}{4}$ in. dia. $\times$ $1\frac{3}{4}$ in. under head). All Models ...	...	...	...
A6/116	Fibre Washer for A6/255 ...	...	...	...
A6/63	Cheese Head Screw for securing magneto chain cover ($\frac{1}{4}$ in. dia. $\times$ $\frac{5}{8}$ in. under head)	...	...	...

OIL PUMP.

Part No.		Price—£	s.	d.
A6/50c	Oil Pump, complete (no unions) ...	...	...	...
A6/50	Oil Pump Body with cap ...	...	...	...
A6/51	Oil Pump Plunger ...	...	...	...
A6/52	Spring for plunger ...	...	...	...
A6/53	Plug for pump body ...	...	...	...
A6/54	Disc Valve ...	...	...	...
A6/55	Spring for Disc Valve ...	...	...	...
A6/56	Oil Pipe Union (to pump) ...	...	...	...
A6/57	Swivel Piece (to pump) ...	...	...	...
A6/58	Fibre Washer for union ...	...	...	...
A6/75	Cap for pump ...	...	...	...
A6/160	Set Screw securing pump ($\frac{1}{4}$ in. dia. $\times$ $\frac{5}{8}$ in. under head) ...	...	...	...

EXHAUST VALVE LIFTER.

Part No.		Price—£	s.	d.
A6/225	Exhaust Lifter Lever ...	...	...	...
A6/226	Exhaust Lifter Pin ...	...	...	...
A6/227	Exhaust Lifter Rod Pin ...	...	...	...
A6/228	Exhaust Lifter Rod ...	...	...	...
A6/229	Exhaust Lifter Barrel ...	...	...	...
A6/230	Adaptor for lifter rod ...	...	...	...
A6/231	Exhaust Lifter Guide ...	...	...	...
A6/232	Exhaust Lifter Spring Screw ...	...	...	...
A6/233	Exhaust Lifter Spring ...	...	...	...

ENGINE PLATES, BOLTS AND MAGNETO PLATFORM.

Part No.		Price—£	s.	d.
A6/85	Bolt securing magneto ($\frac{3}{8}$ in. Whit. $\times$ $\frac{5}{8}$ in. under head) ...	...	...	...
A6/180	Rear Engine Plate with brake spindle bearing ...	...	...	...

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ENGINE PLATES, BOLTS & MAGNETO PLATFORM—*Contd.*

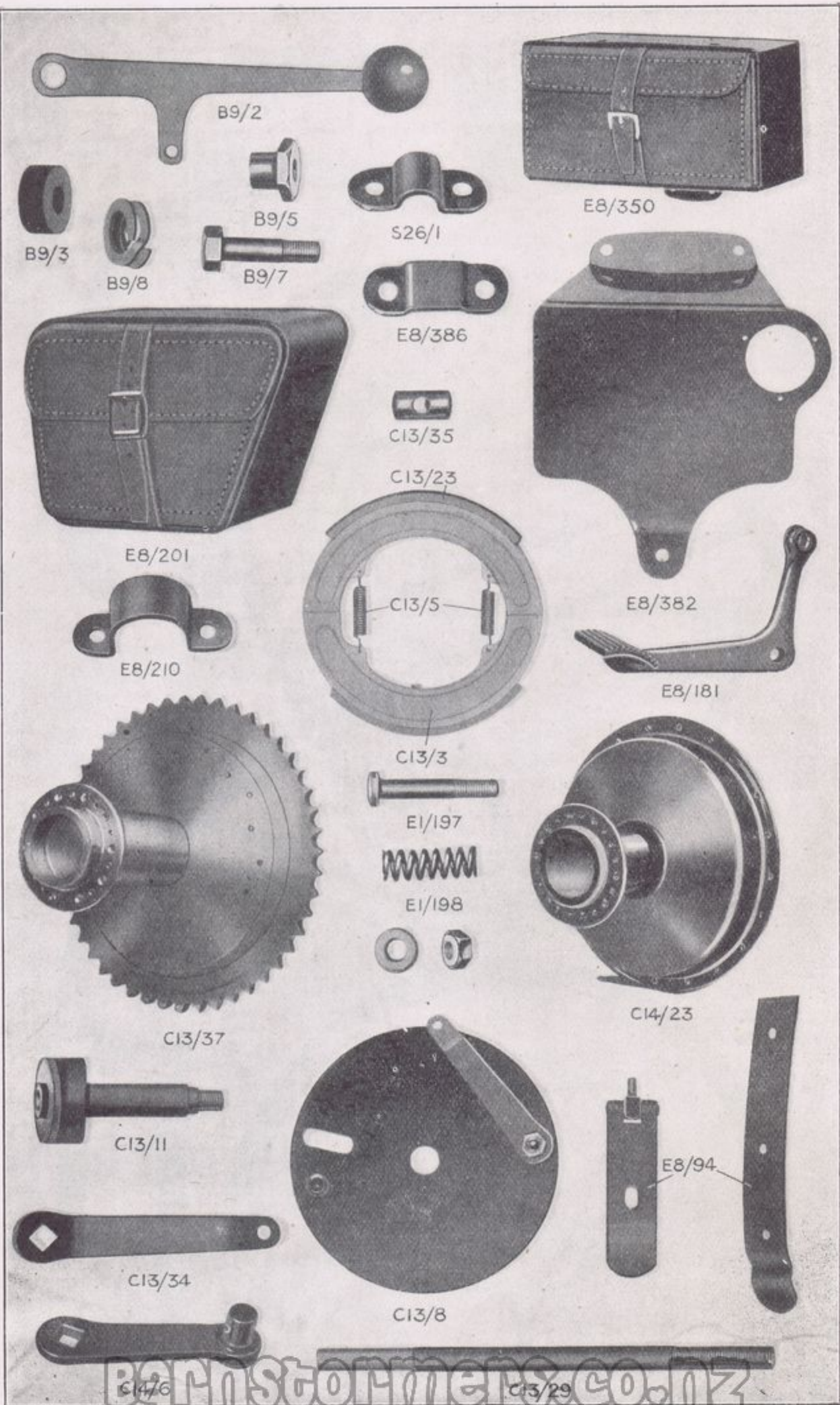
Part No.		Price—£	s.	d.
A6/181	Rear Engine Plate with magneto platform...			
A6/182	Front Engine Plate			
A6/200	Front Engine Plate Cover (top)			
A6/237	Front Engine Plate Cover (front)			
E8/6	Tie Bolt ($\frac{1}{2}$ in. dia. $\times$ $3\frac{3}{8}$ in. long)			
E8/310	Tie Bolt ($\frac{1}{2}$ in. dia. $\times$ 4in. long)			
E8/410	Tie Bolt ($\frac{3}{8}$ in. dia. $\times$ $4\frac{1}{8}$ in. long)			

GEAR CONTROL.

Part No.		Price—£	s.	d.
B9/1	Gear Control Quadrant			
B9/2	Gear Lever and Knob			
B9/3	Distance Washer			
B9/5	Special Nut			
B9/7	Bolt ($\frac{3}{8}$ in. dia. $\times$ $1\frac{7}{16}$ in. under head)			
B9/8	Double Spring Washer			

REAR HUB.

Part No.		Price—£	s.	d.
C13/37c	Rear Wheel, complete with brake parts, less tyre			
C13/37	Rear Hub and Chain Sprocket			
C13/29	Hub Spindle			
C13/41	Roller Bearing, complete (front and rear)			
C13/30	Collar for hub spindle			
C13/32	Locknut for cones, $\frac{9}{16}$ in. thread (front and rear)			
C13/33	Lock Washer for spindle (front and rear)			
C13/8	Brake Plate with attachments			
C13/11	Brake Cam (front and rear)			
C13/23	Brake Lining (front and rear)			per pair
C13/24	Brake Lining Rivets			24 per set
C13/3	Brake Shoe Half (front and rear)			
C13/5	Brake Shoe Spring (front and rear)			
C13/34	Brake Lever			
C13/36	Brake Rod			
C13/20	Adjusting Nut			
C13/22	Adjusting Spring			
C13/31	Anchor Pin (front and rear)			
C13/35	Swivel Pin			
	Rim for 26in. $\times$ 3in. tyre			
	Rim for 26in. $\times$ $3\frac{1}{4}$ in. tyre			



FRONT HUB.

(See Rear Wheel for Duplicate Parts).

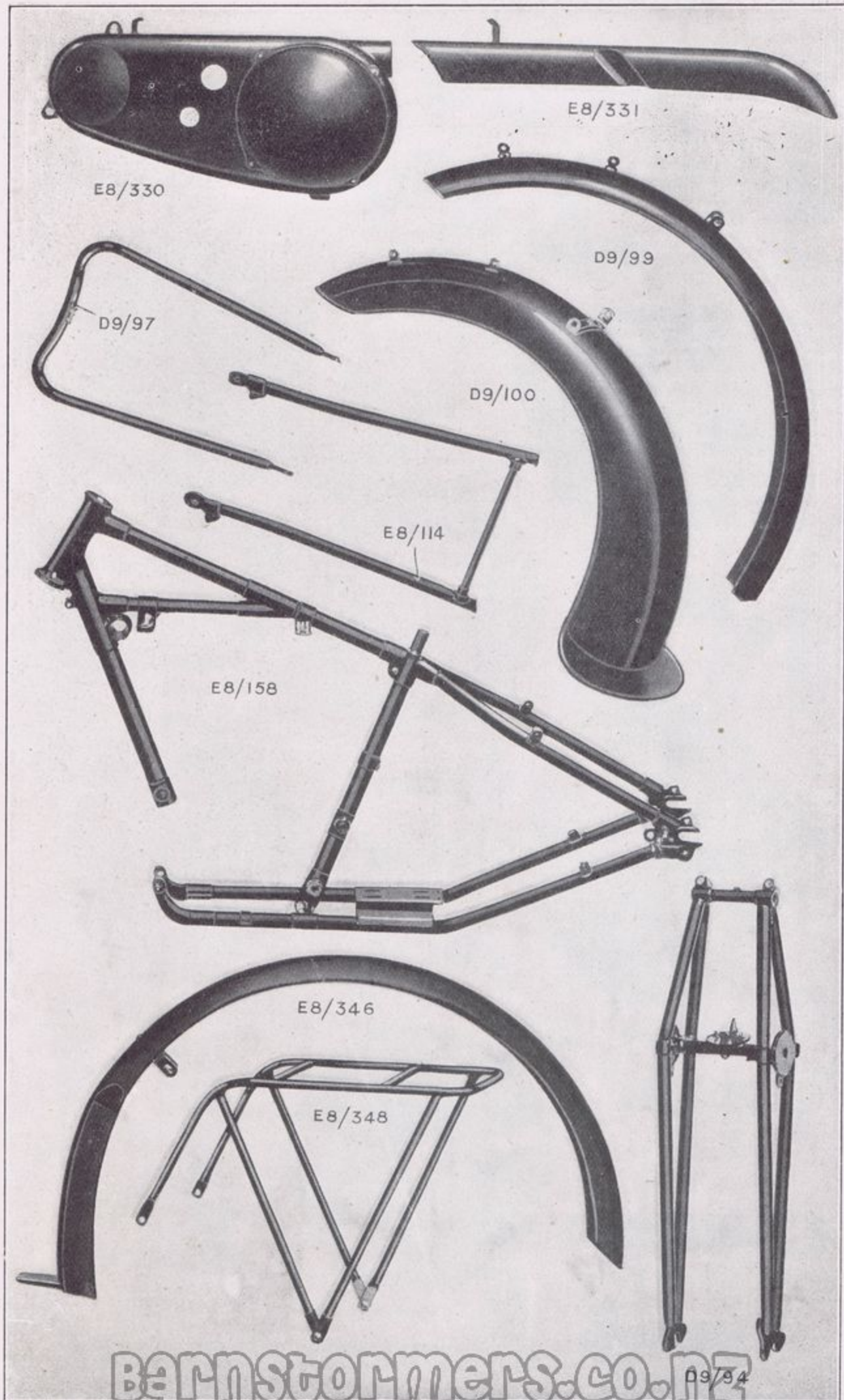
Part No.		Price—£	s.	d.
C14/23c	Front Wheel, complete with brake parts, less tyre	...	...	...
C14/23	Front Hub and Brake Drum	...	...	...
C14/25	Hub Spindle	...	...	...
C14/20	Nut for hub spindle (front and rear), $\frac{9}{16}$ in. diameter	...	...	...
C14/19	Outer Washers for hub spindle	...	...	...
C14/27	Oil Retainer (front and rear)	...	...	...
C14/28	Cork Washer (front and rear)	...	...	...
C14/5	Brake Plate with attachments	...	...	...
C14/21	Brake Plate Locknut (front and rear), $\frac{9}{16}$ in. diameter	...	...	...
C14/6	Brake Lever and Swivel Piece	...	...	...
C14/10	Spring Cover for oil hole, $\frac{3}{4}$ in. dia.	...	...	...
C14/14	Brake Rod	...	...	...
C14/15	Rod and Cable Connection	...	...	...
C14/16	Adjusting Nut	...	...	...
C14/13	Adjuster Spring	...	...	...
C14/29	Spokes, with nipples and washers 40 per set			
	26in. x 3in. wheel, front, brake side, $7\frac{1}{4}$ in. long	...	...	...
	26in. x 3in. wheel, front, spoke ring, $9\frac{1}{8}$ in. long	...	...	...
	26in. x 3in. wheel, rear, brake side, $8\frac{1}{2}$ in. long	...	...	...
	26in. x 3in. wheel, rear, spoke ring, $9\frac{1}{8}$ in. long	...	...	...
	26in. x 3.25in. wheel, front, brake side, $6\frac{3}{4}$ in. long	...	...	...
	26in. x 3.25in. wheel, front, spoke ring, $8\frac{1}{2}$ in. long	...	...	...
	26in. x 3.25in. wheel, rear, brake side, $7\frac{3}{4}$ in. long	...	...	...
	26in. x 3.25in. wheel, rear, spoke ring, $8\frac{5}{8}$ in. long	...	...	...
			each, complete, with nipple and washer.	

FRAME.

Part No.		Price—£	s.	d.
E8/158	Frame, complete	...	...	...

FRONT FORKS, GUARD AND STAND.

Part No.		Price—£	s.	d.
D9/94	Forks, built up	...	...	...
D9/64	Fork Blades only, rear	...	each	...
D9/65	Fork Blades only, front	...	each	...



FRONT FORKS, GUARD AND STAND—Cont'd.

Part No.		Price—£	s.	d.
D9/56	Fork Spring and Top Anchorage ...	...		
	Spring only ...	...		
D9/76	Set Screw securing top of spring ($\frac{3}{8}$ in. dia. $\times$ $1\frac{5}{16}$ in. under head) ...	...		
D9/84	Middle Link, O.S. ...	...		
D9/85	Middle Link, N.S. ...	...		
D9/86	Top Link, O.S. ...	...		
D9/87	Top Link, N.S. ...	...		
D9/88	Link Bolt, Middle ($\frac{1}{2}$ in. dia. $\times$ $8\frac{1}{8}$ in. under head) ...	...		
D9/89	Link Bolt, Middle ($\frac{1}{2}$ in. dia. $\times$ $8\frac{1}{2}$ in. under head) ...	...		
D9/90	Link Bolt, Top ($\frac{1}{2}$ in. dia. $\times$ $6\frac{3}{8}$ in. under head) ...	...		
D9/91	Packing Washer for link bolt (5 thicknesses) each	...		
D7/16	Nut for link bolt, $\frac{1}{2}$ in. dia., special ...	...		
D8/26	Friction Disc for dampers ...	...		
D8/27	Star Washer for dampers ...	...		
D9/29	Spring Box for front brake ...	...		
D9/31	Spring for D9/29 ...	...		
D9/32	Nipple (spherical) for brake cable ...	...		
D9/99	Front Mudguard, plain ...	...		
D9/100	Front Mudguard, valanced ...	...		
E8/385	Mudguard Stay ...	...		
E1/60	Bolt for stay ($\frac{1}{4}$ in. dia. $\times$ $\frac{5}{8}$ in. under head) ...	...		
	Numberplate ...	...		
D9/97	Front Stand ...	...		
D9/34	Front Stand Eye Bolt ($\frac{5}{16}$ in. dia. $\times$ $\frac{7}{8}$ in. under head) ...	...		
D9/101	Nut for stand, special $\frac{5}{16}$ in. thread ...	...		
D9/102	Bolt for stand ($\frac{5}{16}$ in. dia. $\times$ $\frac{3}{4}$ in. under head) ...	...		

STEERING HEAD AND FITTINGS.

Part No.		Price—£	s.	d.
D9/2	Steering Column and Crown... ..	...		
D9/3	Plug for top of column. Model A. only ...	...		
D9/57	Ball Head Clip and Handlebar Fixing ...	...		
D9/80	Cap fixing handlebar ...	...		
D9/81	Bolt for handlebar cap ($\frac{5}{16}$ in. dia. special hex. $\times$ $1\frac{1}{8}$ in. under head) ...	...		
D9/45	Spherical Washer for clip bolt ...	...		
D9/22	Bolt for head clip ($\frac{3}{8}$ in. dia. $\times$ $1\frac{5}{8}$ in. under head) ...	...		
D8/21	Nut for steering column ...	...		
D9/48	Ball Race for head clip ...	...		
E2/50	Ball Race for fork crown ...	...		
E2/52	Ball Race for head (spherical) ...	...		
E8/372	Cable Bracket (under fork spring anchorage) ...	...		

STEERING DAMPER.

Part No.		Price—£	s.	d.
D9/c	Steering Damper, complete	...	...	...
D9/16	Wing Nut	...	...	...
D9/17	Tie Bolt	...	...	...
D9/18	Trunnion	...	...	...
D8/26	Friction Disc	...	...	...
E8/307	Anchor Plate	...	...	...
E8/390	Bolt for securing anchor plate ($\frac{1}{4}$ in. dia. $\times$ $1\frac{1}{4}$ in. under head)	...	...	...
D8/27	Star Washer	...	...	...

FOOTRESTS AND BRAKE PEDAL.

Part No.		Price—£	s.	d.
E8/149	Bar for fixed footrests	...	...	...
E8/239	Bar for adjustable rests	...	...	...
E8/216	Link for adjustable rests	...	...	...
E8/119	End Piece for adjustable rests	...	...	...
E8/21	Rubber Pad	...	...	...
E8/150	Fixing Pin for footrests ($\frac{5}{16}$ in. dia. $\times$ $3\frac{3}{8}$ in. long)	...	...	...
E8/236	Footrest Distance Tube	...	...	...
E8/181	Brake Pedal	...	...	...
E8/73	Spindle for brake pedal	...	...	...
E8/110	Special Washer for brake pedal spindle	...	...	...
E8/235	Brake Pedal Return Spring	...	...	...
C13/36	Rear Brake Rod	...	...	...
E8/206	Brake Rod Jaw (rear end)	...	...	...
S48/2	Joint Pin for brake rod	...	...	...

PETROL TANK AND FITTINGS.

Part No.		Price—£	s.	d.
E8/414c	Tank, complete with all fittings	...	...	...
E8/414	Petrol Tank (less fittings)	...	...	...
E8/89	Rubber Packing Washer (thin)	...	...	...
E8/247	Rubber Packing Washer (thick)	...	...	...
E8/68	Steel Washer for tank bolt	...	...	...
E8/401	Tank Fixing Bolt ($\frac{5}{16}$ in. dia. $\times$ 2in. under head)	...	...	...
E8/245	Tank Fixing Bolt ($\frac{5}{16}$ in. dia. $\times$ $1\frac{7}{16}$ in. under head)	...	...	...
E8/246	Tank Fixing Bolt ($\frac{5}{16}$ in. dia. $\times$ $1\frac{3}{4}$ in. under head)	...	...	...
E8/212	Plate for rear support	...	...	...
E8/361	Petrol Tap and Strainer	...	...	...
E8/403	Petrol Tap Washer	...	...	...
E8/366	Filler Cap Clamp	...	...	...
E8/367	Clamp Nut	...	...	...
E8/370	Clamp Spring	...	...	...
E8/395	Stud for clamp	...	...	...
E8/365	Oil Filler Cap and Washer	...	...	...

PETROL TANK AND FITTINGS—*Cont'd.*

Part No.	Price—£	s.	d.
E8/365	Petrol Filler Cap (with anti-splash and washer)		
	Rubber Knee Grips		each
E8/398	Sight Feed Lubricator and Filter		
E8/50	Screw for sight feed, $\frac{1}{4}$ in. dia.		
E8/87	Leather Joint Washer for lubricator		

DRIVING CHAINS AND COVERS.

Part No.	Price—£	s.	d.
E8/330	Front Chain Cover		
E8/427	Screw for clutch cover		
E8/294	Set Bolt for chain covers ($\frac{1}{4}$ in. dia. $\times$ $\frac{7}{16}$ in. under head)		
E8/331	Rear Chain Cover		
E1/36	Rear Chain Adjuster and Locknut		
	Front Driving Chain (state number of links)		
	Rear Driving Chain (state number of links)		

REAR MUDGUARD, CARRIER AND STAND.

Part No.	Price—£	s.	d.
E8/346	Mudguard, 6in., Standard Models A., B., C., D.		
E8/346	Mudguard, 6in., Standard Model E. only		
E8/406	Mudguard, 6in. (when Electric Lighting is used, Model E. only)		
E8/405	Mudguard Stay, rear. Models A., B., C., D.		
E8/383	Mudguard Stay, rear. Model E. only		
E8/384	Mudguard Stay, centre		
E1/60	Bolt ($\frac{1}{4}$ in. dia. $\times$ $\frac{5}{8}$ in. under head), for mudguard		
E8/382	Number Plate		
E8/348	Carrier. Models A., B., C., D.		
E8/339	Bolt for carrier ($\frac{5}{16}$ in. dia. $\times$ $1\frac{5}{8}$ in. under head). Models A., B., C., D.		
E8/424	Bolt for carrier ($\frac{3}{8}$ in. dia., double ended)		
E8/114	Stand, complete		
E1/58	Special Bolt for rear stand ($\frac{3}{8}$ in. dia. $\times$ 1 in. long)		
S6/6	Double Spring Washer for stand		
E8/174	Eye Bolt for stand (double ended)		
E8/94	Stand Clip, complete		
E1/197	Bolt for stand clip ($\frac{5}{16}$ in. dia. $\times$ $1\frac{3}{4}$ in. under head)		
E1/198	Spring for stand clip		

HANDLEBARS AND FITTINGS.

Part No.	Price—£	s.	d.
D9/103c	Handlebar, complete, with inverted levers and cables only		
D9/103	Handlebar with grips		

HANDLEBARS AND FITTINGS—Cont'd.

Part No.		Price—£	s.	d.
	Rubber Grips	each		
	Inverted Lever for exhaust lifter			
	Inverted Lever for front brake			
	Lever for magneto control			
	Lever for clutch			
	Cable for exhaust lifter, complete			
	Cable for front brake, complete			
	Cable for magneto control, complete			
	Cable for clutch			

EXHAUST PIPES AND SILENCER.

Part No.		Price—£	s.	d.
E8/179	Exhaust Pipe with baffle, S.S.V. Models A. and B.			
E8/394	Exhaust Pipe with baffle, offside. Models C. and D.			
E8/393	Exhaust Pipe with baffle, nearside. Model E. only			
E8/154	Clip securing exhaust pipe, offside. All Models			
E8/156	Bolt for exhaust pipe clip ($\frac{5}{16}$ in. dia. $\times$ $1\frac{1}{2}$ in. under head)			
E8/225	Clip for securing exhaust pipe to frame. Model E. only			
E8/317	Square Head Bolt ($\frac{5}{16}$ in. dia. $\times$ $\frac{3}{4}$ in. under head). Model E. only			
E8/218	Clip for securing exhaust pipe to head			
F1/26	Bolt for exhaust pipe clip ($\frac{1}{4}$ in. dia. $\times$ $2\frac{1}{8}$ in. under head)			
E8/388	Silencer (All Models, offside)			
E8/392	Silencer (Model E. only, nearside)			
E8/389	Fish Tail			
E8/223	Clip for silencer			
E8/251	Baffle Tube for exhaust pipe			

TOOL KIT.

Part No.		Price—£	s.	d.
G1/c	Tool Kit, complete, S.V.			
G1/c	Tool Kit, complete, O.H.V.			
G1/28	Double End Spanner (fits $\frac{3}{16}$ in. & $\frac{1}{4}$ in. bolts)			
G1/33	Screw Driver			
G1/48	Valve Cap Spanner, S.V.			
G1/49	Pinion Extractor			
G1/53	Tappet Spanner, O.H.V.			
G1/54	Single End Spanner (wheel cone nut)			
G1/55	Double End Spanner (head nut & wheel cone nut)			
G1/57	Tommy Bar			
G1/58	Tube Spanner (hub spindle nut)			
G1/59	Double End Spanner (fits $\frac{5}{16}$ in. & $\frac{3}{8}$ in. bolts)			
G1/60	Double End Spanner (fits $\frac{1}{4}$ in. & $\frac{5}{16}$ in. bolts)			

TOOL KIT—Cont'd.

Part No.		Price—£	s.	d.
G1/66	Double End Spanner (fits $\frac{7}{16}$ in. & $\frac{1}{2}$ in. bolts)			
	Tyre Inflator			
	Tool Bag (canvas)			
	Magneto Spanner			
	Ring Spanner (fits $\frac{3}{8}$ in. & $\frac{7}{16}$ in. nuts)			
	Grease Gun			

SUNDRIES.

Part No.		Price—£	s.	d.
E4/75	Set Bolt for tool box ($\frac{5}{16}$ in. dia. $\times$ $\frac{9}{16}$ in. under head)			
E8/201	Tool Box, standard			
E8/210	Tool Box Clip			
E8/237	Clip for exhaust lifter cable (Models A. & B.)			
E8/238	Clip for oil pipe			
E8/259	Spring Clip, 1 in. bore, for two cables			
E8/260	Spring Clip, 1 in. bore, for three cables			
E8/263	Spring Clip for $\frac{1}{2}$ in. dia. tube (lighting set only)			
E8/264	Spring Clip, rectangular (lighting set only)			
E8/350	Pannier Tool Box with plate (lighting set only)			
E8/386	Side Clip for pannier bag			
E8/407	Gear Box Steady			
E8/408	Stud for gear box steady ($\frac{5}{16}$ in. dia. $\times$ 1 in. long)			
E8/411	Arms for head lamp			per pair
E8/420	Pillion Footrest, less rubber pad			each
S21/2	Union Nut for oil pipe			
S21/3	Nipple for oil pipe			
S25/1	Cable Adjuster and Nut			
S26/1	Tool Box Clip (fits $\frac{1}{2}$ in. tube)			
S27/1	Tool Box Clip Plate (inside box)			
174	$\frac{3}{16}$ in. Screw			
A6/266	Oil Pipe to primary chain			

Nuts (thick or thin).

$\frac{3}{16}$ in., $\frac{1}{4}$ in. & $\frac{5}{16}$ in.	1d. each or 6d. per doz.
$\frac{3}{8}$ in., $\frac{7}{16}$ in. & $\frac{1}{2}$ in.	2d. each or 1/- per doz.

Washers (spring or plain).

$\frac{1}{4}$ in. & $\frac{5}{16}$ in.		1d. each or 3d. per doz.
$\frac{3}{8}$ in. & $\frac{7}{16}$ in.		1d. each or 4d. per doz.
$\frac{1}{2}$ in.		1d. each or 6d. per doz.

DO NOT FORGET—FRAME No.

ENGINE No.

MODEL.

YEAR OF MANUFACTURE.

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REPAIR PRICES FOR 1928 MODELS ONLY.

	Price—£	s.	d.
Frame reset only	...	...	...
Frame reset and re-enamelled	...	...	...
One Tube to frame, and enamel	...	...	...
Two Tubes to frame, and enamel	...	...	...
Three Tubes to frame, and enamel	...	...	...
New Tank Support Lug to frame, and enamel	...	...	...
New Sidecar Lug to frame, and enamel	...	...	...
Frame re-enamelled only	...	...	...
Fork enamelled only	...	...	...
Fork reset only	...	...	...
Fork reset and re-enamelled	...	...	...
One Tube to fork, and enamel	...	...	...
Two Tubes to fork, and enamel	...	...	...
Three Tubes to fork, and enamel	...	...	...
Top Spindle and Links reset and replated	...	...	...
Bottom Spindle and Links reset and replated	...	...	...
Crown and Column reset only	...	...	...
Crown and Column reset and re-enamelled	...	...	...
New Column to crown, and enamel	...	...	...
New Crown to column, and enamel	...	...	...
Wheel rebuilt with new rim and spokes	...	...	...
Tank repaired, enamelled and lined	...	...	...
Tank enamelled and lined only	...	...	...
Handlebars reset and replated	...	...	...
Mudguards rerolled and enamelled	...	...	each
Chain Cover rerolled and enamelled	...	...	each
Chain Guards rerolled and enamelled	...	...	each
Carrier reset and enamelled	...	...	...
New Tube for carrier, reset and re-enamelled	...	...	...
Decarbonising and Grinding in Valves	...	...	...
Regrinding Cylinder and Fitting Oversize Piston and Rings	...	...	...

Add Carriage, Extra.

SIDECAR SPARE PARTS.

When ordering spares, please give model sidecar, year, part number, description and, if possible, return defective part as pattern.

For Models S., T., V., R., U., Q.

1927-8			
Part No.	For Model	Description.	Price—£ s. d.
21	U.	Top Front Connection Lug	...
30	„	Eyebolt for torque connection lug	...
35	Q., R.	Clamp Plates for rear springs	...
39	S., T., V., U.	Split Pin	...
48	All	Mudguard Stay	...
49	„	Valence Clips	... pair
55	U.	Bolt for attaching No. 21	...
63	V.	Coachbolts for No. 1484 ($\frac{1}{4}$ in. Whit. $\times$ $1\frac{3}{4}$ in. long)	...
64	All	End Bolts for mudguard stay	...
66	„	Valence Clip (No. 49) Screws, $\frac{3}{16}$ in. Whit. $\times$ $\frac{3}{8}$ in. long	... per set
68	„	Nut, $\frac{7}{16}$ in. dia. $\times$ 20 thds.	...
69	„	Chassis Nut, $\frac{3}{4}$ in. dia. $\times$ 20 thds.	...
70	„	Nut, $\frac{3}{8}$ in. dia. $\times$ 20 thds. $\times$ $\frac{5}{16}$ in. thick	...
71	„	Nut for No. 575, $\frac{1}{2}$ in. dia. $\times$ 20 thds. $\times$ $\frac{3}{8}$ in. thick	...
72	S., T., U.	Nut, $\frac{3}{8}$ in. $\times$ 20 thds. $\times$ $\frac{1}{4}$ in. thick	...
74	All	Nuts for No. 66	...
75	Q., R.	Plain Washer, $\frac{7}{16}$ in. dia. hole	...
76	All	Plain Washer, $\frac{3}{8}$ in. dia. hole	...
77	„	Plain Washer, $\frac{1}{2}$ in. dia. hole	...
79	V.	Square Hole Washers for No. 63...	...
80	All	Plain Washer, $\frac{5}{16}$ in. dia. hole	...
81	„	Spring Washer, $\frac{3}{4}$ in. dia. hole	...
84	„	Spring Washer, $\frac{3}{8}$ in. dia.	...
85	Q., R., U.	Spring Washer, $\frac{1}{2}$ in. dia.	...
86	S., T., V.	Spring Washer, $\frac{1}{4}$ in. dia., Double Coil	... set
96	Q., R.	Torque Rod with yoke end clip	...
150	„	Yoke End Bolts, $\frac{1}{2}$ in. dia.	...
155	„	Nut for yoke end bolts, $\frac{1}{2}$ in. dia. $\times$ 20 thds. $\times$ $\frac{1}{4}$ in. thick	...
F277	„	Seat Pillar Eyebolt...	...
F277A	U.	Main Front Connection Stud	...
F277B	S., T., V., U.	Rear Connection Eyebolt	...
F277C	Q., R.	Rear Connection Eyebolt	...
F277E	All	Rear Connection Bolt	...
F277F	„	Packing Piece	...
283	Q., R.	Torque Telescopic Tube	...

SIDECAR SPARE PARTS—Cont'd.

1927-8

Part No.	For Model	Description.	Price—£	s.	d.
290	All	Coachbolts, $\frac{3}{8}$ in. Whit. $\times$ $1\frac{3}{4}$ in. long			
302	S., T., V., U.	Cups for hub			
303	"	Fixed Cone for hub			
308	All	Balls, $\frac{1}{4}$ in. dia.		doz.	
310	S., T., V., U.	Locknut for adjustable cone (hub)			
313	All	Split Pin, $\frac{3}{32}$ in. dia. $\times$ $1\frac{1}{2}$ in. long...			
317	U.	Front Body Axle			
340	All	Nut for, and included with, No. 290			
341	"	Washer, square hole, $\frac{7}{16}$ in.			
342	S., T., V., U.	Plain Washer (outside), $\frac{3}{4}$ in. hole, hub			
349	All	Spring Washer, $\frac{3}{16}$ in. dia., for No. 66			set
403	S., T.	Nut, $\frac{5}{16}$ in. $\times$ 20 thds., for 872 and 1003			
432	R.	Radius Washer, $\frac{7}{16}$ in. dia.			
492	S., T., V., Q., R.	Castellated Nut for main frame attachment			
501	All	Spring Washer, $\frac{5}{8}$ in., double coil...			
527	S., T., V., Q., R.	Coachbolt, $\frac{5}{16}$ in. Whit. $\times$ $1\frac{7}{8}$ in. long, with nut			
528	"	Nut for No. 527, and included with.			
575	"	Torque Connection Eyebolt			
605	S., T., Q., R., U.	Countersunk Screw for bent axle attachment			
651	S., T., V.	Front Spring Countersunk Screw, S2061			
708	Q., R.	Hub Cap			
714	S., T., V., Q., R.	Top Spring Cup			
714A	Q., R.	Bottom Spring Cup			
718	"	Axle Tube, complete, with torque connection lug			
721	S., T., V., Q., R.	Nipples, No. 12 S.W.G.			
736	Q., R.	Front Coil Spring			
740	"	Clamp Plates for attaching front arm			each
749	Q., R., U.	Bolt for No. 740			
752	All	Front Connection Plug (bottom)			
753	S., T., V.	Square Nuts for No. 63 (included with)			
771	Q., R.	Hub Shell			
772	"	Hub Spindle			
773	"	Cup for fixed cone			
774	"	Cup for adjustable cone			
775	"	Fixed Cone			
776	"	Adjustable Cone			
778	"	Locking Washer			
779	"	Cone Locknut			

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SIDECAR SPARE PARTS—Cont'd.

1927-8

Part No.	For Model	Description.	Price—£	s.	d.
781	Q., R.	Plain Washer on spindle ...	...	...	...
782	"	Castellated Nut ...	...	...	...
792/3	S., T., V., Q., R.	Bottom Straps ...	...	...	...
814	Q., R.	U Bolts ...	...	...	...
844	S., T., V.	Plug for front chassis tube ...	...	...	...
869	S., T., V., U.	Bolts for rear spring platform ...	...	...	...
872	T.	Front Spring Top Bolts, $1\frac{1}{8}$ in. long ...	...	...	...
885	S., T.	Plain Washer, $\frac{1}{16}$ in. o. dia., for 872 and 1003 ...	...	...	...
888	S., T., V., Q., R.	Spring Washer, double, $\frac{5}{16}$ in. ...	...	...	...
889	S., T.	Plain Washer, $1\frac{1}{4}$ in. o. dia., for 872 and 1003 ...	...	...	...
903	All	Split Pin ...	...	...	...
913	"	Castellated Nut ...	...	...	...
921	"	Castellated Nut, $\frac{3}{8}$ in. dia. $\times$ 20 thds. ...	...	...	...
946	Q., R.	Wheel Lug ...	...	...	...
946A	"	Rear Connection Lug ...	...	...	...
996	U.	Front Connection Tube ...	...	...	...
1003	S.	Front Spring Top Bolts, $1\frac{1}{2}$ in. long ...	...	...	...
1004	U.	Front Spring Bolts ...	...	...	...
1011	S., T., V., U.	Clamp Plates ...	...	...	...
1012	S., T.	Front Body Iron ...	...	...	...
1014	U.	Clamp Plates for front springs ...	...	...	...
1016	S., T., V., U.	Rear Springs ... pair	...	...	...
1021	All	Distance Piece, mudguard attach- ment ...	...	...	...
1027	U.	Front Springs ... pair	...	...	...
1062	Q., R.	Front Body Iron ...	...	...	...
1080	S., T., V., Q., R.	Mudguard (blade only) ...	...	...	...
1080A	Q., R.	Mudguard, complete, with straps ...	...	...	...
1080B	S., T., V., U.	Mudguard, complete, with straps ...	...	...	...
1097	V.	Front Body Iron ...	...	...	...
1121	All	Stay Clip for bent axle ...	...	...	...
1131	"	Peg for spindle location ...	...	...	...
1133	S., T., V., U.	Washer, $\frac{7}{16}$ in. dia. hole ...	...	...	...
1136	All	Countersunk Screw for top mud- guard attachment ...	...	...	...
1146	Q., R.	Rear Springs ... pair	...	...	...
1207	"	Bolt for clip lug on torque tube... ..	...	...	...
1230	"	Main Frame, complete, with front spring lug ...	...	...	...
1248	S., T., V., Q., R.	Rivets for mudguard straps set	...	...	...
1251	U.	Chassis Frame ...	...	...	...
1252/3	S., T., V., U.	Hub Shell ...	...	...	...

SIDECAR SPARE PARTS—Cont'd.

1927-8

Part No.	For Model	Description.	Price—£	s.	d.
1254	S., T., V., U.	Dust Cover for hub	...	...	...
1255	"	Locking Washer for hub	...	...	...
1256	"	Hub End Cap	...	...	...
1257	"	Adjustable Cone for hub	...	...	...
1258	"	Hub, complete	...	...	...
1259	"	Hub Spindle	...	...	...
1274	S., T., V.	Chassis Frame	...	...	...
1278	S., T., V., Q., R.	Front Connection Tube, complete, with top plug	...	...	...
1284	S., T., V.	Shoulder Stud (front spring)	...	...	...
1285	"	Spring Washer, $\frac{7}{16}$ in. hole	...	...	...
1301	Q., R.	Countersunk Screw	...	...	...
1467	S., T.	Front Coil Springs	...	...	...
1480	Q., R.	Bent Axle, complete, with spindles	...	...	...
1484	V.	Bent Axles for Super Sports Model V.	...	...	...
1487	S., T.	Bent Axle, complete, with spindles	...	...	...
1494	S., T., Q., R., U.	Bent Stay for mudguards support (see 1514)	...	...	...
1497	S., T., V., Q., R.	Centre Straps for mudguard	...	...	...
1512	U.	Bent Axle, complete, with spindle	...	...	...
1514	S., T., Q., R., U.	Bent Stay, as 1494, for cheap Sports body only	...	...	...
1736	All	Tecalemit Greaser	...	...	...
	"	Rims. Please state size	...	...	...
	"	Spokes. Please state size of rim each	...	...	...

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